

E-1142 (REV. 14) (UNCLASSIFIED TITLE) SYSTEMS STATUS REPORT

November 15, 1963



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ACKNOWLEDGMENT

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ABSTRACT

The System Status Report, E-1142, is distributed monthly on the 15th. This month's revision, Rev. 14, contains weight and balance data and power requirement information for the guidance and navigation equipment in the Lunar Excursion and Command Modules. In addition, the status of the Command Module computer programs is included.

Section 1

INT RODUCT ION

1-1 INTRODUCTION

The following information is included in this month's report: (1) weights, centers of gravity, and moments of inertia of G&N equipment in the Command Module and weights of G&N equipment in the Lunar Excursion Module, (2) power requirements of G&N equipment in the Command and Lunar Excursion Modules, and (3) the status of Command Module computer programs.

Weights in this report for the Command Module are based upon the current "Block I" design releases. Purely weight-saving design changes have been held, in general, for the "Block II" release scheduled for early 1964. The Lunar Excursion Module weights are based on the best estimate of those expected for the LEM design release which will also occur early in 1964.

1-2 ACCURACY

The accuracy of numerical values reported in this revision should not be considered to be within the tolerances implied by the significant figures quoted. The reported values, although based upon the most current information, are subject to normal changes as design and development phases approach completion.

Section 2

COMMAND MODULE DATA

2-1 WEIGHTS

Table 2-I presents the weights of all Block I equipment, grouped according to its specific location within the Command Module. Weights are reported to the component level and to the nearest tenth of a pound.

Given component weights are identified as estimated, calculated, and measured in the order of increasing accuracy. These terms are defined by North American Aviation as follows.

Estimated weights (E) are based on rough calculations. Calculated weights (C) are based on detailed calculations made from final production drawings that will be used to build flyable equipment. Measured weights (M) are the actual weights of equipment built to the production drawings.

Since most weight values now reported can be classified as only estimated weights, MIT herein affixes a prime to the (E) symbol, i.e., (E'), to denote values which MIT, for various reasons, feels to be more accurate than estimated values, yet which cannot be defined as either calculated or measured weights.

North American Aviation will provide and be responsible for coldplate weights which are not integral with guidance and navigation equipment.

2-1.1 WEIGHTS STATUS REPORTING. Table 2-I also offers a comparison of present component weight values with those listed in System Status Report, E-1142 (Rev. 13), October 15, 1963. All weight changes are explained in paragraph 2-2. Figure 2-1 presents the chronological weight development of the Command Module G&N system.

2-1.2 SPEC. WEIGHT. The "Spec. Weight" column in table 2-I contains "proposed MSC weights," that is, goals set forth by MSC in a memo to MIT dated December 5, 1962.

2-1.3 DESIGN LOAD WEIGHT. The "Design Load Weight," column contains worstestimate design weights assigned to G&N subassemblies attached to the spacecraft structure. These values are included in this report as the result of an S&ID

