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MANUAL and JDC INDEX



AC ELECTRONICS

Division of General Motors Corporation

# APOLLO G & N

# MANUAL and JDC INDEX

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AC ELECTRONICS
Division of General Motors Corporation

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#### INTRODUCTION

This publication contains:

- b) "Manual List and GSE Index" consisting of; A) a listing of all manuals used to support Apollo Guidance and Navigation Systems and associated ground support equipment, and B) a complete alphabetical listing of all ground support equipment and the manual and chapter in which maintenance information is continued.
- JDC/CTS UPLINK Tape Cross Reference which lists the part number of the CTS UPLINK tape and the JDC which is used in conjunction with the CTS UPLINK tape.
- "JDC Numerical Index" which lists the JDC number, the JDC title, and the manual(s) in which the JDC is referenced.

NOTE: Only the last two digits of the manual number are listed in column listings. Precede these digits with ND-10210 to obtain the complete manual number,

"JDC Alphabetical Index" which lists the JDC title
with the equipment being the primary word. The
JDC number and system or equipment configuration
to which the JDC pertains are also listed.

NOTE: The appropriate manual must be used to obtain a complete listing and sequence for use of the JDC's required for specific test configurations.

Following is a list of acronyms and abbreviations used within this publication:

TERM	DEFINITION
AGC	Apollo Guidance Computer
CMC CONFIG.	Command Module Computer Configuration
CSS	Computer Subsystem
CTS	Computer Test Set
DSKY	Display and Keyboard
EQUIP.	Equipment
G & N	Guidance and Navigation
GSE	Ground Support Equipment
I-0	Block I Series 0
I-50	Block I Series 50
I-100	Block I Series 100
II	Block II
ISS	Inertial Subsystem
JDC	Job Description Card

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LEM Lunar Excursion Module

LGC Lunar Guidance Computer

NAV Navigation

OITS Optics-Inertial Test Set
OSS Optical Subsystem
OUA Optical Unit Assembly

PIA Pre-Installation Acceptance
PPA Pre-Power Assurance

PSAAM Power and Servo Assembly Adapter Module

RCT Resolver Circuit Tester

NOTE: Refer to ND-1021042 and ND-1021043 for a complete listing of acronyms and abbreviations used within the manuals and the JDC's.

The following G & N System JDC's contain alternate procedures; one procedure is used for manual entries into the DSKY, the other procedure is used in conjunction with the corresponding CTS UPLINK tape:

JDC Number	CTS UPLINK Tap Part Number
12206	2901626
12216	2901649
12218	2901648
12220	2901650
12221	2901627
12617	2901655
12619	2901657
12622	2901653
12623	2901656

### MANUAL LIST AND GSE INDEX

	Number	Title	Equipment Coverage and Description of Contents
1	ND-1021002	AGC Calibration System Checkout, Maintenance, and Repair Manual	Block I Series 0 - Volume I contains a description, theory of operation, system tie-in, calibration, checkout, and maintenance.
	ND-1021003	AGC Simulator Checkout, Main- tenance, and Repair Manual	Block I Series 0 - Volume I contains a description, theory of operation, system tie-in, calibration, checkout, and maintenance.
	ND-1021005	AGC Test Set Connections Manual	Block I Series 0 - Volume I contains a list of connections within the subassemblies and connections through the chassis connectors to the attaching plugs. Volume II contains a list of interchassis cabling connections. Volume III contains a list of connections for the AGC/CTS operation console.
	ND-1021034	Associated Test Equipment Checkout, Main- tenance, and Repair Manual	Block I Series 0 and Series 50 - Volume I, Chapter 1 contains a general description of equipment functions. Chapters 2 through 24 each contain a description, theory of operation, calibration, checkout, and maintenance of a unit of the associated test equipment.
	ND-1021035	Optics-Inertial Test Set Check- out, Mainten-	Block I Series 0 and Series 50 - Volume I contains a description, theory of

operation, system tie-in,

calibration, checkout, and maintenance. Volume II

ance, and

Repair Manual

#### **AC ELECTRONICS** Title

Number

ND-1021035 (Cont)	Optics-Inertial Test Set Check- out, Mainten- ance, and Repair Manual	contains a list of the oscillograph console wire harness connectors and the network listing of OIA wire harness. Volume III contains the JDC's.
ND-1021036	Guidance and Navigation Sys- tem Checkout, Maintenance, and Repair Manual	Block I Series 0 and Series 50 - Volume I contains a description, theory of operation, system tie-in, checkout, and maintenance. Volume II contains the JDC's peculiar to Block I Series 0.
ND-1021038	Packing, Ship- ping, and Handling Manual	Block I Series 100, Block II, and LEM - Volume I contains packing, unpacking, transportation, and handling of all airborne components and all GSE. Supplement A contains special information covering S/C installed IMU heater power support.
ND-1021039	Auxiliary Ground Support Equip- ment Manual	Block I Series 100, Block II, and LEM - Volume I, Chapters 1 through 32 each contain a description, theory of operation, calibration, checkout, and maintenance of a unit of A-GSE.

Equipment Coverage and

Description of Contents

Block I Series 100, Block II. and LEM - Volume I.

Chapter 1 contains a gen-

eral description of equipment functions and a description of the universal test station, G & N checkout, ISS checkout, OSS checkout, and CSS

ND-1021040

Bench Mainten-

ance Ground Support Equip-

ment Manual

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Title

Equipment Coverage and Description of Contents

ND-1021040 (Cont) Bench Maintenance Ground Support Equipment Manual checkout. Chapters 2 through 44 (Volumes I. II. and III) each contain a description, theory of operation, calibration, checkout, and maintenance of a unit of BM-GSE. Supplement A (Volumes I and II) contain a listing of the AGC/CTS operations console connections and a listing of the computer test set connections. Supplement B. Volumes I and II cover the Block II and LEM OITS used in conjunction with associated Block II and LEM BM-GSE during Block II and LEM checkout, and the Block II and LEM OITS used in conjunction with associated Block I Series 100 BM-GSE during Block I Series 100 checkout.

ND-1021041

Guidance and Navigation System Manual Block I Series 100 - Volume I contains the system tie-in, functional analysis, description, and part of the component theory of operation. Volume II contains the remainder of the component theory of operation, prelaunch and in-flight operations, list of checkout and maintenance equipment, checkout, and maintenance.

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ND-1021042

Primary Guidance, Navigation, and Control System Manual LEM - Volume I contains the system tie-in, functional analysis, description, and part of the component theory of operation. Volume II contains the remainder of the component theory of operation, pre-launch and in-flight operations, list of checkout and maintenance equipment, checkout, and maintenance.

ND-1021043

Primary Guidance, Navigation, and Control System Manual Block II - Volume I contains the system tie-in, functional analysis, description, component theory of operation, prelaunch and in-flight operations, list of checkout and maintenance equipment, checkout, and maintenance.

ND-1021066

Miscellaneous Optical Subsystem Test Equipment Checkout, Maintenance, and Repair Manual Block I Series 0 - Volume I, Chapter 1 contains an introduction to the manual. Chapters 2 through 15 each contain a description, preparation for use, preparation for shipment, receiving and inspection, checkout and analysis, replacement and repair, and maintenance of a unit of optical subsystem test equipment.

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			Description of Contents
ND-102	Chec	eal Unit kout, Main- nce, and ir Manual	Block I Series 0 and Series 50 - Volume I contains a description, preparation for use and shipment, list of test equipment and tools, theory of operation, checkout, and repair.
ND-102	Fixto out,	tional Tester ure Check- Mainten- , and Repair ual	Block I Series 0 - Volume I contains a description, list of test equipment, preparation for use and shipment, theory of operation, maintenance and certification, and list of replacement parts.
ND-102	Fixto	cision Test ure Check- Mainten- , and Repair ual	Block I Series 0 - Volume I contains a description, preparation for use or shipment, list of test equipment, theory of operation, maintenance and certification, alignment, repair, and replacement.
ND-102	View Chec tenar	and Data for Tester skout, Main- nce, and hir Manual	Block I Series 0 - Volume I contains a description; receiving, inspection, storage, and shipment; list of support equipment; theory of operation; maintenance and certification; and list of repair and replacement

Guidance and Navigation System Job Description Cards Volumes I through XI contain all JDC's required to Support Block I Series 50, and Series 100, Block II and LEM Guidance and Navigation System; and Block I-100 and Block II/LEM Ground Support Equipment.

Equipment Coverage and

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			REMOVAL AND REPLACEMENT
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19360	THRU	19933 -	GSE CHECKOUT

20101 THRU 20138 - OSS CHECKOUT (Blk II)

CAUTION: This publication is not intended to replace the maintenance manuals. Damage to equipment may result if the sequence of JDC performance specified in the maintenance manuals is not followed. Complete tests such as ISS, OSS, and G and N checkout; Pla procedures; OIA checkout; etc., are listed in the appropriate maintenance manual in sequence of performance.

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04782	Drive Rate Test 3 - Block I (100 Series)	40
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04785	Drive Rate Test 6 - Block I (100 Series)	40
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04802	Malfunction Analysis for Clock and Scaler Test 3 - Block I (100 Series)	40
04803	Malfunction Analysis for Clock and Scaler Test 4 - Block I (100 Series)	40
04804	Malfunction Analysis for Drive Rate Test 1 - Block I (100 Series)	40
04805	Malfunction Analysis for Drive Rate Test 2 - Block I (100 Series)	40
04806	Malfunction Analysis for Drive Rate Test 3 - Block I (100 Series)	40
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04824 04825	Phase Comparator Receiver Checkout	40
	Test Frequency Calibrator for Crystal Aging	40
04826 04827	Electronic Counter Checkout	40
04021	Recorder/Ohmmeter Checkout	40

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04874	Malfunction Analysis for JDC 04734	40
04875	Malfunction Analysis for JDC 04735	40
04876	Malfunction Analysis for JDC 04736	40
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Buffer Amplifier (800 and 3200 CPS) Calibration and Checkout	19046	I-100, II, LEM
Buffer Amplifiers (800 and 3200 CPS) Calibration		I-100
Buffer Amplifiers (800 CPS, π/2 Phase) Test	19021	I-100, II, LEM
Buffer Amplifiers (800 CPS, 0 Phase) Test	19022	I-100, II, LEM
Buffer and Load Circuits,	19078	I-100
Insulation Resistance and Relays of GSE-PSA Junction Box Check		
Buffer Tests	04791	I-100, II, LEM
DOX DESCRIPTION OF THE PROPERTY OF THE PROPERT		
	400	

TITLE		SYSTEM OR EQUIP. CONFIG.
Burst Content Tests	04792	I-100, II, LEM
Cable and Coolant Hose Connections	14019	II
Cable and Coolant Hose Connections	16019 18051	LEM 1-100
Cable Breakout for Signal Monitoring and Continuity Testing of Block I - Series 100 Systems	10031	1-100
Cable Breakout for Signal Monitoring and Continuity Testing of Block II	18052	п
Systems	-	
Cable Breakout for Signal Monitoring and Continuity Testing of LEM	18053	LEM
Systems Catchall Mylar Tape - Block I (100	04982	1-0, 50, 100
Series) CB-RD Load Checkout	05133	I-100, II, LEM
CDU Counters Tests (CMC, LGC)	05788	II. LEM
CDU D/A Converter Tests	14080	ıı
CDU D/A Converter Tests	16080	LEM
CDU Encoder Pulse Characteristics	10712	I-100
CDU Fail Detector Tests	14097	п
CDU Fail Test	20109	п
CDU Failure Indications	16097	LEM
CDU Functional Tests	16098	II, LEM
CDU Installation	16017	II, LEM
CDU Installation in the G & N Mounting Fixture	00017	I-0, 50, 100
CDU Loop Tests (Ambiguity Check in the Fine Align Mode)	15099	I-0, 50, 100
CDU Loop Tests (CDU-DAC Sensitivity Test)	00095	I-0, 50, 100
CDU Loop Tests (CDU Fail Detector Test)	15097	I-100
CDU Loop Tests (Dynamic Position- ing Test)	00094	I-0, 50, 100
CDU Loop Tests (Dynamic Position- ing Test)	00091	I-0, 50, 100

