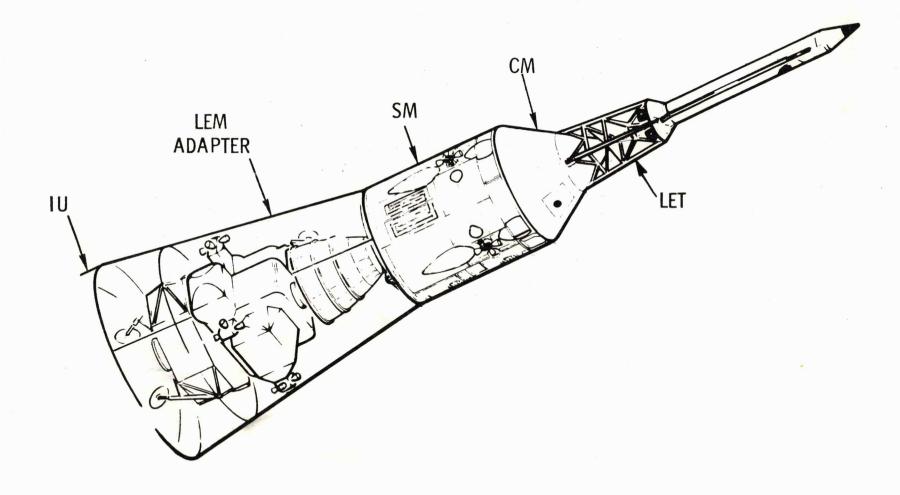
APOLLO SPACECRAFT SEPARATION PLANES

H. DUNHAM 11/16/65



LES, ELS AND SEQUENCERS

TCD	NUMBER
TOD	TAOLITIC

MHO1-05212-224

MHO1-05213-124

MHO1-05214-414

*BOM90503

13M50312

13M60004

*40M37521

TITLE

SLA/LEM SEP. SYS. UMBIL. ELECT.

SLA/LEM SEP. SYS. UMBIL. MECH.

SLA/LEM SEP. SYS. FUNC.

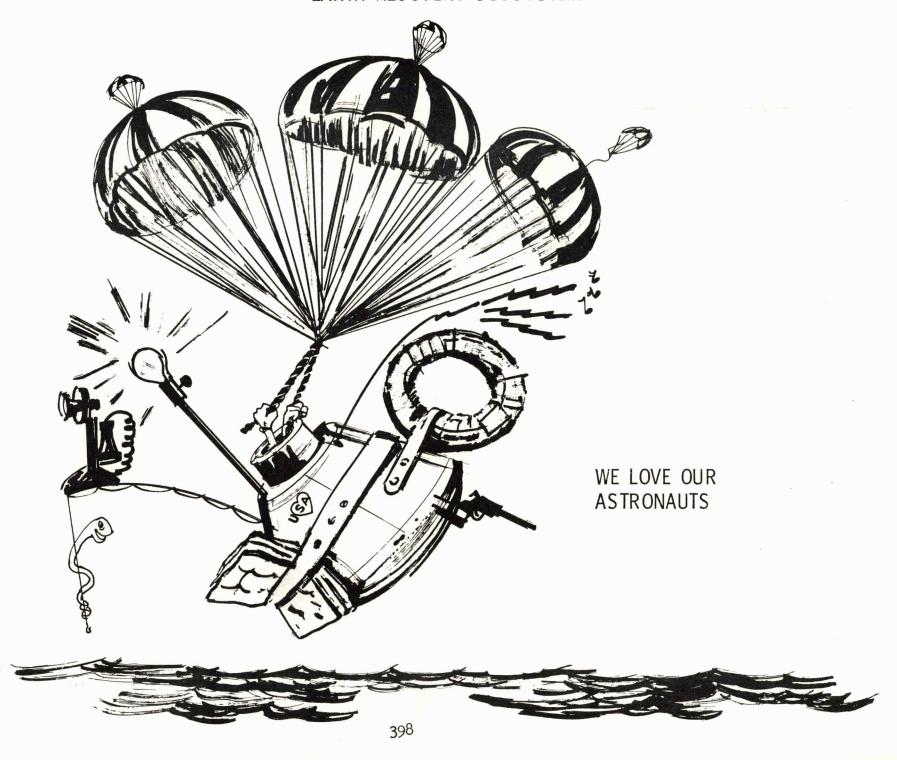
FLIGHT MECHANICS PANEL INTERFACE CONTROL

DOCUMENT FOR SATURN V/BLOCK II SC

SC TO "Q" BALL PHYSICAL REQUIREMENTS

EMC CRITERIA, APOLLO/SATURN

SA-505/SC-104 ELECTRICAL INTERFACE



OUTLINE

- PURPOSE
- REQUIREMENTS
- SUBSYSTEM DESCRIPTION

MAJOR COMPONENTS
PICTORIAL SCHEMATICS
EVENTS SEQUENCE
FUNCTIONAL SCHEMATICS (APPENDIX)

DESIGN IMPLEMENTATION

DRAWING TREE SPECIFICATIONS ICD'S

PERS PECTIVES

ERS PURPOSE

- PROVIDE MEANS TO STABILIZE &
 DECELERATE CM FOLLOWING ENTRY OR
 ABORT, & PROVIDE VELOCITY & ATTITUDE
 AT EARTH IMPACT COMPATIBLE WITH
 IMPACT REQUIREMENTS
- PROVIDE ACCEPTABLE CREW ACCELERATIONS
 UPON IMPACT & AN ACCEPTABLE ENVIRONMENT
 FOR 48 HOURS FOLLOWING IMPACT
- PROVIDE PROVISIONS FOR LOCATING & RETRIEVING CM FROM SEA

ERS REQUIREMENTS SUMMARY

BASIC REQUIREMENTS OF THE ERS ARE SUMMARIZED. EARTH LANDING, IMPACT, FLOTATION, LOCATING AND RECOVERY FUNCTIONS ARE COVERED.

ERS REQUIREMENTS SUMMARY

- STABILIZE & DECELERATE CM FOLLOWING ENTRY OR ABORT
- PROVIDE VELOCITY & ATTITUDE COMPATIBLE WITH IMPACT REQUIREMENTS
- OPERATE SATISFACTORILY WHEN ONE DROGUE AND/OR ONE MAIN CHUTE FAILS
- OPERATE AUTOMATIC WITH MANUAL BACKUP
- INSURE ACCEPTABLE CREW ACCELERATIONS UPON IMPACT
- INSURE VEHICLE FLOTATION IN UPRIGHT ATTITUDE
- PROVIDE ANTENNAS & VISUAL LOCATING AIDS
- PROVIDE RECOVERY LIFTING LOOP

MAJOR COMPONENTS

MAJOR COMPONENTS OF THE ERS ARE OUTLINED. THEY WILL BE DEPICTED ON LATER CHARTS. IT
MAY BE NOTED THAT THE ERS IS NOT A SUBSYSTEM UNTO ITSELF, BUT CONSISTS OF THREE
ESSENTIALLY COMPLETE AND TWO PARTIAL SUBSYSTEMS.