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Table 2-I. (Current Weight Status of Command Module (lbs)	ght Status	of Commar	nd Module	(lbs)	
Item	Spec. Wt. 12/62 (a)	(h-a)	Status 10/63 (h)	(c-h)	Status 11/63 (c)	Design Load Wt. 11/63
	()	(2 2)	1~		(2)	(q)
LOWER EQUIPMENT BAY						
CDU & Frame Assy	6.0	+10.5	16.5	0.0	16.5(E)	17.2
Optical Subsystem						
SXT	12.0	0.0	12.0	0.0	12.0(E)	
SCT	9.0	0.0	9.0	0.0	9.0(E)	
Optical Base & Gearing	14.0	+ 7.0	21.0	0.0	21.0(E)	
Optical Eyepieces						
SXT	۔ ب	+ 7	ل ار 1.5	0.0	1.5(E)	154.9
SCT	ך ;		ل 2.3	0.0	2.3(E)	7.201
IMU	40.0	+19.0	59.0	+1.2	60.2(M)	
NVB & Shock Mounts	16.0	+11.2	27.2	0.0	27.2(E)	
Bellows Assy	8.0	4.6	12.6	0.0	12.6(E) -	
G&N Interconnection Assy		± 10-0	ح-35.2	0.0	35.2(E)	0 07
G&N to S/C Interface Assy	۰. ^۰ ۰	7.01 -	لہ 8.0	0.0	8.0(E)	0.71
D&C Nav Station						
IMU Control Panel			ر 2.5	0.0	2.5(M)	6.8
D&C Electronics	30.3	ر م	لى 5.6	0.0	5.6(E')	ہے ۔ ا
Control Electronics			1.7	0.0	1.7(E') +	
Optical Shroud			3.8	0.0	3.8(E')	4.2
G&N Ind Cont Panel	٦		111.7	-2.0	9.7(E')	13.2
D&C/AGC	15.0	0.0	15.0	0.0	15.0(E)	19.4
M&DV (including 1 film)	5.0	+ 3.5	8.5	0.0	8.5(E)	10.0
AGC (no spares)			0.07 حر	0.0	70.0(E)	1.96 1
Spare Tray	00.00	0.et +	ک 25.0	0.0	25.0(E)	ر ۲۵۵۰4
PSA	25.0	+ 34.4	59.4	0.0	59.4(E')	65.0
Coolant Hoses	0.0	+ 1.0	1.0	0.0	1.0(E')	

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(cont)



	Design Load Wt. 11/63 (d)	17.2				
(cont)	Status 11/63 (c)	15.0(E) 	1.5(E)3.0(E)17.3(E)0.0(E)	3.0(E) 4.0(E) 0.3(E)	451.8	422.7
Current Weight Status of Command Module (lbs) (cont)	(c-b)	0.0	0.0 0.0 0.0 -16.7	0.0	-17.5	-0.8
Command N	Status 10/63 (b)	15.0 	$ \begin{array}{c} 1.5 \\ 3.0 \\ 16.7 \\ 16.7 \end{array} $	4.0 0.3 0.3	469.3	423.5
Status of ((b-a)	+ 10.0 - 8.0	+ 1.5 + 3.0 + 17.0	+ 4.0 + 0.3	+144.0	
ent Weight	Spec. Wt. 12/62 (a)	5.0 8.0]	325.3	
Table 2-I. Curr	Item	MAIN PANEL AREA D&C/AGC D&C/NAV	LOOSE STORED ITEMS Eye Relief Eyepieces Film Cartridges (4) AGC Loose Spares PSA Loose Spares	CDU Spare Gearbox Horizon Photometer Spare Relay & Diode Module	TOTAL	TOTAL (Exclusive of "Loose Stored Items")

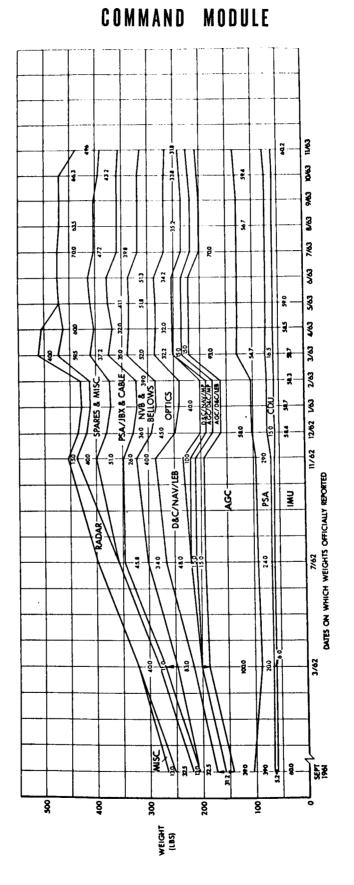
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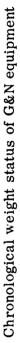
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request, at NASA Coordination Meeting No. 8, that one total weight figure for supported G&N load be assigned for structural design use. MIT herein assigns a total G&N design load weight, in table 2-I, which does not include items termed "loose stored items." The breakdown of this total weight into the individual items of column "d" is typical only.