TITLE		SYSTEM OR EQUIP. CONFIG.
CDU Loop Tests (Encoder and Encoder Electronics Bandwidth Test)	00096	I-0, 50, 100
CDU Loop Tests (Inner Gimbal CDU Repeating Accuracy Tests)	00082	I-0, 50, 100
CDU Loop Tests (Inner Gimbal CDU Repeating Accuracy Tests)	16082	II, LEM
CDU Loop Tests (Middle Gimbal CDU Repeating Accuracy Tests)	00083	I-0, 50, 100
CDU Loop Test (Middle Gimbal CDU Repeating Accuracy Tests)	16083	II, LEM
CDU Loop Tests (Outer Gimbal CDU Repeating Accuracy Tests)	00084	I-0, 50, 100
CDU Loop Tests (Outer Gimbal CDU Repeating Accuracy Test)	16084	II, LEM
CDU Pre-Power Assurance Test CDU Pre-Power Assurance Test	18271 18874	II LEM
(LEM) CDU X Counter Test - Block I (100 Series)	04937	I-0, 50, 100
CDU Y Counter Test - Block I (100 Series)	04938	I-0, 50, 100
CDU Z Counter Test - Block I (100 Series)		I-0, 50, 100
Certification (Miscellaneous Optical Subsystem Test Equipment)		I-100, II
Certification (Miscellaneous Optical Subsystem Test Equipment)	02842	I-100, II
CGC Input Test	12210	II
CGC Output Test	12209	II
Change Paper	18034	I-100, II, LEM
Channel Inst. Checks Mylar Tape	05780	II, LEM
Channel Load Operating Procedure Channel Read Operating Procedure	05410 05411	II, LEM
Manno Read Operating 11 Secure	30111	,

TITLE	JDC NO.	SYSTEM OR EQUIP. CONFIG.
Checklist for Unpacking and Unpackaging Checkout Flowgram (AGC-OC) Cleaning of Connectors and Components Clock and Scaler Test 1 Clock and Scaler Test 2 Clock and Scaler Test 3 Clock and Scaler Test 4 Clock and Scaler Test 4 Clock and Scaler Test 4 (100 Series) Clock Stability Test - Block I (100 Series) Clock Stability Test - Block I (100 Series) Clock Stability Test (CMC, LGC) Coaxial Distribution Panel Application of Auxiliary Coaxial Signals Coldplates Leak Test Computer Control and Reticle Dimmer Assembly Installation Computer Control and Reticle Dimmer Assembly Pre-Installation Acceptance Test Computer Installation and Removal Procedure - Block I 100 Computer Installation and Removal Procedure - Block II and LEM Computer Subsystem Transportation Block I (100 Series) and Block II Condition Annunciator Pre-Installation Acceptance Test Continuity Test (Remote Optics	19295 05130 05114 18083 04776 04777 04778 05054 18004 19766 12602 18830 05271 05417 04839 18801	
Controller) Continuity Test (Remote Optics Controller)	19796	I-100

TITLE		SYSTEM OR EQUIP. CONFIG.
Continuous Pulse Rate Test - Block I (100 Series)	04904	I-100
Control Electronics Pre-Installation Acceptance Test	18802	I-100
Coolant Draining and Filling Procedure	19235	I-100, II, LEM
Coolant Hose Connection	12610	LEM
Coolant Supply Bleeding Procedure	19234	I-100, II, LEM
Coolant Supply Centrifugal Pump		I-100, II, LEM
Rotary Seal Assembly Replacement		
Coolant Supply Compressor Suction Gage Removal and Installation	19244	I-100, II, LEM
Coolant Supply Condensing Unit Checkout	19240	I-100, II, LEM
Coolant Supply Condensing Unit Evacuation, Dehydration and	19242	I-100, II, LEM
Refrigerant Charging		
Coolant Supply Condensing Unit Refrigerant Addition	19241	I-100, II, LEM
Coolant Supply Condensing Unit Removal and Installation	19245	I-100, II, LEM
Coolant Supply Discharge Pressure Gage Removal and Installation	19243	I-100, II, LEM
Coolant Supply Filter Replacement	19233	I-100, II, LEM
Coolant Supply Flow Sensor Adjustment	19231	I-100, II, LEM
Coolant Supply Flow Sensors Cleaning	19099	I-100, II, LEM
Coolant Supply High and Low Temperature	19238	I, 100, II, LEM
Sensors Adjustment		
Coolant Supply Pressure Sensor Adjustment	19232	I-100, II, LEM
Coolant Supply Rotary Pump Shaft Seals Replacement	19236	I-100, II, LEM
Cooling Unit Operational Check - Block I (100 Series)	05028	I-100
Count Function	18017	I-100, II, LEM

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TITLE		SYSTEM OR EQUIP. CONFIG.
Counter Address Priority Test -	04946	I-100
Block I (100 Series) Counter Performance Verification CSS Power Turn On and Turn Off		I-100, II, LEM I-100
Procedure - Block I-100 CSS Power Turn On and Turn Off	05420	II, LEM
Procedure - Block II and LEM CSS Primary Power Turn On Procedure - Block I-100	05273	I-100
CSS Primary Power Turn On Procedure - Block II and LEM		II, LEM
CTS Checkout Flowgram - Block I (100 Series)	04728	
CTS Installation CTS Installation - Block I		I-100, II, LEM I-100
(100 Series) CTS Operating Controls and Indicators - Block I and Block I	04175	I-100
(100 Series) CTS Tape Perforator Assembly Packaging and Packing	04840	I-100, II, LEM
CTS Tape Perforator Assembly Preparation for Use	04892	I-100
CTS Tape Reader Assembly Packaging and Packing	05100	I-100, II, LEM
Current Source Monitor Panel Calibration	19032	I-100, II, LEM
Current Source Monitor Panel Calibration	19131	I-100, II, LEM
Current Source Monitor Panel Packaging and Packing		I-100, II, LEM
Cycle Left Test - Block I (100 Series) Cycle Right Test - Block I (100	04924 04922	I-100 I-100
Series) DAC Checkout	05151	I-100, II, LEM
DAC Drift Test DAC Sensitivity Test	10717 10716	I-100 I-100

TITLE	CARL STREET	SYSTEM OR EQUIP. CONFIG.
D and C Electronics Pre-Installation Acceptance Test	18803	I-100
DC Amplifiers Adjustment	18025	I-100
DC Amplifiers Operation	18026	I-100, II, LEM
DC Balance Adjustment of Signal Generator	18012	I-100, II, LEM
DC Calibration Standard Calibration and Checkout	19090	I-100, II, LEM
DC Output Test - Block I (100 Series)	04903	I-100
DC Voltage Comparator Calibration	19013	I-100, II, LEM
DC Voltage Measurement	18035	I-100
DC Voltage Measurement	18235	II, LEM
DC-4 Silicone Grease Application to Airborne Component Con- nectors	18078	I-100, II, LEM
DC-4 Silicone Grease Removal from Airborne Component Connector Contacts	18081	I-100, II, LEM
Decade Error Bridge and Phase Angle Null Indicator Calibra- tion in Resolver Circuit Tester	19133	I-100, II, LEM
Decade Error Bridge Degaussing Procedure	19117	I-100, II, LEM
Decade Error Bridge Switch Maintenance	19119	
DE Drivers Checkout	05136	I-100, II, LEM
Degausser Current Test	19848	I-100, II, LEM
Degausser Resistance Test	19846	I-100, II, LEM
Degausser Voltage Ratio and Noise Test	19847	I-100, II, LEM
Dial and Maximum - Minimum Thermometers Checkout	19822	I-100, II, LEM
Digital Ohmmeter Checkout	04828	I-100, II, LEM
Digital Ohmmeter Checkout	05049	I-100, II, LEM
Digital Recorder Operation	18043	I-100, II, LEM
Digital to Analog Converter (DAC) Check - Block I (100 Series)	04748	1-100

TITLE		SYSTEM OR EQUIP. CONFIG.
Digital Voltmeter Performance	19260	I-100, II, LEM
Verification Display and Control Panels Installation in the G & N Mounting	00018	I-0, 50, 100
Fixture Display and Keyboard Packaging and Packing - Block II		п
Distribution Amplifier Checkout	05051	I-100, II, LEM
Downlink Checkout	05139	I-100, II, LEM
Downlink Test - Block I (100 Series)	04919	I-0, 50, 100
Down Rupt Test - Block I (100 Series)		I-0, 50, 100
Drain, Flush and Purge Coldplate - Block I (100 Series)	04862	I-100
Drain, Flush and Purge Cooling Unit - Block I (100 Series)	04861	I-100
Drawers and Panels of Ground Equipment Consoles and Items	19287	I-100, II, LEM
Intended for Immediate Use		
General Packaging and Packing		
Drive Rate Test 1	04780	I-100, II, LEM
Drive Rate Test 2	05055	I-100, II, LEM
Drive Rate Test 2- Block I (100 Series)	04781	I-100
Drive Rate Test 3	05056	I-100, II, LEM
Drive Rate Test 3- Block I (100 Series)	04782	I-100
Drive Rate Test 4	04783	I-100, II, LEM
Drive Rate Test 5	04784	I-100, II, LEM
Drive Rate Test 6	05057	I-100, II, LEM
Drive Rate Test 6 - Block I (100 Series)	04785	I-100
Drive Rate Test 7	05058	I-100, II, LEM
Drive Rate Test 7 - Block I (100 Series)	04786	I-100
DSKY EL Installation and Removal Procedure	05798	II, LEM
DSKY Handling Fixtures Packaging and Packing	04856	I-100

TITLE		SYSTEM OR EQUIP. CONFIG.
DSKY Handling Fixture Packaging and Packing - Block II	05115	п
DSKY IL Installation and Removal Procedure	05799	II, LEM
DSKY Installation DSKY Installation and Removal in		LEM I-0, 50, 100
Handling Fixtures DSKY Installation and Removal in Handling Fixture - Block II	05123	п
DSKY Installation and Removal Procedure - Block I-100	05272	I-100
DSKY Installation and Removal Procedure - Block II and LEM	05418	II, LEM
DSKY Mounting Stand Packaging and Packing - Block II	05120	П
DSM Series Connector Contacts Insertion and Removal	Bettern	I-100, II, LEM
Dual Beam Oscilloscope Adjustment Dual Beam Oscilloscope Application of Reference Signals via the Primary Signal Selector Panel	19362 18001	I-100, II, LEM I-100, II, LEM
Dual Beam Oscilloscope Application of Signals via the Auxiliary Input Panel	18104	II, LEM
Dual Beam Oscilloscope Application of Signals via the Auxiliary Input Panel	18204	II, LEM
Dual Beam Oscilloscope Performance Verification	19263	I-100, II, LEM
Dual Beam Oscilloscope Performance Verification	19267	I-100, II, LEM
Dual Beam Oscilloscope (Scope A Upper Beam, Vertical Plug-in Unit) Adjustment	19360	I-100, II, LEM
Dual Beam Oscilloscope (Scope B Lower Beam, Vertical Plug-in Unit) Adjustment	19361	I-100, II, LEM