MAJOR COMPONENTS

EARTH LANDING SEQUENCE CONTROLLER

PARACHUTES & RELATED EQUIPMENT

- DUAL DROGUES, MORTARS
- THREE MAINS, PILOTS, MORTARS
- REEFING LINES & CUTTERS
- DROGUE & MAINS DISCONNECTS

EARTH IMPACT

- FOUR CRUSHABLE RIBS
- EIGHT ATTENUATION STRUTS
- CREW COUCHESCM STRUCTURE CM STRUCTURE SUBSYSTEM

FLOTATION/UPRIGHTING

- BAGS
- PUMP, LINES, VALVES
- CONTROLS

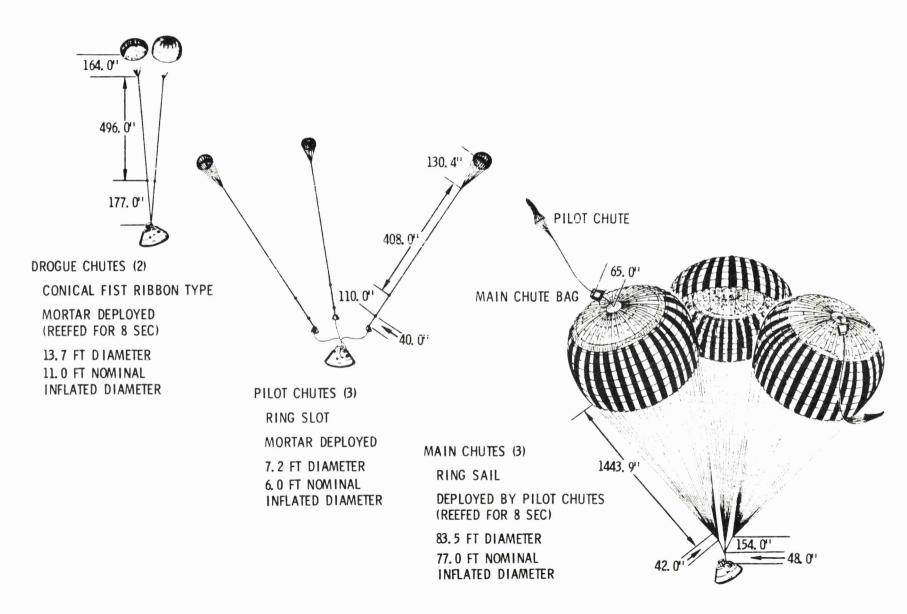
POSTLANDING LOCATION & RECOVERY AIDS

- ANTENNAS
- FLASHING LIGHT
- SEA MARKER
- SWIMMER UMBILICAL
- LIFTING LOOP

EARTH LANDING SYSTEM PARACHUTES

THE EARTH LANDING SYSTEM PARACHUTES AND DEPLOYMENT SEQUENCE ARE DESCRIBED.

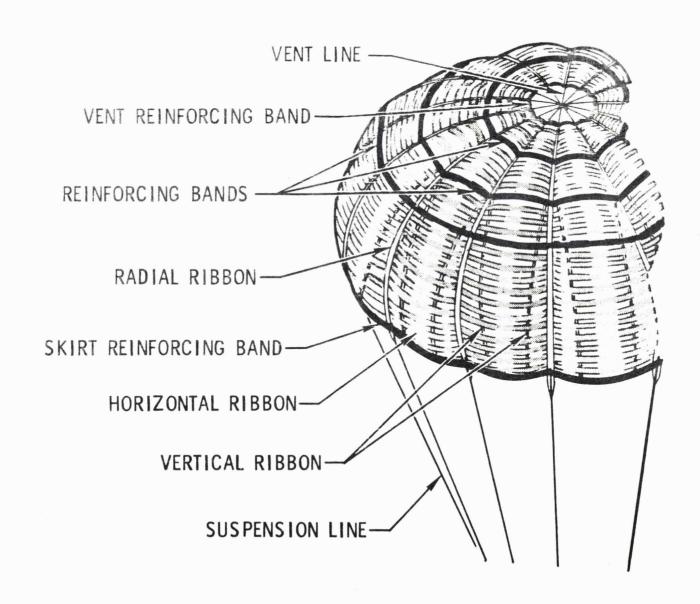
EARTH LANDING SYSTEM PARACHUTES



FIST RIBBON PARACHUTE (DROGUE)

THE DROGUE PARACHUTE IS PICTURED WITH SALIENT FEATURES INDICATED. THE DROGUES DECELERATE AND ORIENT THE CM FOR SAFE DEPLOYMENT OF THE MAIN LANDING PARACHUTES. THERE ARE TWO DROGUE CHUTES, DEPLOYED INDEPENDENTLY BY MORTARS. THEY ARE DEPLOYED AND MAINTAINED IN A REEFED CONDITION FOR EIGHT SECONDS BEFORE OPENING FULLY. SAFE RECOVERY CAN BE MADE WITH A SINGLE DROGUE.

FIST RIBBON PARACHUTE (DROGUE)

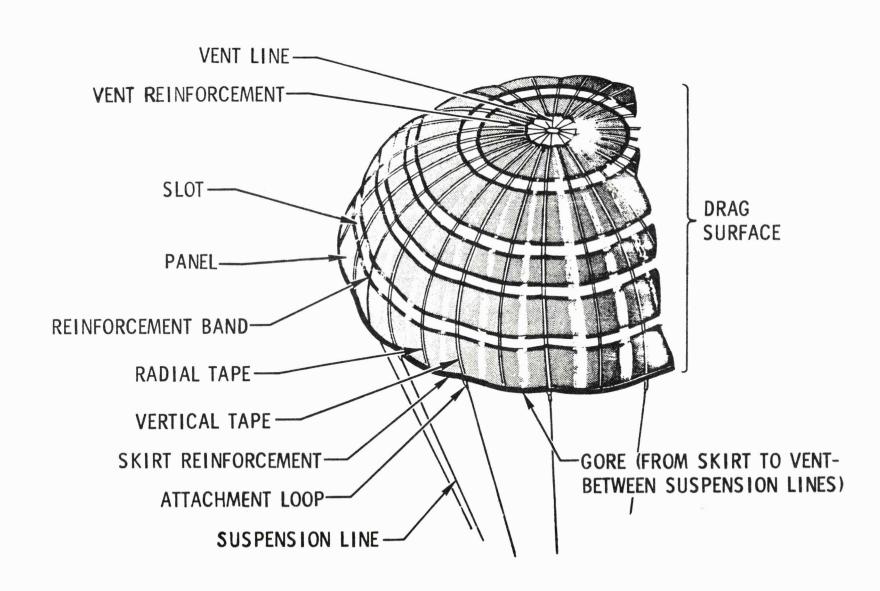


RING SLOT PARACHUTE (PILOT)