2-2 REPORTED WEIGHT CHANGES

The weight changes since last month's report, E-1142 (Rev. 13), October 15, 1963, shown in table 2-I are explained below.

2-2.1 IMU. The 1.2-pound increase in the IMU weight is a result of weighing IMU 5. This increase is attributed to: (1) the PIP suspension capacitors, wires, and connectors which weigh 0.66 pound more than estimated, (2) the blower speed control modules, not previously considered, weighing 0.170 pounds, (3) a heavier stub shaft design resulting in a 0.10-pound increase, and (4) the wire covers which weigh 0.34 pound more than previously estimated.

2-2.2 G&N IND. CONT. PANEL. The weight decrease is due to the deletion of Block II items, namely, the NVE-Vernier, the NVE-level gain, and the resistor module.

2-2.3 PSA LOOSE SPARES. Reliability studies at MIT/IL have indicated reliability requirements can be met without sparing any PSA modules.

2-3 CENTERS OF GRAVITY

Table 2-II presents the centers of gravity of each weight component or packaged assembly, determined with respect to the basic X, Y, Z axes of the Command Module shown in figure 2-2. Center of gravity values are given to the nearest tenth of an inch.

2-4 MOMENTS OF INERTIA

Table 2-II also presents the moments of inertia of each weight component or packaged assembly, determined about each of the component axes which (1) run through the center of gravity of the component and (2) are parallel to the basic X, Y, Z axes of the Command Module.

2-5 COMMAND MODULE POWER REQUIREMENTS

The power requirements of the Command Module G&N equipment on the primary + 28-VDC power supply are shown in figure 2-3, which presents the magnitude and

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Table 2-II. Comma	Command Module Center of Gravity and Moment of Inertia Data	Center of	f Gravity	and Mome	ent of Iner	rtia Data	
	Weight (Ibs)	Center (i	Centers of Gravity (inches)	ity	Momo (It)	Moments of Inertia (lb-in ²)	ertia
Item		x	Y	Z	Ixx	Iyy	Izz
AVE LNEWGINGE GENIOT							
CDU & Frame Assy	16.5	63.5	-14.4	35.8	50	470	470
Optical Subsystem							
SXT	12.0	70.5	- 3.5	34.7			
SCT	9.0	70.5	5.5	34.7	_		
Opt. Base & Gearing	21.0	67.9	0.0	30.7			
Optical Eyepieces							
SXT	1.5	65.1	- 3.5	26.2	ວ	10	0 D
SCT	2.3	65.1	4.5	26.2	10	10	10
IMU	60.2*	56.6	0.0	41.7	1330	1330	1330
NVB & Shock Mounts	27.2	▶ 64.3	- 0.1	41.3	3270	4050	5210
Bellows Assy	12.6 -	<u>ר</u>					
G&N Interconnection Assy	35.2						
G&N to S/C Signal Assy	8.0						
D&C/NAV Station							
IMU Cont Panel	2.5	74.0	-15.4	30.9			
D&C Electronics	5.6	49.5	- 9.6	39.6	40	40	15*
Control Electronics					÷	4	
Assy	1.7	63.0^{*}	10.8*	35.5*	*	;; ;	+
Optical Shroud	3.8	66.8	0.0	28.9	280	60	300
G&N Ind. Control Panel	*7.6	54.1	0.1	33.9	560	150	720
D&C/AGC	15.0						
M&DV (includes 1 film)	8.5	73.5	- 4.5	31.0			
AGC (no spares)	70.0	37.8	1.3	46.1	4980	3990	1770
Spare Tray	25.0	38.2	- 7.7	45.3	1290	1360	140