TITLE		SYSTEM OR EQUIP. CONFIG.
Electronic Components Assembly	19077	II, LEM
Calibration and Checkout Electronic Components Assembly	19106	I-100, II, LEM
Checkout Electronic Counter Checkout	04826	I-100, II, LEM
Electronic Counter Checkout	05048	I-100, II, LEM
Encoder Excitation Failure Sensor	19008	I-100
Erasable Memory Clear Program - Block I (100 Series)	04980	I-0,50,100
Erasable Memory Clear Program - Block I-100	05275	I-100
Error Detector Test	00140	I-0,50,100
Ethylene Glycol Solution Leaks and Spills - General Instructions for Removal	18087	II, LEM
Ethylene Glycol Solution Leaks and Spills - Removal from Airborne	18088	II, LEM
Harnesses Ethylene Glycol Solution Leaks and Spills - Removal from AOT	18089	LEM
Ethylene Glycol Solution Leaks and Spills - Removal from CDU, PSA, PEA, PTA, CMC, and LGC	18090	II, LEM
Ethylene Glycol Solution Leaks and Spills - Removal from DSKY	18091	II, LEM
Ethylene Glycol Solution Leaks and Spills - Removal from G&N Indicator Control Panel	18093	II
Ethylene Glycol Solution Leaks and Spills - Removal from GSE Components and Interconnect	18097	II, LEM
Harnesses Ethylene Glycol Solution Leaks and	18092	II, LEM
Spills - Removal from IMU Ethylene Glycol Solution Leaks and Spills - Removal from Nav Base and Eyepiece Stowage Unit	18096	II, LEM
Ethylene Glycol Solution Leaks and Spills - Removal from Optical Unit and Bellows Assy & OUA Eyepieces	18094	П

TITLE		SYSTEM OR EQUIP. CONFIG.
Ethylene Glycol Solution Leaks and Spills - Removal from SCA	18095	II, LEM
E/UT X N <sub>1</sub> Function	18018	I-100, II, LEM
External Time Base Test 1	04788	I-100, II, LEM
External Time Base Test 2	04789	I-100, II, LEM
External Time Base Test 3	04790	I-100, II, LEM
Failure Indicating Circuitry Test	10034	I-100
Filling and Purging Fixture Checkout		I-100
Filling and Purging Fixture Operation	18045	I-100, II, LEM
Filling and Purging Fixture Vacuum Pump Drive Check	19858	I-100
Filling and Purging Fixture Vacuum Pump Oil Change	19857	I-100
Filling and Purging Fixture Vacuum Pump Oil Level Check	19856	I-100
Filter Cleaning	19033	I-100, II, LEM
Fixed and Erasable Memory Test Program - Block I (100 Series)	04983	I-0, 50, 100
Fixed Memory Modules and Fixed Memory Jumper Modules Installation and Removal - Block II and LEM	05416	II, LEM
Fixed Memory Modules and Fixed Memory Jumper Modules Packaging and Packing for Storage	05441	II, LEM
and Shipment Flight Director Attitude Indicator Interface Tests	00194	I-0,50,100

TITLE	JDC NO.	SYSTEM OR EQUIP.
Flight Director Attitude Indicator	16194	II, LEM
Interface Tests Frequency and Step Response Tests	10087	1-100
Frequency Calibrator Calibration		I-100, II, LEM
Frequency Check of Clock SYNC		I-100, II, LEM
Signal Frequency Check of Continuous	04,774	I-100, II, LEM
Outputs		
Frequency Check of 3200 PPS Outputs	05084	I-100, II, LEM
Frequency Measurement	05401	II, LEM
Frequency Measurement	05400	II, LEM
Frequency Measurements	18008	I-100, II, LEM
Fundamental RMS Component Measurement	18039	I-100, II, LEM
G & N Assembly and Preparation for System Testing	12201	II
G & N Components Transportation	19296	I-100, II, LEM
Using G & N Transportation Cart G & N Coolant and Power Console	18046	I-100, II, LEM
Operation and Interconnections		
G & N Coolant Supply Turnon	10738	I-100
G & N Coolant Supply Turnon	20138	П
G & N Coolant Supply Turnon-Turnoff		I-0, 50, 100
G & N Coolant Supply Turnon-Turnoff G & N Coolant Supply Turnon-Turnoff		LEM II, LEM
G & N Equipment Historical Record	14001	II, LEM
G & N Equipment Historical Record	16001	LEM
G & N Fine Alignment Test	10091	I-100
G & N Fine Alignment Test	12218	п
G & N Fixture Stand Packaging and Packing	03234	I-100, II
G & N Harness and PSA End	17219	I-0, 50, 100
Connector Packaging and Packing for Storage and Shipment		
	T. S. S. S.	

TITLE	0.000	SYSTEM OR EQUIP. CONFIG.
G & N Indicator Control Panel Pre-	18805	I-100
Installation Acceptance Test G & N Installation Qualification	02072	I-100, II
Fixture Alignment G & N Installation Qualification Fixture and Alignment Certification Fixture Maintenance	03270	I-100, II
G & N Installation Qualification Fixture Certification	02851	I-100, II
G & N Installation Qualification Fixture Preparation for Use	03253	I-100, II
G & N Mounting Fixture Alignment	19764	I-100, II, LEM
G & N Panel Brightness and Lamp	10038	I-100
Test G & N System Assembly and Preparation for Testing	10002	I-100
G & N System Cable Connections	12609	LEM
G & N System Components Removal and Replacement	17101	I-100
G & N System General Turnoff and Turnon Procedures	12204	П
G & N System General Turnon and Turnoff Procedures	12614	LEM
G & N System Operational Test	12617	LEM
G & N System Optical Targets Alignment	12223	II
G & N System Power Supplies Test	10036	I-100
G & N System Turn Off and Turn On Procedures - General	10008	I-100
G & N System Visual Inspection	10001	I-100
G & N System Visual Inspection Galvanometer Functional Check	12200 19115	II I-100, II, LEM
Ginbal Dump Protection Assemblies Calibration	19115	I-100, II, LEM

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TITLE		SYSTEM OR EQUIP. CONFIG.
Gimbal Dump Protection Assemblies Calibration Gimbal Friction Test Gimbal Position Control Panel Calibration Gimbal Position Control Panel Calibration Gimbal Position Control Panel Calibration Gimbal Position Control Panel Operation and Adjustment (Inertial Subsystem Test Only) Gimbal Position Control Panel Operation and Adjustment (Inertial Subsystem Test Only) Gimbal Position Display IX Resolvers Calibration Gimbal Position Display IX Resolvers Calibration Gimbal Response Gimbal Response Gimbal Response Gimbal Response Test Ground Isolation Check Ground Support Equipment Turn On Ground	19035 19038 18044 18244 19001 19002 12220 12619 19269 10007 12203 12612 19288 05269 05415 19294 19259	I-100, II, LEM I-100 I-100 I-100, II, LEM

TITLE		SYSTEM OR EQUIP. CONFIG.
GSE Preparation for G & N System	12202	II
Acceptance Testing GSE Preparation for LEM G & N System Testing	12607	LEM
GSE-PSA Junction Box Insulation Resistance and	19778	I-100, II, LEM
Relays Check GSE-PSA Junction Box Insulation Resistance and Relays Check	19901	I-100, II, LEM
Gyro Caging Electronics Panel Performance Verification	19256	I-100, II, LEM
Gyro Compassing Test	10092	I-100
Gyro Compassing Test Gyro Counters Tests (CMC, LGC)	12222 05790	II. LEM
Gyro Torque Tests	05088	I-100, II, LEM
Hand Controller Checkout	05128	I-100, II, LEM
Hand Controller Checkout	05140	I-100, II, LEM
Hand Controller Counters Tests (CMC, LGC)	05791	II, LEM
IG, MG, and OC CDU Error Sensors Calibration	19016	I-100
IG, MG, and OG Precision Servo Amplifiers Calibration	19004	I-100
IG, MG, and OG Precision Servo Amplifiers Calibration and Check-	19040	I-100, II, LEM
IG, MG, and OG Servo Error Sensors	19017	I-16J
IMU and PEA Pre-Power Assurance Test	18272	п
IMU and PTA Mounting Fixture Installation on the Rotary Table	16009	II, LEM
IMU CDU Load and Signal Simulator Continuity Check	19704	I-100
IMU CDU Load and Signal Simulator Demodulator and Amplifier Adjustment	19706	I-100
IMU CDU Load and Signal Simulator Encoder Simulator Adjustment	19705	I-100

TITLE		SYSTEM OR EQUIP. CONFIG.
IMU CDU Load and Signal Simulator Operation IMU CDU Load and Signal Simulator	18048 19707	I-100 I-100
Phase Shift Adjustment IMU Control Panel Pre-Installation Acceptance Test		I-50, 100
IMU Heat, Maintaining and Monitoring Using ICTC IMU Heat, Maintaining and	18049 18250	I-100 II, LEM
Monitoring Using Lifting Temperature Controller IMU Heat, Maintaining and Monitoring Using Portable	18249	II, LEM
Temperature Controller IMU Installation on the IMU Mounting Fixture		I-0, 50, 100
IMU Installation on the IMU Mounting Fixture IMU Mounting Fixture Alignment	16013	II, LEM I-0, 50, 100
Test about the X and Y Axes IMU Mounting Fixture Alignment Test about the X and Y Axes	16011	II, LEM
IMU Mounting Fixture Alignment Test about the Z Axis IMU Mounting Fixture Alignment	16012	I-0, 50, 100 II, LEM
Test about the Z Axis IMU Operational Check IMU Packaging and Packing for Shipment	10094 17205	I-100 I-0, 50, 100
IMU Performance Test IMU Performance Test IMU Pressure Test		II LEM I-100, II, LEM
IMU Pre-Power Assurance Test IMU Pre-Power Assurance Test (LEM)	18856 18872	I-50, 100 LEM
(LLL)		

TITLE	JDC NO.	SYSTEM OR EQUIP. CONFIG.
IMU Storage in Shipping Container Indication Control Panel Pre-Installation Acceptance Test	19301 18273	I-100, II, LEM II
Inertial Components Temperature Controller Checkout	19873	I-100, II, LEM
Inertial Components Temperature Controller Emergency Power and Current Output Check	19811	I-100, II, LEM
Inertial Measuring Unit Unpacking Inertial Subsystem AGE Moding Interface Test	17305 15073	I-100, II, LEM I-0, 50, 100
Inertial Subsystem Components Removal and Replacement	17102	I-100
Inertial Subsystem Components Removal and Replacement	17108	п
Inertial Subsystem Components Removal and Replacement (LEM)	17602	LEM
Inertial Subsystem (ISS) Power First Time Turnon	00033	I-0, 50, 100
Inertial Subsystem (ISS) Power First Time Turnon	14033	П
Inertial Subsystem (ISS) Power First Time Turnon	15033	I-0, 50, 100
Inertial Subsystem (ISS) Power First Time Turnon	16033	LEM
Inertial Subsystem Turnoff	00030	I-0, 50, 100
Inertial Subsystem Turn Off	16030	II, LEM
Inhint-Relint Test - Block I (100 Series)	04921	I-0, 50, 100
Initial Setup Procedures (CTS)	05131	I-100, II, LEM
Initial Turn On Procedure (AGC Calibration System)	04823	I-100, II, LEM
Initial Turn On Procedure (Auxiliary Calibration System)	05047	I-100, II, LEM
Ink Cartridge Installation	18032	I-100, II, LEM
In-Phase and Quadrature Component Measurement	18041	I-100, II, LEM