THE PILOT PARACHUTE IS PICTURED WITH SALIENT FEATURES INDICATED. THERE ARE THREE PILOTS, EACH DEPLOYED BY MORTARS LOCATED BESIDE THEIR RESPECTIVE MAIN LANDING PARACHUTE. THEIR FUNCTION IS TO DEPLOY. THE MAIN CHUTES.

RING SLOT PARACHUTE

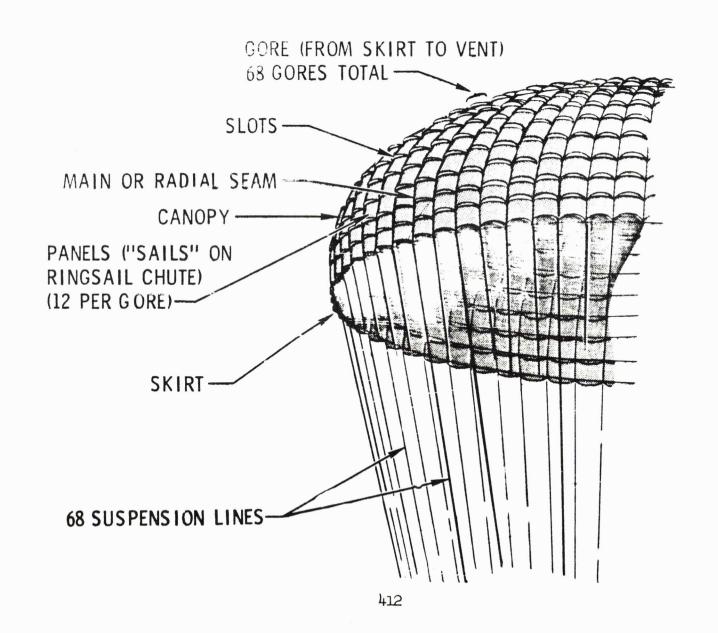
(PILOT)



RING SAIL PARACHUTE (MAIN)

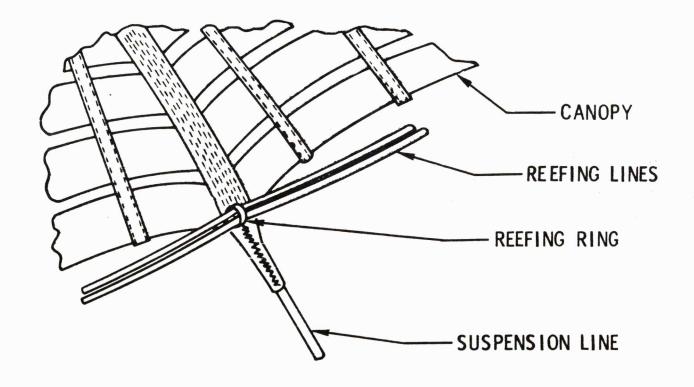
THE MAIN PARACHUTE IS PICTURED WITH SALIENT FEATURES INDICATED. THESE CHUTES PROVIDE EARTH LANDING WITHIN IMPACT TOLERANCES. THEY ARE DEPLOYED BY THE PILOT CHUTES IN A REEFED CONDITION AND DISREEFED AFTER EIGHT SECONDS. THERE ARE THREE OF THESE CHUTES; SUCCESSFUL RECOVERY CAN BE MADE.

RING SAIL PARACHUTE (MAIN)



REEFING LINES

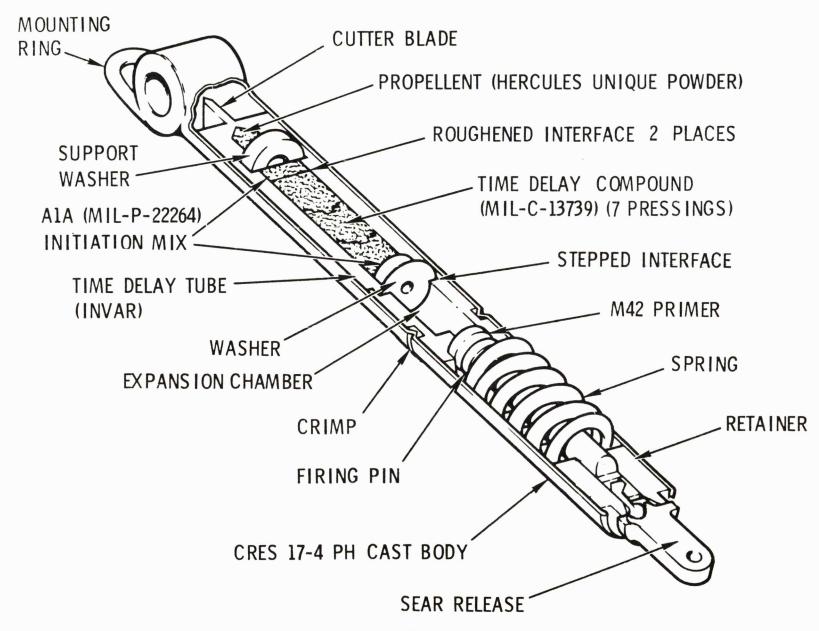
THE PARACHUTE REEFING LINES ARE PICTURED. EACH DROGUE CHUTE HAS TWO REEFING LINES WITH TWO REEFING LINE CUTTERS ON EACH LINE. EACH MAIN CHUTE HAS TWO REEFING LINES WITH THREE CUTTERS ON EACH LINE. CUTTERS ARE EQUALLY SPACED ABOUT THE CIRCUMFERENCE FOR ALL CHUTES.



REEFING LINE CUTTER

THE PARACHUTE REEFING LINE CUTTER IS PICTURED. WHEN THE FIRING PIN IS PULLED A TIME DELAY FUSE (EIGHT SEC.) IS IGNITED WHICH IN TURN EXPLODES A SMALL CHARGE. THIS CHARGE DRIVES A CUTTING BLADE AGAINST AN ANVIL, SEVERING THE REEFING LINE.