Command Module Center of Gravity and Moment of Incl

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ment of Inertia Data (cont)	y Moments of Inertia (lb-in ²)	Z Ixx Iyy Izz	41.5 3940* 1460* 2620*		(SCT, $4-5/8$ " x $2-1/2$ " dia; SXT, 3' x $2-1/4$ " dia.) (Each cartridge, $1-1/2$ x 3 x 6 inches) (approximately 6. 0 x $1-13/16$ x 5.5 inches) (6 x 6 x 3 inches) (3 x 3 x 2 inches) (3 x 2 inches)	142 (Rev. 13), dated
2-II Command Module Center of Gravity and Moment of Inertia Data (cont)	Weight Centers of Gravity (lbs) (inches)	x	59.4 45.0 - 1.0	- 15.0	d الآ 0.3	These values represent changes since the last report, E-1142 (Rev. 13), October 15, 1963.
Table 2-II Com		ltem	PSA Coolant Hoses	MAIN PANEL AREA D&C/AGC	LOOSE STORED ITEMS Eye Relief Eyepieces (2) Film Cartridges (4) AGC Loose Spares CDU Spare Gearbox Horizon Photometer Spare Relay & Diode Mod	* These values repres October 15, 1963.

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ARTICLES -

COMMAND MODULE

location of dissipated power values on a subassembly level. This chart assumes a 14day lunar orbit mission as defined by S&ID for power profile computation (Ref: S&ID letter 63 MA 7332).

Table 2-III shows the magnitude and location of power dissipation for the established G&N activities, each of which consists of various power levels of operation.

Table 2-IV shows the energy requirements for each G&N activity on a power level basis. The table is based upon MIT letter AG 679-6, "G&N Power Profile Status," dated August 14, 1963. The vertical column to the left indicates the various G&N activities (phases of operation) for the model 14-day mission submitted by S&ID in S&ID letter 63 MA 7332. This column also indicates the power consumption and operating time for each specific activity. The top row indicates the various power levels along with the power consumption and operating time of each power level.

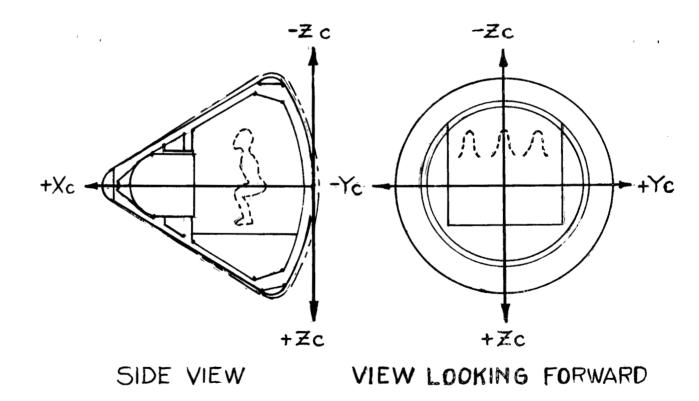


Figure 2-2. X, Y, Z axes of Command Module

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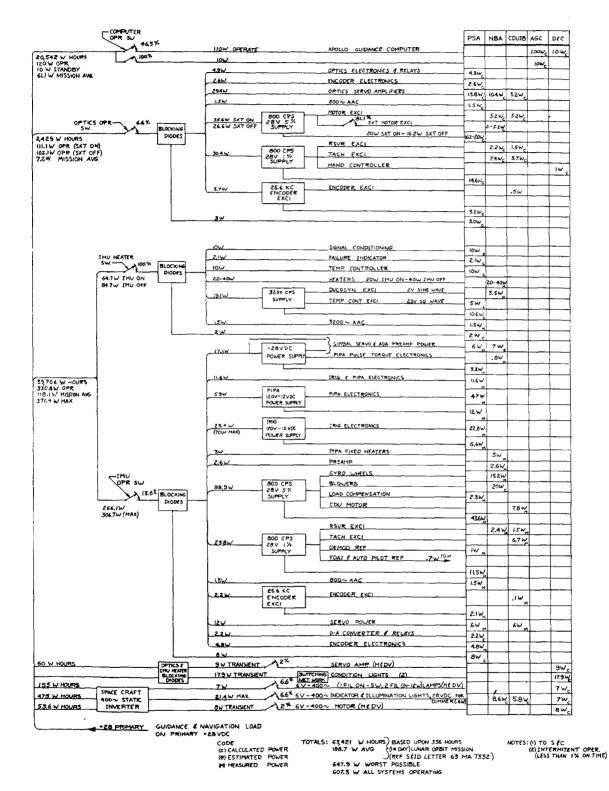