TITLE	7476 5 8999	SYSTEM OR EQUIP. CONFIG.
In-Out Checks Mylar Tape Input-Output Register Tests	05782 05787	II, LEM II, LEM
(CMC, LGC) Input-Output Test Program - Block I - 100	05279	I-100
Input-Output Test Program - Block I (100 Series)	04985	I-0, 50, 100
Installation (Miscellaneous Optical Subsystem Test Equipment)	02817	І-100, П
Instruction AD Test - Block I (100 Series)		I-0,50,100
Instruction and DSKY Test Program - Block I-100		I-100
Instructions and DSKY Test Program - Block I (100 Series)		I-0, 50, 100
Instruction CCS Test, Part 1 - Block I (100 Series)		I-0, 50, 100
Instruction CCS Test, Part 2 - Block I (100 Series)		I-0, 50, 100 I-0, 50, 100
Instruction CCS Test, Part 3 - Block I (100 Series) Instruction CCS Test, Part 4 -		I-0, 50, 100
Block I (100 Series) Instructions Checks Mylar Tape	05772	II. LEM
Instruction CS Test - Block I (100 Series)		I-0, 50, 100
Instruction DV Test - Block I (100 Series)	04973	I-0, 50, 100
Instruction Go Test - Block I (100 Series)		I-0, 50, 100
Instruction MP Test - Block I (100 Series)		1-0,50,100
Instruction MSK Test - Block I (100 Series)		I-0, 50, 100
Instruction NDX Test - Block I (100 Series)		I-0, 50, 100
Instruction RPT Test - Block I (100 Series)	04974	I-0, 50, 100

TITLE		SYSTEM OR EQUIP. CONFIG.
Instruction RSM Test - Block I	04964	I-0,50,100
(100 Series) Instruction SU Test - Block I	04971	I-0, 50, 100
(100 Series) Instruction TCSA Test - Block I	04956	I-0, 50, 100
(100 Series) Instruction TC Test - Block I	04957	I-0, 50, 100
(100 Series) Instruction TS Test, Part 1 -	04959	I-0, 50, 100
Block I (100 Series) Instruction TS Test, Part 2 -	04960	I-0,50,100
Block I (100 Series) Instruction TS Test, Part 3 -	04961	I-0, 50, 100
Block I (100 Series)		
Instruction XCH Test - Block I (100 Series)	04962	I-0, 50, 100
Interconnecting Cables and Hoses Packaging and Packing	19290	I-100, II, LEM
Interrupt Address Priority Test - Block I (100 Series)	04953	I-0, 50, 100
IRIG Alignment Tests	15179	I-0, 50, 100
IRIG Alignment Tests	16179	II, LEM
IRIG Coefficient Determination Test	10093	I-100
IRIG Degaussing Procedure	00153	I-0, 50, 100
IRIG Degaussing Procedure	16153	II, LEM
IRIG Performance Test IRIG Scale Factor Test	10088	1-0,50,100
IRIG Scale Factor Test	12219	I-100
IRIG Scale Factor Test	12627	LEM
IRIG Select Test	05087	I-100, II, LEM
IRIG Test 1	04793	I-100, II, LEM
IRIG Test 2	04794	I-100, II, LEM
IRIG Test 3	04795	I-100, II, LEM
ISS and OIA Normal Power Turnon	00034	I-0, 50, 100

TITLE		SYSTEM OR EQUIP. CONFIG.
ISS and OIA Normal Power Turnon ISS CDU Pre-Power Assurance Test ISS Test Initial Conditions Keyboard Check - Block I (100 Series)	16034 18850 00031 04731	II, LEM I-50, 100 I-0, 50, 100 I-100
Keyboard Load Mode Checkout Keyboard Load Operating Procedure Keyboard Load Operating Procedure - Block I (100 Series)	05143 05408 04692	I-100, II, LEM II, LEM I-0, 50, 100
Key Rupt Address Test - Block I (100 Series)	04950	I-0, 50, 100
LEM G & N System Passive Test LEM G & N System Power Supplies Test	12608 12618	LEM LEM
LEM G & N System Visual Inspection	12600	LEM
LEM Interconnect Harnesses Packaging and Packing LEM PSAAM Accelerometer	19303	LEM
Monitor Checkout LEM PSAAM Checkout Initial Conditions	19600	LEM
LEM PSAAM Continuity Checkout LEM PSAAM Glitch Detector	19608	LEM LEM
Checkout and Calibration LEM PSAAM Line Drive	19605	LEM
Amplifier Checkout LEM PSAAM Phase Difference Circuit Checkout and Calibration	19607	LEM
LEM PSAAM Servo Test and LGC Margin Test Enable Checkout	19606	LEM
LEM PSAAM 800 CPS AC Amplifier Checkout LEM PSAAM 3200 CPS AC	19601	LEM
Amplifier Checkout	19002	DEM

TITLE	JDC NO.	SYSTEM OR EQUIP. CONFIG.
LEM Signal Conditioner Functional	12620	LEM
Checkout LGC Buffer Assembly Installation	12604	LEM
LGC Input Test	12604	LEM
LGC Installation	12601	LEM
LGC Output Test	12621	LEM
Lifting Battery Pack Calibration	19859	I-100, II, LEM
Lifting Battery Pack Checkout	19860	I-100, II, LEM
Lifting Temperature Controller	19863	I-100, II, LEM
Checkout Line-of-Sight Parallelism Check	10708	I-100
Line-of-Sight Parallelism Check	20105	II
LINK Counters Tests (CMC, LGC)		II, LEM
Loop Antenna Installation - Block I	04832	I-100
(100 Series)		
Lower Beam (B Scope) Channel 1	18010	I-100, II, LEM
and Channel 2 Monitoring Lower Beam (B Scope, Channel 1)	10000	
Pulse Monitoring	18009	I-100, II, LEM
Lubrication and Cleaning of	18100	II, LEM
Component Header Helicoil Inserts		11, 2211
and Engaging Hardware		
Lubrication of Airborne Harness	18079	I-100, II, LEM
Connectors		
Main and NAV DSKY Installation and	04753	I-100
Removal Procedure - Block I		
(100 Series)		
Main DSKY Key Test Main DSKY Pedestal Mount	05796 04855	II, LEM
Packaging and Packing	04000	1-100
Main Panel Display and Keyboard	04841	I-100
Packaging and Packing - Block I	01011	1 100
(100 Series)		
Main Panel DSKY Alarm Relay Test-	04977	I-100
Block I (100 Series)		
Main Panel DSKY C - Relay Test - Block I (100 Series)	04976	I-100
Main Panel DSKY Night Watchman	04978	I-100
Test Program - Block I (100 Series)	1010	1 100
Main Panel DSKY Night Watchman	05277	I-100
Test Program - Block I-100		

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TITLE	JDC NO.	SYSTEM OR EQUIP. CONFIG.
Main Panel DSKY Test Program - Block I (100 Series)	04992	I-100
Main Panel DSKY Test Program -	05282	I-100
Block I-100 Malfunction Analysis for Buffer Tests	05078	I-100, II, LEM
Malfunction Analysis for Buffer	04815	I-100
Tests - Block I (100 Series) Malfunction Analysis for Burst Content Tests	05079	I-100, II, LEM
Malfunction Analysis for Burst	04816	I-100
Content Tests - Block I (100 Series) Malfunction Analysis for Clock and Scaler Test 1	05063	I-100, II, LEM
Malfunction Analysis for Clock and	04800	I-100
Scaler Test 1 - Block I (100 Series) Malfunction Analysis for Clock and Scaler Test 2	05064	I-100, II, LEM
Malfunction Analysis for Clock and	04801	I-100
Scaler Test 2- Block I (100 Series) Malfunction Analysis for Clock and Scaler Test 3	05065	I-100, II, LEM
Malfunction Analysis for Clock and Scaler Test 3- Block I (100 Series)	04802	I-100
Malfunction Analysis for Clock and Scaler Test 4	05066	I-100, II, LEM
Malfunction Analysis for Clock and Scaler Test 4 - Block I (100 Series)	04803	I-100
Malfunction Analysis for Drive Rate Test 1	05067	I-100, Π, LEM
Malfunction Analysis for Drive Rate Test 1 - Block I (100 Series)	04804	I-100
Malfunction Analysis for Drive Rate Test 2	05068	I-100, II, LEM
Malfunction Analysis for Drive Rate Test 2 - Block I (100 Series)	04805	I-100
Malfunction Analysis for Drive Rate Test 3	05069	I-100, II, LEM
Malfunction Analysis for Drive Rate Test 3 - Block I (100 Series)	04806	I-100

TITLE		SYSTEM OR EQUIP. CONFIG.
Malfunction Analysis for Drive Rate Test 4	05070	I-100, II, LEM
Malfunction Analysis for Drive Rate Test 4 - Block I (100 Series)	04807	I-100
Malfunction Analysis for Drive Rate Test 5	05071	I-100, II, LEM
Malfunction Analysis for Drive Rate Test 5 - Block I (100 Series)	04808	I-100
Malfunction Analysis for Drive Rate Test 6	05072	I-100, II, LEM
Malfunction Analysis for Drive Rate Test 6 - Block I (100 Series)		I-100
Malfunction Analysis for Drive Rate Test 7	05073	I-100, II, LEM
Malfunction Analysis for Drive Rate Test 7 - Block I (100 Series)	04810	I-100
Malfunction Analysis for External Time Base Test 1		I-100, II, LEM
Malfunction Analysis for External Time Base Test 1 - Block I (100 Series)	04812	I-100
Malfunction Analysis for External Time Base Test 2	05076	I-100, II, LEM
Malfunction Analysis for External Time Base Test 2 - Block I (100 Series)	04813	I-100
Malfunction Analysis for External Time Base Test 3	05077	I-100, II, LEM
Malfunction Analysis for External Time Base Test 3- Block I (100 Series)	04814	I-100
Malfunction Analysis for Frequency Check of Continuous Outputs	04798	I-100
Malfunction Analysis for Frequency Check of Continuous Outputs	05061	I-100, II, LEM

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TITLE	JDC NO.	SYSTEM OR EQUIP. CONFIG.
Malfunction Analysis for IRIG Test 1 Malfunction Analysis for IRIG Test 1 - Block I (100 Series) Malfunction Analysis for IRIG Test 2 - Block I (100 Series) Malfunction Analysis for IRIG Test 3 - Block I (100 Series) Malfunction Analysis for IRIG Test 3 Malfunction Analysis for IRIG Test 3 - Block I (100 Series) Malfunction Analysis for JDC 04730 Malfunction Analysis for JDC 04731 Malfunction Analysis for JDC 04733 Malfunction Analysis for JDC 04733 Malfunction Analysis for JDC 04733 Malfunction Analysis for JDC 04736 Malfunction Analysis for JDC 04738 Malfunction Analysis for JDC 04743 Malfunction Analysis for JDC 04744 Malfunction Analysis for JDC 04749 Malfunction Analysis for JDC 04740	05080 04817 05081 04818 05082 04819 04871 04872 04873 04874 04875 04876 04876 04881 04881 04888 04888 04888 04888 04888	I-100, II, LEM I-100, II, LEM I-100 I-100, II, LEM I-100

TITLE	JDC NO.	SYSTEM OR EQUIP. CONFIG.
Malfunction Analysis for Preliminary Turn On (AGC Simulator)	05060	I-100, II, LEM
Malfunction Analysis for Preliminary Turn On - Block I (100 Series)	04797	I-100
Malfunction Analysis for Time	05062	I-100, II, LEM
Interval Checks Malfunction Analysis for Time Interval Checks - Block I (100	04799	I-100
Series) Manual Load Operation 1	05156	I-100, II, LEM
Manual Load Operation 2	05160	I-100, II, LEM
Manual Load Operation 3	05161	I-100, II, LEM
Manual Load Operation 4	05162	I-100, II, LEM
Manual Mode Control Test	10085	I-100, II, EEM
Manual Up-link Mode Exercise -	04745	I-100
Block I (100 Series)	01110	1 100
Master Initialization	12215	II
Master Initialization	12613	LEM
Maximum Drive Rates and Resolved	10711	I-100
Mode Test	10711	1-100
Maximum Drive Rates and Resolved Mode Test	20108	II
Meehanite Castings Corrosion Protection	19849	I-100, II, LEM
MEMCHECK BANKS 0 and 1 Test Test Mylar Tape	05776	II, LEM
MEMCHECK BANKS 2 thru 7 Test Mylar Tape	05778	II, LEM
MEMCHK Mylar Tape - Block I (100 Series)	04984	I-0, 50, 100
Memory Bank Failure Test	05168	I-100, II, LEM
Memory Bank Verify Test	05167	I-100, II, LEM
Mercury Decontamination and Handling Safety	18086	I-100, II, LEM
Microdot Connector Inspection	10000	
Miscellaneous Simulator Tests	18099	II, LEM
	04796	I-100, II, LEM
Moistureproofing Assembly Screwheads	18082	I-100, II, LEM
Monitor Logic Check on Registers	04733	I-100
from Write Lines - Block I (100	04733	1-100
Series)	THE REAL PROPERTY.	