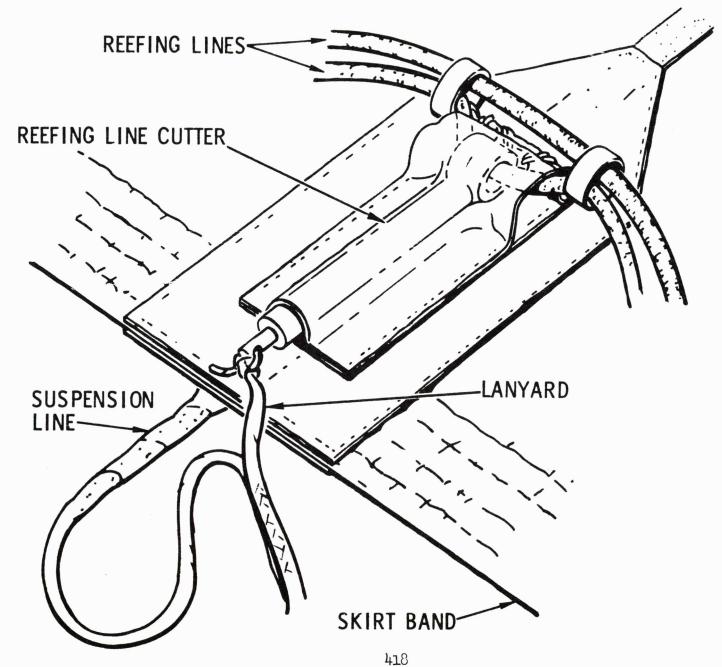
REEFING LINE CUTTER



REEFING LINE CUTTER INSTALLATION

TYPICAL REEFING LINE CUTTER INSTALLATION IS PICTURED. WHEN THE SUSPENSION LINE/CANOPY IS FULLY SKETCHED OUT, THE LANYARD ACTUATES THE FIRING PIN.

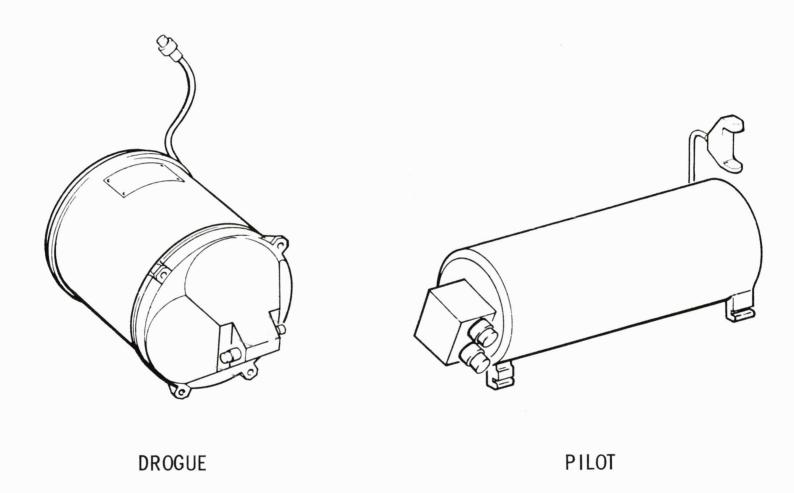
REEFING LINE CUTTER INSTALLATION



PARACHUTE DEPLOYMENT MORTARS

THE DROGUE AND PILOT PARACHUTE MORTARS ARE PICTURED. THERE ARE TWO DROGUE AND THREE PILOT CHUTE MORTARS LOCATED ON THE CM UPPER DECK. REDUNDANT GAS PRESSURE CARTRIDGES FIRED BY REDUNDANT CIRCUITRY OF THE ELSC GENERATE GAS PRESSURE WITHIN THE MORTARS TO EXPEL THE CHUTES BY ACTUATING A SABOT.