Figure 2-3. Electrical load on primary + 28-VDC power supply

	Table 2-III.]	minal	Power D	issipat	ion (wa	atts) vs	Nominal Power Dissipation (watts) vs G&N Activity	>		
ДO		NBA	ŝA		P	PSA		Thermal	D&C		
Q ы	G&N Activity (power levels)	IMU	OBA	CDUJB	IMU	OBA	AGC	Load on S/C Coolant	and S&C	Electrical Load	
A	IMU & AGC Operate (1,4)	74.5	0	22.1	233. 5	0	110	440.1	10.7	450.8	
B	IMU Alignment (1, 2, 4, 6)	74.5	39	44	233.5	63.6	110	564.6	42.7	607.3	
C	Lo ₁ (1,	74.5	33.8	44	233.5	59.8	110	555.6	42.7	598.3	
D	Standby & Computing (1, 5)	43.5	0	0	41.2	0	110	194.7	10	204.7	
ध	Midcourse Navigation (1, 2, 5, 6)	43.5	39	21.9	41.2	63.6	110	319.2	42	361.2	
۲ų.	IMU & AGC Standby (5, 7)	43.5	0	0	41.2	0	10	94.7	0	94.7	
IJ	IMU Operate & AGC Standby (4, 7)	74.5	0	22.1	233.5	0	10	340.1	0.7	340.8	
	با 20 ^{بال}	AGC Optics, SXT on Optics, SXT off IMU Operate IMU Standby Display and Con AGC Standby	, SXT , SXT , SXT perate andby y and tandby	AGC Optics, SXT on Optics, SXT off IMU Operate IMU Standby Display and Control AGC Standby			120 111.1 102.1 330.8 84.7 45.4 10	watts 1 watts 1 watts 8 watts 7 watts 4 watts watts			

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Block I Command Module Power Profile for 14-Day Lunar Orbit Mission	Power Consumption by Levels (kwh)	IMU(5) IMU(6) Display(7) AGCsrateStandby& ControlStandby8 watts84.7 watts45.4 watts10.0 watts28 hrs292.46 hrs22.19 hrs181.65 hrsTOTAL	262 12.622	425 0.333 4.452	388 0.191 2.512	8.969 21.677	0.903 0.484 3.850	14.899 1.759 16.658	902 0.058 1.960	977 24.771 1.008 1.817 63.731
ion			1	-		1		1.759	0.058	1.817
Orbit Miss	cwh)	 (6) Display & Control & 45.4 watt 22.19 hrs 		0.333	0.191	1	0.484			1.008
14-Day Lunar	n by Levels ((5) IMUStandby84.7 watts292.46 hrs	1		1	8.969	0.903	14.899	1	24.771
Profile for	: Consumptio	(4) IMUOperate330.8 watts45.28 hrs	9.262	2.425	1.388	-	1	1	1.902	14.977
Module Power	Power	(3) Optics,SXT Off102.1 watts4.2 hrs	1	1	0.429	1	1	1		0.429
I Command 1		(2) Optics, SXT On 111.1 watts 17.99 hrs		0.814	;		1.184	1		1.998
Table 2-IV. Block		 AGC Operate 120 watts 156.09 hrs 	3.360	0.880	0.504	12.708	1.279	1		18.731
Table		G&N Activity	IMU & AGC Operate 450.8 watts, 28.00 hrs	IMU Alignment 607.3 watts, 7.33 hrs	Low-Orbit Navigation 598.3 watts, 4.20 hrs	Standby & Computing 204.7 watts, 105.9 hrs	Midcourse Navigation 361.2 watts, 10.66 hrs	IMU & AGC Standby 94.7 watts, 175.9 hrs	IMU Operate & AGC Standby 340.8 watts, 5.75 hrs	TOTAL
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2-6 CURRENT STATUS OF COMMAND MODULE AGC PROGRAMS

Table 2-V lists current Command Module memory estimates and the status of AGC programs. The status of LEM AGC programs is not reported at this time.