Monitor Meter and Auxiliary Alarm Amplifler AR2 Calibration Monitor Panel Calibration Monitor Panel Calibration Monitor Panel Cladmium Battery Maintenance Monitor Panel Nickel Cadmium Battery Maintenance Worification Mounting Fixture Installation on the Rotary Table MS3120 Series Connector Contacts Insertion and Removal Navigation Base and Optical Unit Assembly Installation on Optics/NB MTG Fixture Navigation Base and Optical Unit Assembly Unpackaging Navigation Base and Optical Unit Packing for Shipment or Storage Navigation Base and Optical Unit Packing for Shipment or Storage Navigation Panel Disky Test Program - Block I (100 Series) Navigation Panel Disky Test Program - Block I (100 Series) Navigation Panel Disky Test Program - Block I (100 Series) Navigation Panel Disky Test Program - Block I (100 Series) Navigation Panel Disky Test Program - Block I (100 Series) Navigation Panel Disky Test Program - Block I (100 Series) Navigation Panel Disky Test Program - Block I (100 Series) Navigation Panel Disky Test Program - Block I (100 Series) Navigation Panel Disky Test Program - Block I (100 Series) Navigation Panel Disky Test Program - Block I (100 Series) Navigation Panel Disky Test Program - Block I (100 Series) Navigation Panel Disky Test Program - Block I (100 Series) Navigation Panel Disky Test Program - Block I (100 Series) Navigation Panel Disky Test Program - Block I (100 Series) Navigation Panel Disky Test Program - Block I (100 Series) Navigation Panel Disky Test Program - Block I (100 Series) Navigation Panel Disky Test Program - Block I (100 Series) Navigation Panel Disky Test Program - Block I (100 Series) Navigation Panel Disky Test Program - Block I (100 Series) Navigation Panel Disky I (100 Ser	M OR
Monitor Panel Checkout   19005   1-100, II	
Monitor Panel Nickel Cadmium Battery Maintenance   19402   1-100, II Battery Maintenance   19252   1-100, II	, LEM
Verification   Mounting Fixture Installation on the Rotary Table   MS3120 Series Connector Contacts Insertion and Removal   Navigation Base and Optical Unit Assembly Unstallation on Optics/NB   MTG Fixture   Mavigation Base and Optical Unit Assembly Unpackaging   Navigation Base and Optical Unit Packing for Shipment or Storage   Navigation Base and Optical Unit Packing for Shipment or Storage   Navigation DaKY Key Test   Navigation Panel Disky I   Mavigation Panel Disky I   Maintenance   Mickel Cadmium Battery Cell   Micke	, LEM
Rotary Table   MS3120 Series Connector Contacts   Insertion and Removal   10182   Insertion    ,LEM	
Insertion and Removal   Navigation Base and Optical Unit   Assembly Installation on Optics/NB   MTG Fixture   Navigation Base and Optical Unit   Assembly Unpackaging   Navigation Base and Optical Unit   Packing for Shipment or Storage   Navigation Base and Optical Unit   Packing for Shipment or Storage   Navigation DEKY Key Test   Navigation Panel Display and   Keyboard Packing - Block I (100 Series)   Navigation Panel DSKY C - Relay   Test - Block I (100 Series)   Navigation Panel DSKY Test   Program - Block I (100 Series)   Navigation Panel DSKY Test   Program - Block I (100 Series)   Nickel Cadmium Battery Cell   19817   I-100, II   Maintenance   Nickel-Cadmium Battery Cells   Packaging and Packing   Night Watchman Mylar Tape - Block I (100 Series)   Block I (100 Series)   I-100   II-100    LEN	
Assembly Installation on Optics/NB   MTG Fixture   Navigation Base and Optical Unit   Assembly Unpackaging   Navigation Base and Optical Unit   Packing for Shipment or Storage   Navigation Base and Optical Unit   Packing for Shipment or Storage   Navigation Panel Display and   Keyboard Packing - Block I (100 Series)   Navigation Panel DSKY C - Relay   Test - Block I (100 Series)   Navigation Panel DSKY Test   Program - Block I (100 Series)   Navigation Panel DSKY Test   Program - Block I (100 Series)   Navigation Panel DSKY Test   Program - Block I (100 Series)   Nickel Cadmium Battery Cell   19817   I-100, II   Maintenance   Nickel Cadmium Battery Cells   Packaging and Packing   Night Watchman Mylar Tape - Block I (100 Series)   1-100   II   1-10	, LEM
Navigation Base and Optical Unit	
Packing for Shipment or Storage	
Navigation Panel Display and Keyboard Packing - Block I (100 Series)	
Keyboard Packing	
Navigation Panel DSKY C - Relay Test - Block I (100 Series)   Navigation Panel DSKY Test	
Program - Block I (100 Series)	
Program - Block I-100	
Maintenance Nickel-Cadmium Battery Cells Packaging and Packing Night Watchman Mylar Tape - Block I (100 Series)	LEM
Packaging and Packing Night Watchman Mylar Tape - 04979 I-100 Block I (100 Series)	
Block I (100 Series)	,
Nitrogen Cylinder Filling 03374 I-100, II	
Nitrogen Cylinder Filling 03374 I-100, II Operate Control Test 12207 II	
Operate Control Test 12616 LEM	

TITLE	JDC NO.	SYSTEM OR EQUIP. CONFIG.
Operate Power on Test	10033	I-100
Optical Ground Support Equipment	03278	I-100, II
Preparation for Use	00210	1 100,11
Optical GSE Having Storage Cases	03276	I-100, II
Packaging and Packing		
Optical GSE Packaging and Packing	03277	I-100, II
Optical Subsystem Components	17103	I-100
Removal and Replacement		
Optical Subsystem Components Removal and Replacement	17105	п
Optical Targets Alignment, G & N	10003	I-0, 50, 100
System	10003	1-0, 30, 100
Optical Unit Assembly Installation on	20135	п
Optics/NB MTG. Fixture		
Optical Unit Assembly Pre-Power	18858	I-100
Assurance Test		
Optical Unit Assembly Purging	03081	I-100, II
Optical Unit Packaging and Packing Optics and Navigation Base Fixture	03196 19752	II I-100
Lubrication Lubrication	19752	1-100
Optics CDU Load and Signal	19798	T-100
Simulator Continuity Check	20.00	1 100
Optics CDU Load and Signal Simula-	19802	I-100
tor Cosecant Resolve Shaft		
Adjustment		
Optics CDU Load and Signal Simula-	19800	I-100
tor Demodulator and Amplifier		
Adjustment	40000	
Optics CDU Load and Signal Simula- tor Encoder Simulator Adjustment	19710	I-100
Optics CDU Load and Signal Simula-	19799	I-100
tor Encoder Simulator Adjustment	10100	1-100
Optics CDU Load and Signal Simula-	19712	I-100
tor Motor Drive Amplifier Load	10,12	
Adjustment		
Optics CDU Load and Signal Simula-	19801	I-100
tor Motor Drive Amplifier Load		
Adjustment		
Optics CDU Load and Signal Simulator Operation	18047	I-50
Simulator Operation		

TITLE		SYSTEM OR EQUIP. CONFIG.
Optics CDU Load and Signal Simulator Operation Optics Coordinate Transformation Control Test Optics Coordinate Transformation	18147 10042 12211	I-100 I-100 II
Control Test Optics Inertial Analyzer (OIA) Power Turnon Optics Inertial Analyzer (OIA) Power Turnon	henin 1	I-0, 50, 100
Optics/NB MTG. Fixture Installation on Rotary Table Optics/NB MTG. Fixture Installation on Rotary Table	20130	I-0,50, 100
Optics - NAV Base Alignment Check Optics of Optical Unit and Ground Support Equipment Cleaning Optics Positional Accuracy Test Optics Positional Accuracy Tests	10703 02820 10043 12214	I-100 I-100, II, LEM
Optics Slew Rate Test Optics Slew Rate Tests Optics Slew Rate Tests Optics to Target Alignment OPT X Counter Test - Block I (100	10041 12213 10706	I-100 II I-100 I-0, 50, 100
Series) OPT Y Counter Test - Block I (100 Series) Oscillograph Chart Speed Verification	04941 19251	I-0, 50, 100 I-100, II, LEM
ment	18024 19363	I-100, II, LEM I-100, II, LEM I-100, II, LEM
Oscillograph DC Amplifiers Per- formance Verification Oscillograph Phase Sensitive Demod- ulator Adjustment		I-100, II, LEM I-100, II, LEM

TITLE		SYSTEM OR EQUIP. CONFIG.
Oscillograph Phase Sensitive Demodulators Performance Verification Oscillograph Phase Sensitive Demodulators Performance Verification Oscillograph Preventive Maintenance Oscillograph Signal Application to the Dual Beam Oscilloscope Oscillograph Signal Selector Panel Calibration Oscillograph Signal Selector Panel Checkout Oscillograph Signal Selector Panel Performance Verification OSS CDU Pre-Power Assurance Test OSS Equipment Installation OSS CSU Electrical Interconnections	19132 18011 19045 19019 19254 18871 10731 20136 10734	I-100, II, LEM I-100 I-100, II, LEM I-100 I-100 II
OSS/GSE Electrical Interconnections OSS Optical Targets Alignment OUA Eyepiece Verification Test OUA Eyepiece Assemblies Packing OUA Pre-Power Assurance Test Overflow Counter Test - Block I-100 Parity Test - Block I (100 Series) Pen Installation Period Function Period Measurement Period Measurement Period Measurement Period Components Removal and Replacement	18270 04926 04918 18033 18020 05403 05404 17104	H I-100, II II I-100, II II I-100 I-100 I-100, II, LEM II, LEM II, LEM II, LEM II
PGNCS Components Removal and Replacement (LEM) PGNCS Interconnect Harness Group Pre-Installation Acceptance Test Phase Angle Detector Calibration and Checkout Phase Angle Measurement Phase Angle Voltmeter Performance Verification	18269 19044 18040	LEM II I-100, II, LEM I-100, II, LEM I-100, II, LEM