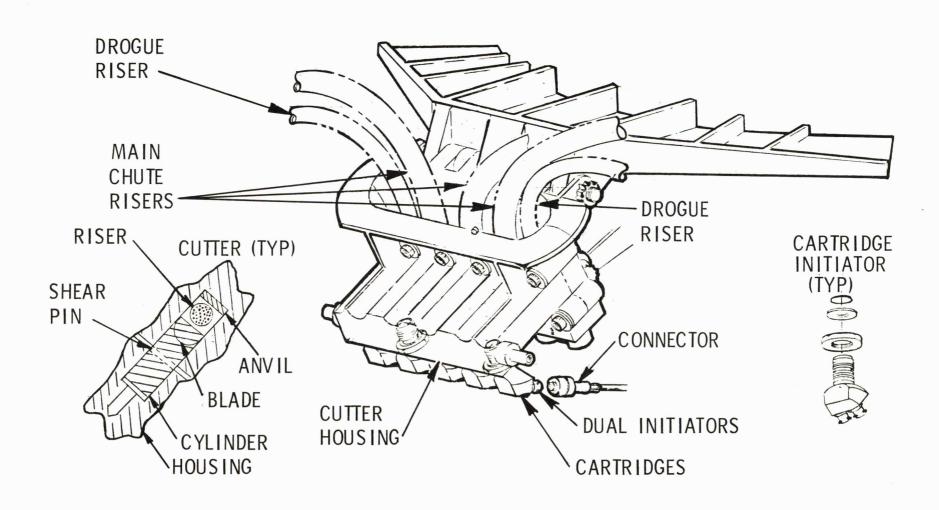
PARACHUTE DEPLOYMENT MORTARS



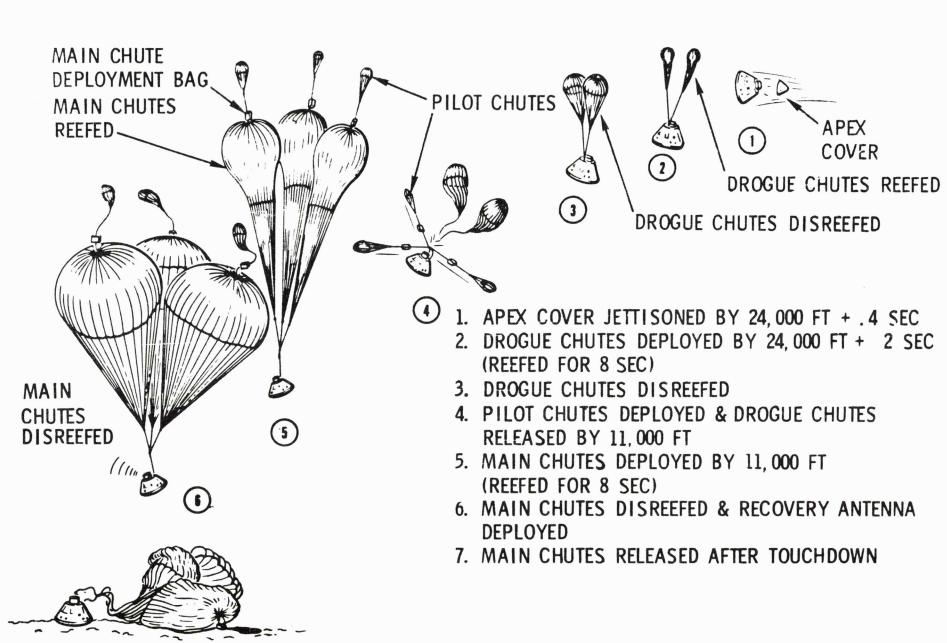
PARACHUTE DISCONNECT

THE PARACHUTE DISCONNECT MECHANISM IS ILLUSTRATED. THE BLADE HOUSING CONTAINS FIVE CUTTING BLADES WHICH ARE ACTIVATED BY SEPARATE GAS CARTRIDGES. DUAL INITIATORS ARE PROVIDED FOR EACH CARTRIDGE. THE TWO DROGUE RISERS AND THE THREE MAIN RISERS ARE CUT SIMULTANEOUSLY ON RECEIPT OF THEIR RESPECTIVE SIGNAL.

PARACHUTE DISCONNECT BLOCK II



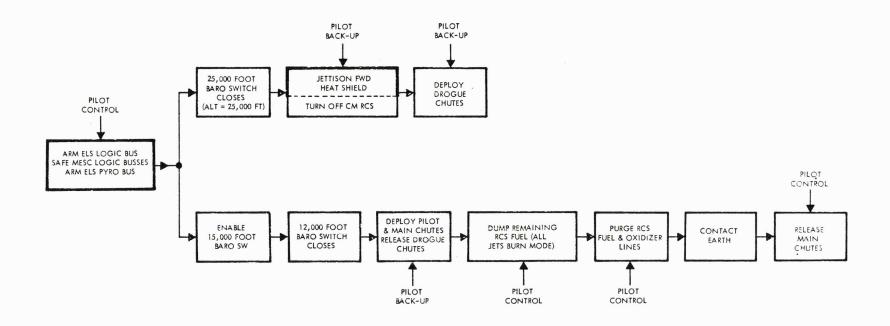
NORMAL SEQUENCE



APOLLO ENTRY EVENTS SEQUENCE (EARTH LANDING SEGMENT)

SEQUENTIAL EVENTS OF THE EARTH LANDING SEGMENT OF FLIGHT ARE PICTURED IN BLOCK DEAGRAM LOGIC. THESE EVENTS ARE CONTROLLED BY THE EARTH LANDING SYSTEM SEQUENCE CONTROLLER.

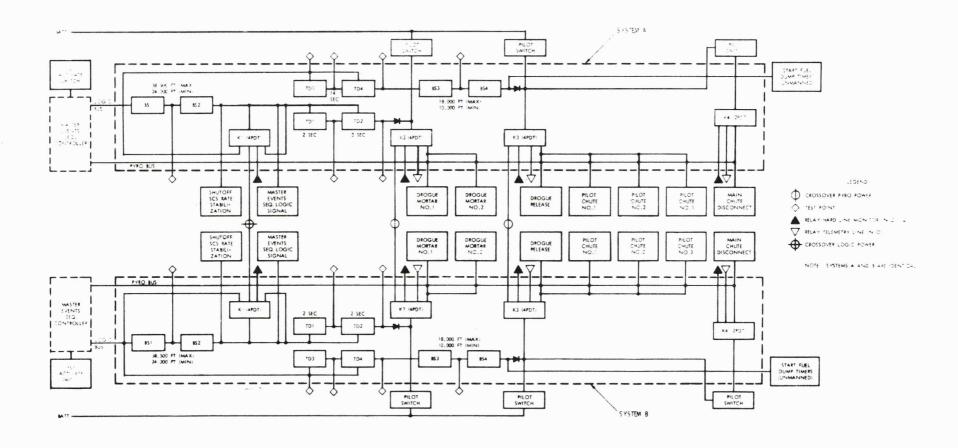
APOLLO ENTRY EVENTS SEQUENCE



EARTH LANDING SEQUENCE CONTROLLER FUNCTIONAL BLOCK DIAGRAM

A FUNCTIONAL BLOCK DIAGRAM OF THE ELSC IS GIVEN FOR THE NORMAL RECOVERY SEQUENCE. REDUNDANT SYSTEMS A AND B ARE ILLUSTRATED.

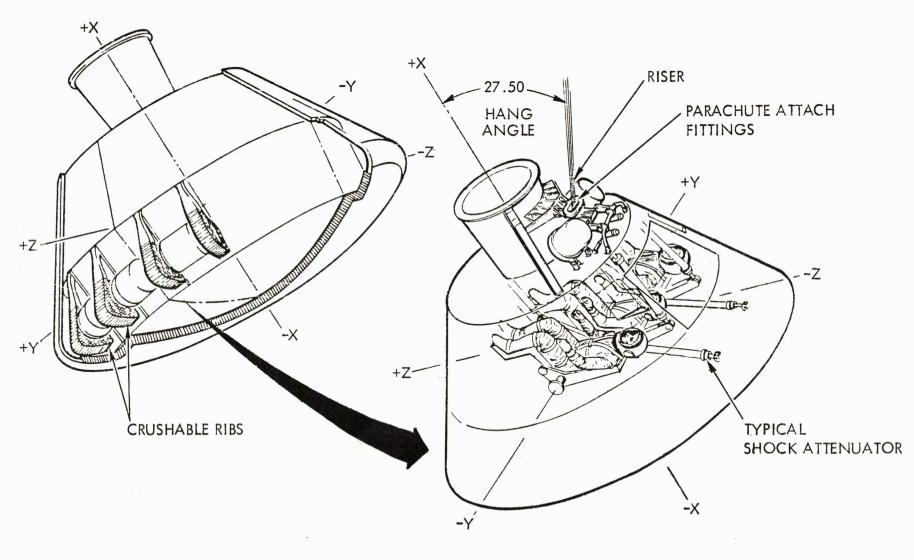
EARTH LANDING SEQUENCE CONTROLLER FUNCTIONAL BLOCK DIAGRAM



EARTH IMPACT SUBSYSTEM

THIS CHART ILLUSTRATES THE MAIN FEATURES WHICH HAVE BEEN INCORPORATED INTO THE CM IN ORDER TO PROVIDE ACCEPTABLE IMPACT CONDITIONS. THESE INCLUDE ATTENUATION STRUTS, CRUSHABLE RIBS, STRENGTH IN HEATSHIELD AND BASIC CM STRUCTURE AND IMPACT ATTITUDE OPTIMIZATION (HANG ANGLE).