A high and low word estimate is given with each program. Each status is defined as follows:

- (1) Planning stage
- (2) Programming stage
- (3) Checkout on AGC simulation
- (4) Checkout on G&N simulation
- (5) Checkout on AGC

Table 2-V.	Current Memory Estimates and the Status
of	Command Module AGC Programs

. . .

Program	Status	Memory (wei	
		High	Low
List Processing Interpreter	(4)*	1600	1600
AGC Executive	(4)*	250	250
AGC Waitlister	(4)*	150	150
AGC System Exerciser, Checkout,			
and Error Handler	(3)*	1000	750*
G&N System Exerciser & Checkout	(2)*	1000	750
Display, Keyboard, and Telemetry	(4)*	1500	1500*
Input/Output Control	(2)	850	350
Midcourse and Orbital Navigation	(3)*	2000	1500
Midcourse and Orbital Guidance	(2)*	500	500
Prelaunch Platform Alignment	(4)*	400*	400*
In-Flight Platform Alignment	(2)	980	900
Reentry Control	(1)	1290	1024
Injection and De-Boost	(2)*	1000	400
Totals		12520*	10074*

* These items have changed since the last report, E-1142 (Rev. 13), dated October 15, 1963.

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LUNAR EXCURSION MODULE

Section 3

LUNAR EXCURSION MODULE DATA

3-1 POWER REQUIREMENTS FOR LEM

The current estimate of LEM G&N power and energy (see table 3-I) is based upon the fixed-telescope concept and the use of the Command Module IMU and computer.

The values shown in table 3-I are center value estimates and do not include any safety factor for bad estimating.

Transient power peaks, occuring at higher power levels during turn-on and slewing operations, are considered to consume negligible energy. When they become available data on these peaks will be included.

	Power (watts)	Time (hrs)	Energy (kwh)
IMU Standby	84.7	103.8	8.78
IMU Operate	348.0	26.4	9.19
AGC Standby	10.0	21.3	0.21
AGC Operate	115.0	26.4	3.04
Radar CDU	18.4	23.8	0.44
Optics	Negligible		
Display and Controls	12.2	3.0	0.04
Rendezvous Radar	*	2.0	*
Landing Radar	*	1.0	*
TOTALS	493.6 (peak)		21.70
* Totals do not include r	adar loads.		

Table 3-I.LEM Power Requirements(Based upon GAEC Profile, Ref: NASA Coord. Meeting L3A)

Note that the total energy drawn, 21.70 kwh, is considerably higher than for a "normal" mission since the estimate provides for full operate power for the 18 hours of "orbit contingency" mode. Without this contingency the G&N takes about 13 kwh using the GAEC profile.

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LUNAR EXCURSION MODULE

Separate power turn-on switches are assumed for "IMU operate, 'computer standby," "computer operate," and "radar CDU." The LEM G&N uses only the spacecraft + 28-VDC power supply except for operation of condition lights. The condition lights operate from the spacecraft 400-cps power supply.

3-2 WEIGHTS FOR LEM

Lunar Excursion Module weights are presented in table $3-\Pi$. In general the data conform to the information contained in paragraphs 2-1 and 2-1.1.

Column (a), Target Weight, was taken from GAEC LMD 490-39, Enclosure 1, submitted to MIT at a weights review meeting on September 10, 1963. GAEC reported that G&N weights associated with D&C will be reported by them as part of the total spacecraft D&C. Therefore, target weights were not given by GAEC to supply the five items denoted by asterisks in column (a).

The row labeled Bare Guidance System is inserted to provide for comparisons with similarly specified systems.