TITLE	JDC NO.	SYSTEM OR EQUIP. CONFIG.
Phase Angle Voltmeter Performance Verification	19266	I-100, II, LEM
Phase Comparator Receiver Checkout Phase Comparator Receiver Local	04824 04829	I-100, II, LEM I-100, II, LEM
Oscillator Calibration Phase Generator Calibration, 800 and	19230	I-100, II, LEM
3200 CPS Phase Sensitive Demodulator	18027	I-100, II, LEM
Normal Operation (800 CPS Reference) Phase Sensitive Demodulator Normal Operation	18028	I-100, II, LEM
(3200 CPS Reference) Phase Sensitive Demodulator	18031	I-100, II, LEM
Operation Phase Sensitive Error Detectors	19003	I-100
Calibration Phase Sensitive Error Detector	19041	I-100, II, LEM
Calibration and Checkout Phase Sensitive Null Indication Phase Shift Measurements	18042 18006	I-100, II, LEM I-100, II, LEM
Pin Contacts	18080	I-100, II, LEM
Straightening PIPA Alignment Test (Adjustment of	15165	I-100
the Inner Gimbal Resolver) PIPA Alignment Test (Adjustment of the Inner Gimbal Resolver)	16165	II, LEM
PIPA Alignment Test (Test to Determine <sup>a</sup> X <sub>V</sub> )	16166	II, LEM
PIPA Alignment Test (Test to Determine $\alpha_{\mathbf{Y}\mathbf{Y}}$ )	16170	II, LEM
PIPA Alignment Test (Test to Determine $\alpha$ By, $\alpha$ By and $\alpha$ YZ)	16167	II, LEM
PIPA Alignment Test (Test to Determine $\alpha_{B_Z}$ , $\alpha_{B_Z}$ , $\alpha_{Z_X}$ ,	16163	II, LEM
MGA and GA)		

TITLE		SYSTEM OR EQUIP. CONFIG.
PIPA Alignment Test (Test to Determine $\alpha_{X_{N}}$ )	15166	I-0, 50, 100
PIPA Alignment Test (Test to Determine $\alpha_{\rm BY}$ , $\alpha_{\rm BY}$ and $\alpha_{\rm YZ}$ )	15167	I-0, 50, 100
PIPA Alignment Test (Test to Determine ${}^{\alpha}B$ Z, ${}^{a}$ B Z, ${}^{\alpha}Z$ X, ${}^{\epsilon}$ MGA and ${}^{\epsilon}$ IGA)	15163	I-0, 50, 100
PIPA Alignment Test (Test to Determine • OGR)	15168	I-0, 50, 100
PIPA Alignment Test (Test to Determine <sup>6</sup> OGR)	16168	II, LEM
PIPA Alignment Test (Test to Determine *IGR, *Fy, and *FLy)	15164	I-0, 50, 100
PIPA Alignment Test (Test to Determine <sup>c</sup> IGR, <sup>c</sup> FY and <sup>c</sup> FLY)	16164	II, LEM
PIPA Alignment Test (Test to Determine ${}^{\epsilon}_{MG}R$ , ${}^{\alpha}_{XZ}$ , ${}^{\theta}_{HO}O}_{GA}$ , ${}^{\epsilon}_{F_Z}$ , ${}^{\epsilon}_{FL_Z}$ , ${}^{\alpha}_{B_X}$ ' and ${}^{a}_{B_X}$ )	15161	I-0, 50, 100
PIPA Alignment Test (Test to Determine <sup>6</sup> MGR, <sup>aX</sup> Z, <sup>9</sup> HOGA, <sup>a</sup> FLZ, <sup>a</sup> F <sub>LZ</sub> , <sup>a</sup> B <sub>X</sub> and <sup>a</sup> B <sub>X</sub> )	16161	II, LEM
PIPA Alignment Test (Test to Determine $\alpha_{Y_X}$ )	15170	I-0, 50, 100
PIPA Alignment Test (Zero Adjustment of the Middle Gimbal Resolver)	15162	1-0, 50, 100
PIPA Alignment Test (Zero Adjustment of the Middle Gimbal Resolver)	16162	II, LEM
PIPA Alignment Test (Zero Adjustment of the Outer Gimbal Resolver)	15169	1-0, 50, 100

TITLE		SYSTEM OR EQUIP. CONFIG.
PIPA Alignment Test (Zero	16169	II, LEM
Adjustment of the Outer Gimbal		The Automotive Control
Resolver)	0.1505	
PIPA Clock and PIPA Set Test -	04787	1-100
Block I (100 Series)	05789	II, LEM
PIPA Counters Tests (CMC, LGC)	14014	II, LEM
PIPA Electronics Assembly Installation to the PTA/PEA	14014	111
Mounting Fixture Assembly on the		
Rotary Table		
PIPA Loop Tests	15067	I-100
PIPA Loop Tests		II, LEM
PIPA Loop Tests (Accelerometer	15070	I-100
Fail Detector Tests)		16.000 06.000
PIPA Loop Test (LV Pulse Charac-	00069	I-0, 50, 100
teristics Test)	1000000	
PIPA Loop Tests (Loop Null	00067	I-0, 50, 100
Quadrature and Phase Shift Test)	00150	I-0, 50, 100
PIPA Null	00158 16158	II. LEM
PIPA Null PIPA Performance Test	00206	I-0, 50, 100
PIPA Scale Factor Test	10089	I-100
PIPA Switch and PIPA INT Test	05059	I-100, II, LEM
PIPA X Counter Test - Block I	04934	I-0, 50, 100
(100 Series)		
PIPA Y Counter Test - Block I	04935	I-0, 50, 100
(100 Series)		
PIPA Z Counter Test - Block I	04936	I-0, 50, 100
(100 Series)		
PIP Degaussing Procedure	00159	I-0, 50, 100
PIP Degaussing Procedure	16159	II, LEM
Portable Temperature Controller	19819	I-100, II, LEM
Calibration Portable Temperature Controller	19820	I-100, II, LEM
(PTCI) Checkout	13020	1 100, II, LEW
(1 2 Ca) Checkout		
	DE NO	

TITLE		SYSTEM OR EQUIP. CONFIG.
Portable Temperature Controller	19852	II, LEM
(PTC II) Calibration	10090	I-100
Post Test Preparation of IMU for Shipment	10090	1-100
Power and Servo Assembly	19304	п
Packaging and Packing		
Power Check		I-100
Power Check	20102	П
Power Fail Test - Block I (100 Series)	04902	I-100
Power Supply and Load Panel	19048	I-100, II, LEM
Calibration		
Power Supply and Load Panel	19024	I-100
Checkout Power Supply and Load Panel	19253	I-100, II, LEM
Performance Verification	19200	1-100, 11, LEM
Power Supply Test - Block I (100	04901	I-100
Series)		
Power Supply Tests	14039	II
Power Supply Tests	15039	I-100 LEM
Power Supply Tests Power Supply Tests (800 CPS 1%		I-100
Supply Test)	00010	1-100
Power Turn On	05126	I-100, II, LEM
Power Turn On	05132	I-100, II, LEM
Precision Resolver Alignment	00178	I-100
Assembly, Sealing of		* 400
Prefunctional Check Prefunctional Check	10701 20101	I-100
Preliminary Monitor Mode Exercise	04732	I-100
- Block I (100 Series)	01102	1 100
		U. S. Carlotte

TITLE		SYSTEM OR EQUIP. CONFIG.
Preliminary Record Mode Exercise - Block I (100 Series)		I-100
Preliminary Setup (AGC Simulator)	04772	I-100, II. LEM
Preliminary Test Set-up NO. 1 - Block I (100 Series)	04689	I-100
Preliminary Test Set-up NO. 2 - Block I (100 Series)	04727	I-100
Preliminary Test Set-up NO. 3 - Block I (100 Series)	04754	I-100
Preliminary Turn On (AGC Simulator)	04822	I-100, II, LEM
Preparation of Test Tape 1	05147	I-100, II, LEM
Preparation of Test Tape 2	05150	I-100, II, LEM
Preparation of Test Tape 3	05157	I-100, II, LEM
Preparation of Test Tape 4	05158	I-100, II, LEM
Preparation of Test Tape 5	05159	I-100, II, LEM
Primary Signal Selector Panel Application of Auxiliary Signals	18003	I-100
Primary Signal Selector Panel Application of Auxiliary Signals	18103	II, LEM
Primary Signal Selector Panel Application of Internal Signals	18000	I-100, II, LEM
Primary Signal Selector Panel Calibration	19105	I-100, II, LEM
Primary Signal Selector Panel Performance Verification	19257	I-100, II, LEM
Program-ALLEREST Operating Procedure (FVP)	05783	II, LEM
Program-Channel Inst. Checks Operating Procedure (FVP)	05779	II, LEM
Program In-Out Checks Operating Procedure (FVP)	05781	II, LEM
Program-Instruction Checks Operating Procedure (FVP)	05771	II, LEM
Program-MEMCHECKS BANKS 0 and 1 Operating Procedure (FVP)	05775	II, LEM

TITLE	JDC NO.	SYSTEM OR EQUIP. CONFIG.
Program-MEMCHECKS BANKS 2 thru 7 Operating Procedure (FVP)	05777	II, LEM
Program MEMCHK 69 Mylar Tape - Block I (100 Series)	04990	I-100
Program-Time and Warning Checks Operating Procedure (FVP)	05773	II, LEM
Programmer and Monitor and Logic Drawer NO. 2 Panels Preliminary Test Set-up	05413	II, LEM
Programmer and Monitor and Logic Drawer NO. 2 Panel Preliminary Test Setup - Block I-100	05267	I-100
Programmer and Monitor Signal Measurements - Block I (100 Series)	04749	I-100
Programmer and Monitor Signal Measurements	05152	I-100, II, LEM
Programmer and Monitor Signal Measurements	05172	I-100, II, LEM
Program ROPCHK 69 Mylar Tape - Block I (100 Series)	05044	I-100
PSA Installation	14018	п
PSA Installation	16018	LEM
PSA Moistureproofing	18075	I-100
PSA Pre-Power Assurance Test	18275	п
PSA Pre-Power Assurance Test (LEM)	18873	LEM
PSA Test Point Adapter Band Pass Amplifier Calibration	19102	I-100
PSA Test Point Adapter Calibration	19034	I-100
PSA Test Point Adapter	18002	I-100, II, LEM
Test Point Signal		
Application to the Digital Voltmeter,		
Phase Angle Voltmeter, and Dual Beam Oscilloscope		
Deam Sacinoscope		

TITLE		SYSTEM OR EQUIP. CONFIG.
PSA Tray 1 Power Supply Tests PSA Tray 1 Pre-Power Assurance	18809 18859	I-50, 100 I-50, 100
Test PSA Tray 2 Power Supply Test PSA Tray 2 Power Supply Tests PSA Tray 2 Pre-Power Assurance	18822 18810 18860	I-50, 100 I-50, 100 I-50, 100
Test PSA Tray 3 \( \Delta V \) Characteristics and	18811	I-50, 100
PTE Test PSA Tray 3 Pre-Power Assurance Test	18861	I-50, 100
PSA Tray 4 $\Delta$ V Characteristics and PTE Test	18812	I-50, 100
PSA Tray 4 Pre-Power Assurance Test	18862	I-50, 100
PSA Tray 5 Pre-Power Assurance Test	18863	I-50, 100
PSA Tray 6 Pre-Power Assurance Test	18864	I-50, 100
PSA Tray 6 Turn On Test	18814	I-50, 100
PSA Tray 7 Power Supply Test	18815	I-50, 100
PSA Tray 7 Pre-Power Assurance Test	18865	I-50, 100
PSA Tray 8 Pre-Power Assurance Test	18866	I-100
PSA Tray 8 SCT Trunnion Accuracy Test	18816	I-100
PSA Tray 9 Fre-Power Assurance	18867	I-100
PSA Tray 10 G & N System Power Supplies Test	18818	I-100
PSA Tray 10 Pre-Power Assurance Test	18868	I-100
PSA 28 VDC Filter Test	18274	II
PSA 28 VDC Filter Test (LEM)	18831	LEM
		Maria de la companya della companya