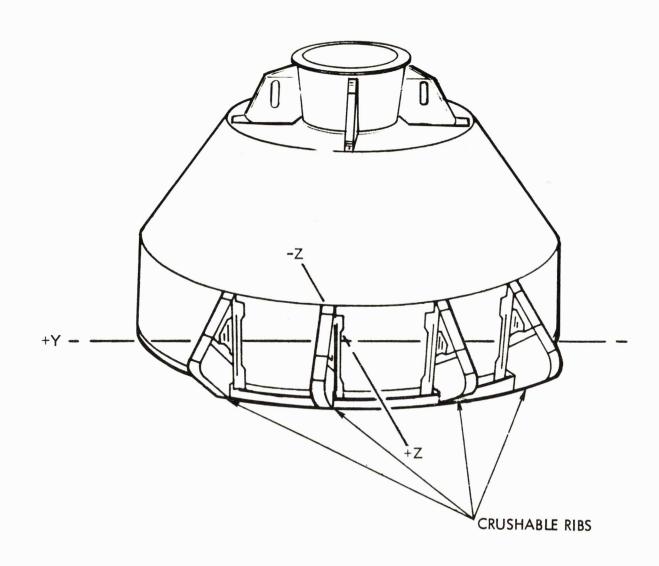
EARTH IMPACT SYSTEM



CRUSHABLE RIBS

THERE ARE FOUR CRUSHABLE HONEYCOMB CORE RIBS LOCATED ON THE +Z SIDE OF THE CM FOR PURPOSES OF IMPACT ATTENUATION. THIS FIGURE OF THE CM INNER SHELL AND RIBS ILLUSTRATES THE SIZE AND LOCATION OF THE RIBS.

CRUSHABLE RIB CONFIGURATION



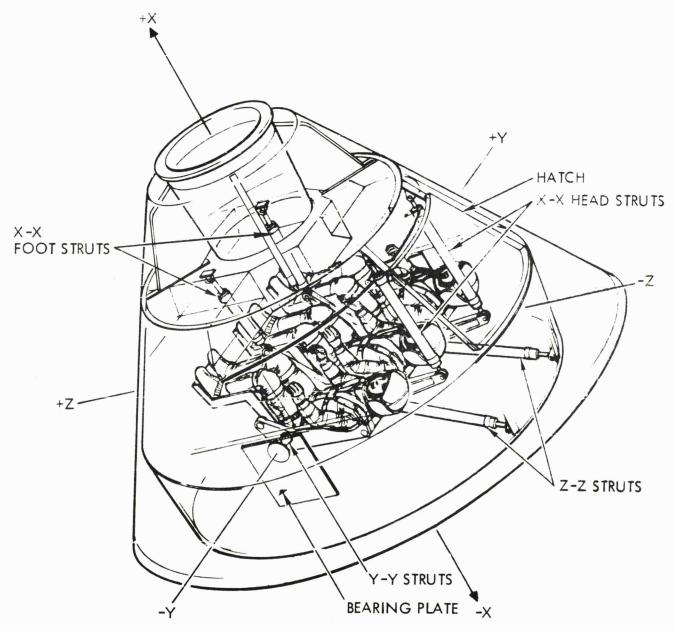
APOLLO COMMAND MODULE ATTENUATION SYSTEM AND CREW

THE ARRANGEMENT OF THE UNITIZED CREW COUCHES AND SHOCK ATTENUATION SHUTES ARE PICTURED.

THESE ARE A TOTAL OF EIGHT SHUTES: FOUR X-X, TWO Y-Y AND TWO Z-Z. SUBSEQUENT CHARTS

DEPICT THE INTERNAL DESIGN OF THE SHUTS.

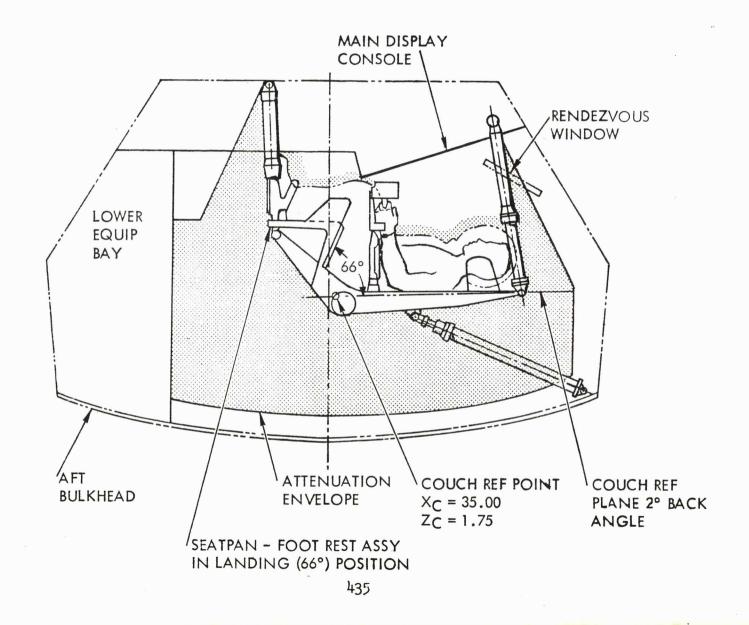
APOLLO COMMAND MODULE ATTENUATION SYSTEM AND CREW



CREW SUPPORT SYSTEM ENVELOPE OF TRAVEL

THE MAXIMUM ENVELOPE PROVIDED FOR ASTRONAUT/COUCH TRAVEL IS GRAPHICALLY DEPICTED.