3-3 REPORTED LEM WEIGHT CHANGES

The weight changes since last month's report, E-1142 (Rev. 13), October 15, 1963, are explained below.

3-3.1 IMU. For explanation of the weight increase see section 2-2.1.

3-3.2 PSA. The 0.2-pound weight decrease is a result of the itemized weight breakdown of the PSA in Appendix B, System Status Report, E-1142 (Rev. 13), dated October 15, 1963.

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LUNAR EXCURSION MODULE

Table 3-II. Es	Estimated Weights of LEM G&N Components (lbs at 1 g)	ghts of LEM	G&N Comp	onents (lbs a	at 1 g)	
	Target Wt 8/63		Status 10/63		Status 11/63	Design Load Wt.
	(a)	(b-a)	(q)	(c-b)	(c)	(q)
CDU's	*		13.7	0.0	13.7(E)	**
Telescope and all Eyepieces	12	+ 12.5	24.5	0.0	24.5(E)	
Navigation Base	4	- 4.0	1	1	1	
Eye Register for Reticule	*		2.0	0.0	2.0(E)	
Two-Digit Readout for						
Reticule	*		5.0	0.0	5.0(E)	
IMU	58	+ 1.0	59.0	+1.2	60.2(M)	
AGC/PSA Interconnection						
Assy	15	- 5.0	10.0	0.0	10.0(E)	
AGC Display and Controls	*		15.0	0.0	15.0(E)	
Other Display and Controls	*		15.9	0.0	15.9(E)	-
Book of Procedures, etc.	73	0	2.0	0.0	2.0(E)	
AGC	60	- 0.4	59.6	0.0	59.6(E)	
PSA	35	- 0.4	34.6	0.2	34.4(C)	
Coldplate	ນ	- 5.0	1	I	1	
TOTAL	191	-	241.3	+1.0	242.3	
	plus *					
	items not					
	yet given					
Bare Guidance System (IMU, PSA and			153.2	+1.0	154.2	
** No design load weight						
has been assigned.		~			-	
		•		-		

DATE 11/15/63

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Section 4

GLOSSARY*

<u>AGC:</u> APOLLO Guidance Computer--complete computer except display and keyboard. Includes all structural mounting details, one logic and one memory tray, the AGC end connector assembly, and a beryllium toe plate.

AGC SPARES: Consists of a complete spare logic tray to be stored in the computer spares area and one spare module for each module not already spared, i.e., a spare for each unique module to be stored as a loose spare.

<u>BELLOWS ASSEMBLY:</u> Connection between Command Module and Optical Subsystem consisting of SXT and SCT bellows plus bellows seals.

<u>COOLANT HOSES:</u> Consists of (1) three aluminum flex coolant hoses between IMU and spacecraft, optics and spacecraft, and optics and IMU, (2) bracket assembly screws and clamp, and (3) entrapped coolant.

<u>CDU AND FRAME ASSEMBLY:</u> Coupling Display Units and Frame Assembly--In Command Module (Block I), five interchangeable gear boxes and frame assembly used as a data interface among the optics, IMU, AGC, and spacecraft autopilot. In LEM, five electronic CDU's including mounting frame, screws, interwiring and connectors.

<u>D & C/AGC</u>: Display and Control, Computer--consists of letter and number readout, keyboard, control panel, relays, and support structure. One is located in lower equipment bay and one is located in main panel.

<u>D & C/NAV</u>: Display and Control Navigation--consists of G&N Indicator Control Panel, IMU Control Panel, D&C Electronics, and Optical Shroud. The above includes meters, switches, lights etc., except as reported elsewhere. The weight does not include the clock group which is supplied by NAA.

<u>G&N IND. CONT. PANEL:</u> G&N Indicator Control Panel--consists of the necessary switches, indicators, and controls for navigation that are not reported elsewhere. Includes optics hand controller, altitude impulse control, panel wiring, panel, and supporting hardware.

^{*} This applies specifically to Command Module, though it can provide a guide to the interpretation of LEM items. As unique LEM details become better identified, descriptions will be included.

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