TITLE		SYSTEM OR EQUIP. CONFIG.
PTA/PEA Test Point Adapter Test Point Signal Application to the Digital Voltmeter, Phase Angle Voltmeter, and Dual Beam Oscilloscope	18202	II, LEM
PTC Checkout (LEM/Block II)	19851	II, LEM
Pulse Buffer Amplifier Checkout	19112	II, LEM
Pulse Buffer Amplifier in PSA Test Point Adapter Calibration	19103	II, LEM
Pulse Buffer Amplifier in PTA/PEA Test Point Adapter Calibration	19809	II, LEM
Pulse Count	05402	II, LEM
Pulse Generator Assembly Calibration	19027	I-100, II, LEM
Pulse Measurement	05405	II, LEM
Pulse Torque Electronics Tests	00160	I-0, 50, 100
Pulse Torque Electronics Tests	16160	II, LEM
Pulse Torquing Assembly Installation to the PTA/PEA Mounting Fixture Assembly on the Rotary Table	16014	LEM
Purge and Fill Coldplate - Block I (100 Series)	04860	I-50, I-100
Purge and Fill Cooling Unit - Block I (100 Series)	04859	I-100
Purging and Filling Fixture Vacuum Pump Periodic Operation	19855	I-100, II, LEM
Pushbutton Indicator Test (Remote Optics Controller)	19789	I-100
Pushbutton Indicator Test (Remote Optics Controller)	19795	I-100
Quadrature Supply (800 and 3200 CPS) Calibration and Checkout	19088	I-100, II, LEM
Quick - Disconnect Couplings Cleaning	19765	I-100, II, LEM
RA Agreement Exercise - Block I (100 Series)	04737	I-100
Radar Signal Measurements (CMC, LGC)	05786	II, LEM

TITLE	JDC NO.	SYSTEM OR EQUIP. CONFIG.
Rate Control No. 1 Test - Block I	04932	I-100
(100 Series) Rate Control No. 2 Test - Block I	04933	I-100
(100 Series) Rate Control No. 3 Test - Block I (100 Series)	04945	I-100
Ratio Function	18019	I-100, II, LEM
RBNK-RS Agreement Test 1	05164	I-100, II, LEM
RBNK-RS Agreement Test 2	05165	I-100, II, LEM
Read AGC Mode Checkout	05144	I-100, II, LEM
Read AGC Mode Exercise - Block I (100 Series)	04734	I-100
Read AGC Operating Procedure - Block I (100 Series)	04693	I-100
Read Mode Test	05453	I-100, II, LEM
Record Comparison Mode Checkout	05166	I-100, II, LEM
Record Comparison Mode Checkout	05173	I-100, II, LEM
Record Comparison Mode Checkout	05452	I-100, II, LEM
Recorder/Ohmmeter Checkout	04827	I-100, II, LEM
Recorder/Ohmmeter Checkout	05050	I-100, II, LEM
Record Mode Comparison Exercise - Block I (100 Series)	04740	I-100
Register A Test - Block I (100 Series)	04906	I-100
Register BNK Test - Block I (100 Series)	04920	I-100
Register IN0 Test - Block I (100 Series)	04910	I-100
Register IN2 Test - Block I (100	04912	I-100
Series) Register IN3 Test - Block I (100	04913	I-100
Series) Register LP Test - Block I (100	04909	I-100
	04909	I-100

TITLE		SYSTEM OR EQUIP. CONFIG.
Register OUT0 Test - Block I (100 Series)	04914	I-100
Register OUT1 Test - Block I (100 Series)	04915	I-100
Register OUT2 Test - Block I (100 Series)	04916	I-100
Register OUT3 Test - Block I (100 Series)	04917	I-100
Register Q Test - Block I (100 Series)	04907	I-100
Register S Inhibit Test	05125	I-100, II, LEM
Register S Inhibit Test	05450	I-100, II, LEM
Register Z Test - Block I (100 Series)	04908	I-100, II, IIEM
Relay 02 Mylar Tape - Block I (100 Series)	04986	I-100
Repair of Corroded Magnesium	18085	I-100, II, LEM
Repair of Painted Surfaces	18084	I-100, II, LEM
Resolution Check	10707	I-100
Resolver Amplifier Test	19110	II. LEM
Resolver Circuit Tester Zero Position	19118	I-100, II, LEM
Reticle Cursor Readout Accuracy and Reticle Power Match Test in Air	03602	LEM
Retroreflecting Prism Certification	02855	I-100, II
RG Agreement Checkout	05169	I-100, II, LEM
Rotary Table Leveling Calibration Test	00010	I-100
Rotary Table Leveling Calibration Test	16010	II, LEM
Rotary Table Lubrication	19726	I-100
Rotary Table Tilt and Rotary Axis Calibration	19728	I-100
RR/CDU Moding Test	12626	LEM
RS Agreement A and B Exercise -	04736	I-100
Block I (100 Series)		
SCA Module Removal and Replacement	17603	I-100, II, LEM

TITLE		SYSTEM OR EQUIP. CONFIG.
Scaler A Phase Test - Block I (100 Series)	04905	I-0, 50, 100
SCT Shaft Accuracy Test	10705	I-100
SCT Shaft Accuracy Test	20104	П
SCT Trunnion Accuracy Test	10710	I-100
SCT Trunnion Accuracy Test	20107	П
Sealing of Precision Resolver Align- ment Assembly	16178	II, LEM
Self Check Program - Block I-100	05284	I-100
Self Check Program - Block I (100 Series)	04999	I-0, 50, 100
Self Check Test Program (CMC, LGC)	05794	II, LEM
Self Test Initial Conditions - Block I (100 Series)	04729	I-100
Semiautomatic Mode Test	12623	LEM
Semiautomatic Mode Tests	12216	П
Shaft Accuracy Tester Base Assem- bly Installation	10732	I-100, II
Shaft Accuracy Tester Certification	02846	I-100, II
Shaft Accuracy Tester Component Assembly	02845	I-100, II
Shaft Accuracy Tester Maintenance	03260	I-100, II
Shaft Accuracy Tester Preparation for Use	03242	I-100, II
Shaft Accuracy Tester Rotary Table Installation	10733	I-100, II
Shaft Accuracy Tester Rotary Table Removal	10741	I-100, II
Shaft Servo Loop Test	10715	I-100
Shaft Servo Loop Test	20111	II
Shift Left Test - Block I (100 Series) Shift Right Test - Block I (100 Series)	04925 04923	I-0, 50, 100 I-0, 50, 100
Shipping Container (Empty) Preparation for Shipment or Storage	03479	I-100, II

TITLE		SYSTEM OR EQUIP. CONFIG.
Signal Conditioner CDU Fine Error Tests - LEM	18846	LEM
Signal Conditioner Continuity Tests - LEM	18847	LEM
Signal Conditioner DAC, PIPA Temp, and 2.5V Bias Tests - Blk II	18834	п
Signal Conditioner DAC, PIPA Temp, and 2.5V Bias Tests - LEM	18842	LEM
Signal Conditioner Gimbal Resolver Tests - Blk II	18833	п
Signal Conditioner Gimbal Resolver Tests - LEM	18841	LEM
Signal Conditioner Optics and Attitude Error Tests - Blk II	18837	п
Signal Conditioner PIPA and IRIG Tests - Blk II	18835	П
Signal Conditioner PIPA and IRIG Tests - LEM	18843	LEM
Signal Conditioner Pre-Installation Acceptance Test - BLK I (100 Series)	18825	I-100
Signal Conditioner Preparation for Checkout - Blk I (100 Series)	18851	I-100
Signal Conditioner Preparation for Checkout - Blk II	18832	п
Signal Conditioner Preparation for Checkout - LEM	18840	LEM
Signal Conditioner Radar Resolvers and 120 V Supply Tests - LEM	18844	п
Signal Conditioner Scaler and DC Channel Tests - Blk I (100 Series)	18853	I-100
Signal Conditioner Thermistor Channel Tests - Blk I (100 Series)	18854	I-100
	2800	

TITLE		SYSTEM OR EQUIP. CONFIG.
Signal Conditioner Torque Motor	18838	П
and 1X Sine Gimbal Tests - Blk II Signal Conditioner Torque Motor	18845	LEM
and 1X Sine Gimbal Tests - LEM Signal Conditioner 120 V PIPA Supply and IRIG Temp Tests -	18839	п
Blk II Signal Conditioner 120 V PIPA Supply Tests - Blk II	18836	п
Signal Conditioner 800 CPS Chan-	18852	I-100
nel Tests - Blk I (100 Series) Signal Conditioner 3200 CPS Chan- nel Tests - Blk I (100 Series)	18855	I-100
Signal Generator Operation	18013	I-100, II, LEM
Signal Shaping and Inhibit Assembly Checkout	19107	I-100, II, LEM
Silver Cadmium Battery Cell Maintenance	19853	I-100, II, LEM
Silver Zinc Battery Cell Activation	19862 19861	I-100, II, LEM I-100, II, LEM
Silver Zinc Battery Cell Maintenance	13001	1-100, 11, LEM
Spacecraft Components and Spares General Packaging and Packing	19286	I-100, II, LEM
Spacecraft Control and Displays Interface Test	12221	П
Stabilization Loop Tests	16075	II, LEM
Stabilization Loop Tests	16110	II, LEM
Stabilization Loop Tests (Frequency Response Test)	00077	I-0, 50, 100
Stabilization Loop Tests (Gimbal Friction Test)	00080	I-0, 50, 100
Stabilization Loop Tests (Gimbal Lock Test)	00078	I-0, 50, 100
Stabilization Loop Tests (IMU Fail Detector Tests)	15079	I-100

TITLE		SYSTEM OR EQUIP. CONFIG.
Stabilization Loop Tests (IMU Fail Test)	16079	II, LEM
Stabilization Loop Tests (Step Response Test)	00076	I-100
Standby Control Test	12205	п
Standby Control Test	12615	LEM
Standby Power On Test		I-100
Stop Logic Checkout	05142	I-100, II, LEM
Stop Logic Checkout	05451	I-100, II, LEM
Stop Logic Exercise	05155	I-100, II, LEM
Subsystem Mode Tests (Attitude Control Test)	15112	I-100
Subsystem Mode Tests (CDU Manual Test)	15109	I-100
Subsystem Mode Tests (Coarse	15108	I-100
Align Test) Subsystem Mode Tests (Fine Align	15111	I-100
Test) Subsystem Mode Tests (Manual Align Test)	00110	I-100
Subsystem Mode Tests (Post Vibration)	16108	II, LEM
Subsystem Mode Tests (Standby Test)	00105	I-100
Subsystem Mode Tests (Turn On Test)	15106	I-100
Subsystem Mode Tests (Turn On Test)	15116	I-100
Subsystem Mode Tests (Zero Encoder Test)	15107	I-100
Sunrise 69 and Erasable Memory Test Program - Block I-100	05278	I-100
Sunrise 69 and Erasable Memory Test Program - Block I (100 Series)	04989	I-100
Sunrise 69 Test Program - Block I (100 Series)	04993	I-100
Sunshade and Radar Shield Unpacking and Packing for Shipment or Storage	03651	LEM