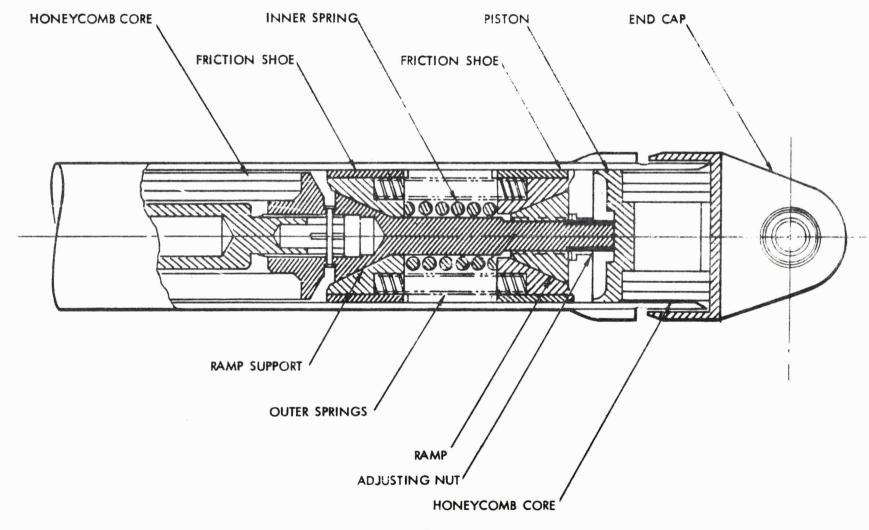
CREW SUPPORT SYSTEM ENVELOPE OF TRAVEL



ATTENUATING STRUT FRICTION MECHANISM

CROSS SECTION OF A TYPICAL X-X ATTENUATING STRUT IS PRESENTED. SHOWN IS THE HONEYCOMB CORE AND FRICTION DEVICE, EACH OF WHICH ABSORB ENERGY UPON IMPACT. ADDITIONALLY, THE FRICTION DEVICE PRESENTS FREE PLAY DURING RETURN STROKE. DEVICES SIMILAR TO THE ONE SHOWN ARE ALSO IN THE Z-Z STRUTS. THE Y-Y STRUTS CONTAIN A HONEYCOMB CORE ONLY.

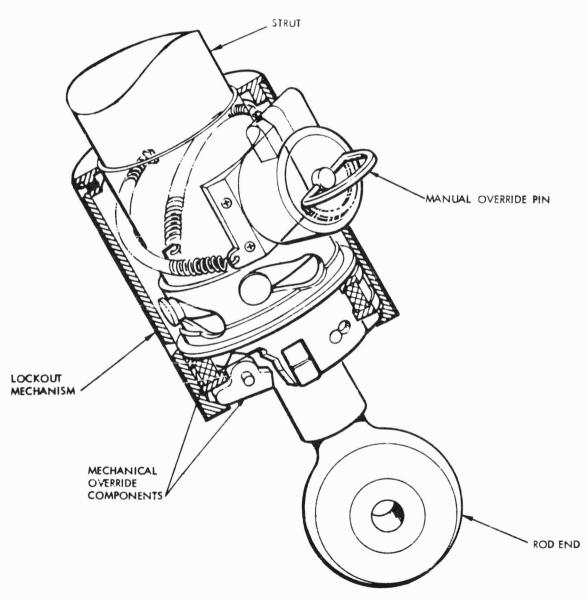
ATTENUATING STRUT FRICTION MECHANISM



ATTENUATING STRUT LOCKOUT MECHANISM

LOCKOUT MECHANISMS ARE MOUNTED ON THE FOUR X-X STRUTS TO PREVENT STROKING FROM FLIGHT LOADS. THE DEVICES ARE NORMALLY UNLOCKED ELECTRICALLY, BUT ARE DESIGNED WITH MANUAL OVERIDE AND AUTOMATIC BREAKOUT CAPABILITY.

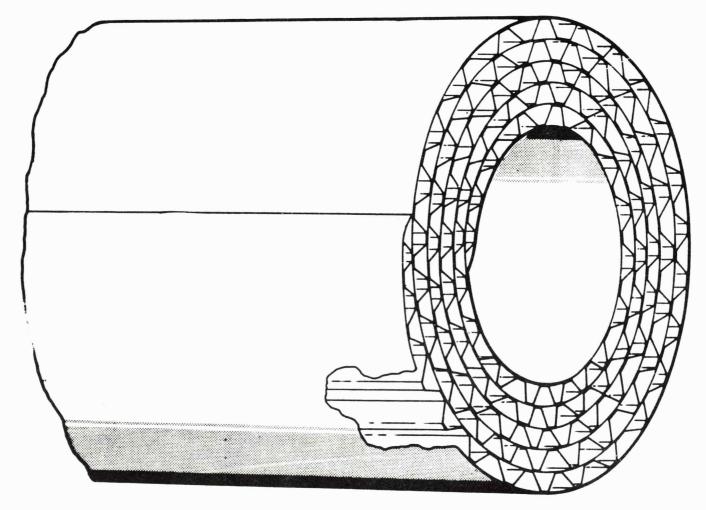
ATTENUATING STRUT LOCKOUT MECHANISM



ATTENUATING STRUT WRAPPED SPIRAL HONEYCOMB CORE

THE HONEYCOMB CORE THAT IS MOUNTED WITHIN EACH ATTENUATING STRUT IS PICTURED.

ATTENUATING STRUT WRAPPED SPIRAL HONEYCOMB CORE



UPRIGHTING

THIS BASIC FUNCTION OF THE UPRIGHTING BAGS IS DESCRIBED - PROPER SEQUENTIAL INFLATION

OF ANY TWO OF THE THREE BAGS PROVIDED WILL UPRIGHT THE CM TO A STABLE I ATTITUDE. THE

BAGS ARE INFLATED BY TWO COMPRESSORS (FOR REDUNDANCY) OPERATING SIMULTANEOUSLY. THE

COMPRESSORS, WHICH ARE LOCATED IN THE LOWER EQUIPMENT BAY, ARE ACTIVATED BY SWITCHING TO

THE FILL MODE FOR ANY ONE OF THE THREE BAGS. A SEPARATE SWITCH IS PROVIDED FOR EACH BAG.