TITLE	JDC NO.	SYSTEM OR EQUIP. CONFIG.
System Interface Signal Measurements - Block I (100 Series) System Operational Tests System Operational Tests SXT Shaft Accuracy and Limits Test SXT Shaft Accuracy and Limits Test SXT Trunnion Accuracy and Limits Test SXT Trunnion Accuracy Test SXT Trunnion Accuracy Test SXT Trunnion Accuracy Test SXT Trunnion Accuracy Test Table Mounted PSA Holding Fixture Assembly Installation Tape Duplicate Mode Exercise - Block I (100 Series) Tape Load Mode Checkout Tape Load Operating Procedure Tape Load Operating Procedure Tape Load Operating Procedure Tape Load Operation Tape Dead Operation Tape Perforator Sprocket Hole Adjustment Tape Prepare/Duplicate and Record Modes Checkout Tape Prepare Mode Exercise - Block I (100 Series) Tape Read & Transfer Control Modes Checkout Tape Up-Link Mode Exercise - Block I (100 Series) Tape Verify K Transfer Control Modes Checkout Tape Verify Mode Checkout (-021 Tape Verify Mode Checkout (-021 thru -051)	04750 12206 12208 10704 20103 10709 20106 15014 04742 05146 04690 05163 05119 05145 04741 05145 04741 05145 04741 05145	CONFIG.  I-100  II II I-100 II I-100 II I-100 II I-100, II, LEM
Tape Verify Mode Exercise - Block I (100 Series)	04744	I-100

TITLE	1	SYSTEM OR EQUIP. CONFIG.
Tape Verify Operating Procedure Tape Verify Operating Procedure -	05407 04691	II, LEM I-100
Block I (100 Series) Temperature Alarm Amplifier		
Calibration and Checkout	19080	II, LEM
Temperature Control Test	10035	I-100
Temperature Control Tests (High Power Condition Test)	00059	I-0, 50, 100
Temperature Control Tests (IRIG Indicating Circuitry Tests)		I-0, 50, 100
Temperature Control Tests (Low Power Condition Test)		I-0, 50, 100
Temperature Control Tests (PIP Indicating Circuitry Tests)	00051	I-0, 50, 100
Temperature Control Tests (Standby and Operate Temperature Control Tests)	15057	I-0, 50, 100
Temperature Control Tests (Temperature Control and Circuitry Tests)	15053	I-0, 50, 100
Temperature Indicator Amplifiers Calibration and Checkout	19082	II, LEM
Temperature Indicator Calibration	19108	II, LEM
Temperature Indicator Performance Verification	19255	II, LEM
Temperature Monitor Checkout	05099	I-100, II, LEM
Temperature Monitor Control Panel Calibration	19076	II, LEM
Temperature Monitor Control Panel II/LEM Performance Verification		II, LEM
Test Frequency Calibrator for Crystal Aging		I-100, II, LEM
Test Horizontal Position		I-100, II
Test Mode Output Check - Block I (100 Series)	04747	I-100
Test N <sub>1</sub> Function	18021	I-100, II, LEM

TITLE		SYSTEM OR EQUIP. CONFIG.
Test N <sub>2</sub> Function Test Vertical Position with	18022 02840	I-100, II, LEM I-100, II
Theodolite Theodolite Alignment Theodolite and Support Assembly	02850 02849	I-100, II, LEM I-100, II, LEM
Certification Theodolite and Support Assembly	03247	I-100, II
Preparation for Use Theodolite and Ultradex Procedures for Rotary Table Rotary Axis	19729	I-100
Calibration for OSS Testing Three Phase Voltage Comparator Calibration	19012	I-100, II, LEM
Tilt Test (G & N Installation  Qualification Fixture)	02852	I-100, II
TIMCHKS Mylar Tape - Block I (100 Series)	04988	I-0, 50, 100
Time & Warning Checks Mylar Tape	05774	II, LEM
Time Counter Check - Block I (100 Series)	04738	I-100
Time Counter Checkout	05141	I-100, II, LEM
Time Interval Checks	04775 18007	I-100, II, LEM I-100, II, LEM
Time Measurements Time to Zero Test		I-100, II, LEM
Time 1 Counter Test - Block I (100 Series)		1-0, 50, 100
Time 2 Counter Test - Block I (100 Series)	04927	I-0, 50, 100
Time 3 Counter Test - Block I (100 Series)		I-0, 50, 100
Time 4 Counter Test - Block I (100 Series)	04930	I-0, 50, 100
Total RMS Voltage Measurement	18038	I-100, II, LEM
Transfer Control Mode Checkout (Manual)	05154	I-100, II, LEM

TITLE		SYSTEM OR EQUIP. CONFIG.
Transfer Control Mode Exercise - Block I (100 Series)	04735	I-100
Transfer Control Operating Procedure	05412	II, LEM
Transfer Control Operating Procedure - Block I (100 Series)	04694	I-0,50,100
Transformer Driver Checkout	05127	I-100, II, LEM
Transformer Drivers Checkout	05137	I-100, II, LEM
Trunnion Positional Accuracy -	10099	I-100
Alternate Test		Y. S. B. B. B. B.
Trunnion Servo Loop Test	10714	I-100
Trunnion Servo Loop Test	20110	II
Turn Off Procedure (CTS)	05203	I-100, II, LEM
Turn On and Voltage Check - Block I (100 Series)	04730	I-100
T3 RUPT Address Test - Block I	04947	I-100
(100 Series) T4 RUPT Address Test - Block I	04949	I-100
(100 Series) Universal DSKY Dimmers Main-NAV	05097	I-100, II, LEM
Keyboards Check Universal DSKY Dimmers Main-NAV Register Check	05116	I-100, II, LEM
Uplink Counter Test - Block I (100 Series)	04931	I-100
Up RUPT Address Test - Block I (100 Series)	04951	I-100
Variable Deviation Wedge Preparation for Use	03248	I-100, II
Velocity Counters Tests (CMC, LGC)	05793	II, LEM
Verification Assembly Test	19011	I-100, II, LEM
Visual Inspection Adjustable Mirror and Pedestal Assembly	02848	I-100, II
Visual Inspection (AGC Simulator)	04771	I-100, II, LEM
Visual Inspection (Miscellaneous Optical Subsystem Test Equipment)	02815	I-100, II
Voltage Amplifiers Calibration and Checkout	19101	II, LEM

TITLE	JDC NO.	SYSTEM OR EQUIP. CONFIG.
Voltage and Phase Control Test	19791	I-100
(Remote Optics Controller) Voltage and Phase Control Test (Remote Optics Controller)	19797	I-100
Voltage Margin Test	05220	I-100
Voltage Margin Test (CMC, LGC)	05795	II, LEM
Voltage Measurement with the Current Source Monitor and Galyanometer	18016	I-100
Voltage Measurement with the Current Source Monitor and Galvanometer	18216	II, LEM
Voltage Measurements	18005	I-100, II, LEM
Wheel Power and -28 VDC Sensor	19043	I-100, II, LEM
Calibration and Checkout Wheel Power Fail and CDU Motor Excitation Failure Sensors	19007	I-100
Calibration X IRIG Calibration Module Adjustment	00233	I-0, 50, 100
X IRIG Performance Test (Test to Determine AVE SF(G)X)	15238	I-0, 50, 100
X IRIG Performance Test (Test to Determine BDX and ADIAX)	15237	I-0, 50, 100
X IRIG Performance Test (Test to Determine BD <sub>X</sub> and ADIA <sub>X</sub> )	16237	II, LEM
X IRIG Performance Test (Test to Determine BDX and ADSRAX)	15236 16236	I-0, 50, 100
X IRIG Performance Test (Test to Determine BDX and ADSRAX)	16236	H, LEM
X IRIG Performance Test (Test to Determine Δ SF(G)+ and ΔSF(G)- X X	16238	II, LEM
X PIPA Bias and Input Axis Performance	00200	I-0, 50, 100
X PIPA Bias and Input Axis Performance	16200	H, LEM

TITLE		SYSTEM OR EQUIP. CONFIG.
X PIPA Calibration Module Adjustment	00155	I-0, 50, 100
X PIPA Calibration Module Adjustment	14155	п
X PIPA Calibration Module Adjustment	16155	LEM
X PIPA Scale Factor Performance	14201	П
X PIPA Scale Factor Performance	15201	I-0, 50, 100
X PIPA Scale Factor Performance	16201	LEM
XY and RDC Interface Panels Preliminary Test Setup	05414	II, LEM
XY and RDC Interface Panel Preliminary Test Set-up - Block I-100	05268	I-100
YE Drivers Checkout	05138	I-100, II, LEM
Y IRIG Calibration Module Adjustment	00234	I-0, 50, 100
Y IRIG Performance Test (Test to Determine AVE SF(G) <sub>V</sub> )	15241	I-0, 50, 100
Y IRIG Performance Test (Test to Determine BDY and ADIAY)	15240	I-0, 50, 100
Y IRIG Performance Test (Test to Determine BD <sub>Y</sub> and ADIA <sub>Y</sub> )	16240	II, LEM
Y IRIG Performance Test (Test to Determine BDY and ADSRAY)	15239	I-0, 50, 100
Y IRIG Performance Test (Test to Determine BDY and ADSRAY)	16239	II, LEM
Y IRIG Performance Test (Test to Determine $\Delta SF(G)$ + and $\Delta SF(G)$ -) Y	16241	II, LEM
Y PIPA Bias and Input Axis Performance	00202	I-0, 50, 100
Y PIPA Bias and Input Axis Performance	16202	II, LEM

TITLE		SYSTEM OR EQUIP. CONFIG.
Y PIPA Calibration Module Adjustment	00156	I-0, 50, 100
Y PIPA Calibration Module Adjustment	14156	п
Y PIPA Calibration Module Adjustment	16156	LEM
Y PIPA Scale Factor Performance	14203	п
Y PIPA Scale Factor Performance	15203	I-0, 50, 100
Y PIPA Scale Factor Performance	16203	LEM
Zero Degree and 45 Degree Auto- collimator Assemblies Maintenance	03261	I-100, II
Zero Optics Test	10040	I-100
Zero Optics Test	12212	п
Z IRIG Calibration Module Adjustment	00235	I-0, 50, 100
Z IRIG Performance Test (Test to Determine ADIA, and BD,	16243	II, LEM
Z IRIG Performance Test (Test to Determine AVE SF(G)Z)	15244	I-0, 50, 100
Z IRIG Performance Test (Test to Determine BDZ and ADIAZ)	15243	I-0, 50, 100
Z IRIG Performance Test (Test to Determine BDZ and ADSRAZ)	15242 16242	I-0, 50, 100
Z IRIG Performance Test (Test to Determine BD <sub>Z</sub> and ADSRA <sub>Z</sub> )		II, LEM
Z IRIG Performance Test (Test to Determine $\Delta SF(G)$ - and $\Delta SF(G)$ +)	16244	II, LEM
Z PIPA Bias and Input Axis Performance	00204	I-0, 50, 100
Z PIPA Bias and Input Axis Performance	16204	II, LEM
Z PIPA Calibration Module Adjustment	00157	1-0, 50, 100

TITLE		SYSTEM OR EQUIP. CONFIG.
Z PIPA Calibration Module Adjustment Z PIPA Calibration Module Adjustment Z PIPA Scale Factor Performance Z PIPA Scale Factor Performance ID2.4+KC Pulse Detectors Calibration 115 Volt, 400 CPS Power Supply Calibration 2 Volt, 3200 CPS Power Supply Calibration 2/28.5 Volt, 3200 CPS Power Supply Calibration and Checkout 244-Pin Connector Contacts Insertion and Removal 428 Volt DC Pilot Power Supply Calibration 28 VDC Power Supply (AGC-OC) Setup and Test 28 VDC Power Supply Setup and Test - Block I (100 Series) 3200 CPS Frequency Comparator Calibration 3200 CPS Voltage Comparator Calibration 3200 PPS Interval Check 3200 PPS Test 5-Inch Autocollimator Calibration	14157	
5 VDC Universal DSKY Supply Setup and Test 512–KC Clock Calibration	05096 04820	I-100, II, LEM

## NOTES