UPRIGHTING

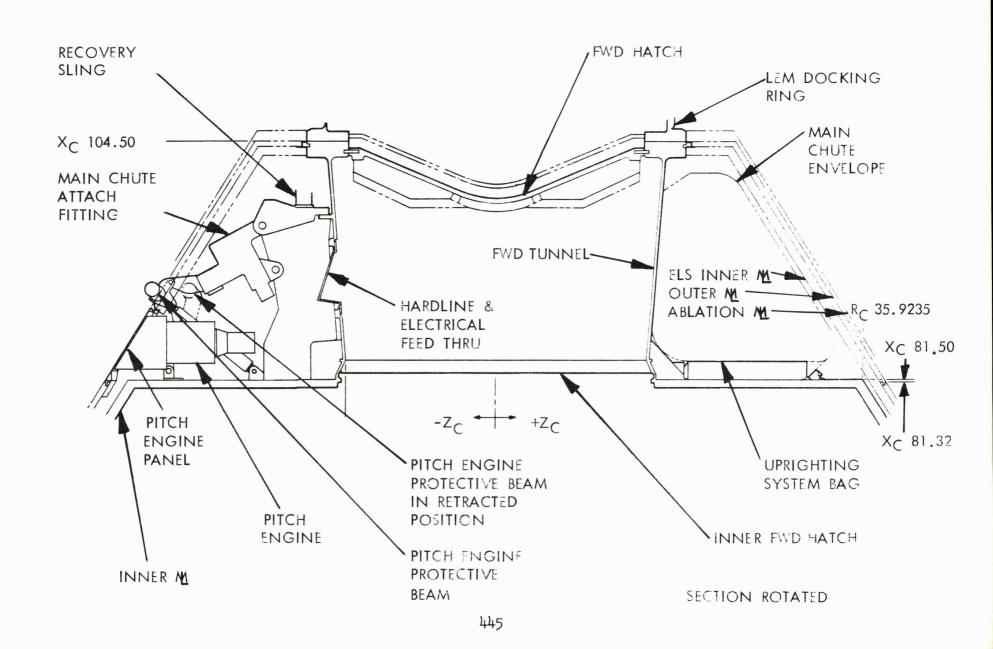


STABLE II (INVERTED)

ELS AND FLOTATION STOWAGE

THIS CHART SHOWS THE TYPICAL STOWAGE ARRANGEMENT OF THE MAIN PARACHUTE AND UPRIGHTING SYSTEM BAGS.

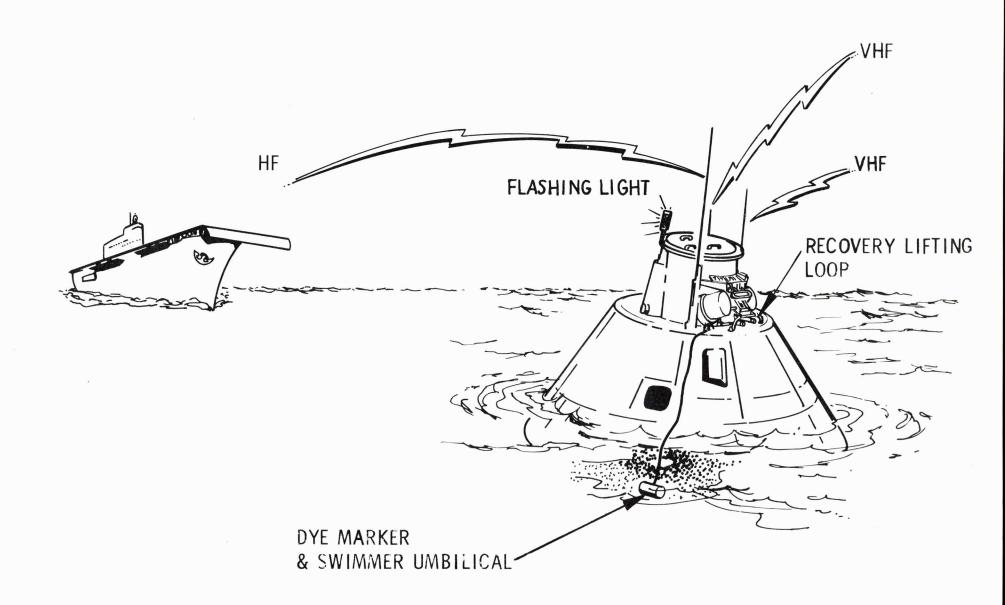
ELS & FLOTATION STOWAGE



POST LANDING AND RETRIEVAL

LOCATION AND RETRIEVAL OF THE ASTRONAUTS AND CM WILL BE AIDED BY ONE VHF AND TWO HF ANTENNAS, A HIGH INTENSITY FLASHING LIGHT, SEA DYE MARKER AND SWIMMER UMBILICAL AND RECOVERY LIFTING LOOP. THESE ITEMS ARE ILLUSTRATED BY THIS CHART.

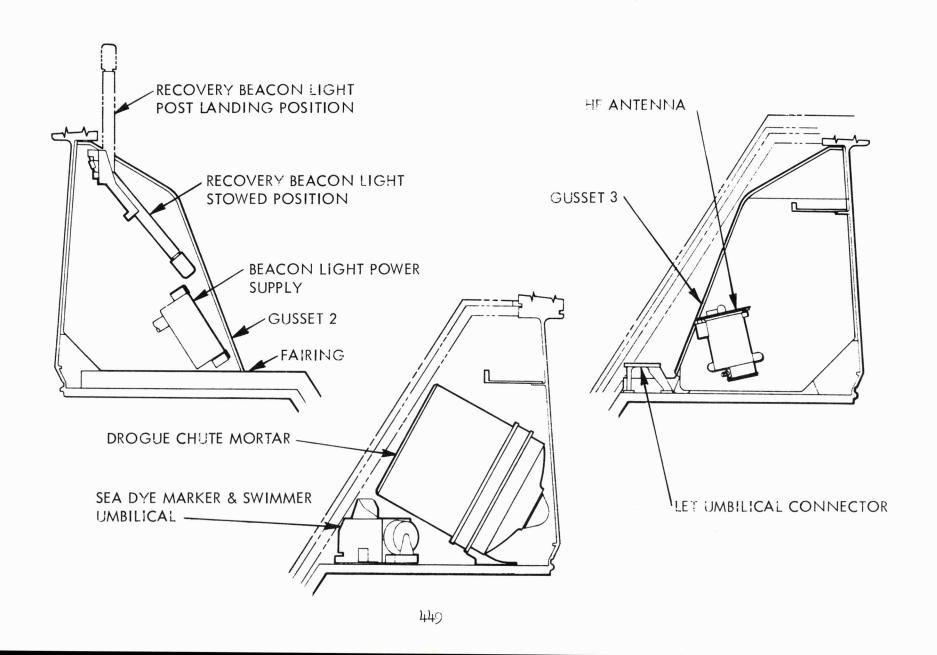
POST LANDING & RETRIEVAL



RECOVERY AIDS

THIS CHART IS A PICTORIAL ELEVATION SHOWING BASIC LOCATION AND INSTALLATION FEATURES OF THE RECOVERY BEACON LIGHT, SEA DYE MARKER AND HF ANTENNA. THE STOWED AND POST-LANDING POSITION IS SHOWN FOR THE BEACON LIGHT. THE OTHER EQUIPMENT IS SHOWN IN THE PRE-DEPLOY CONFIGURATION.

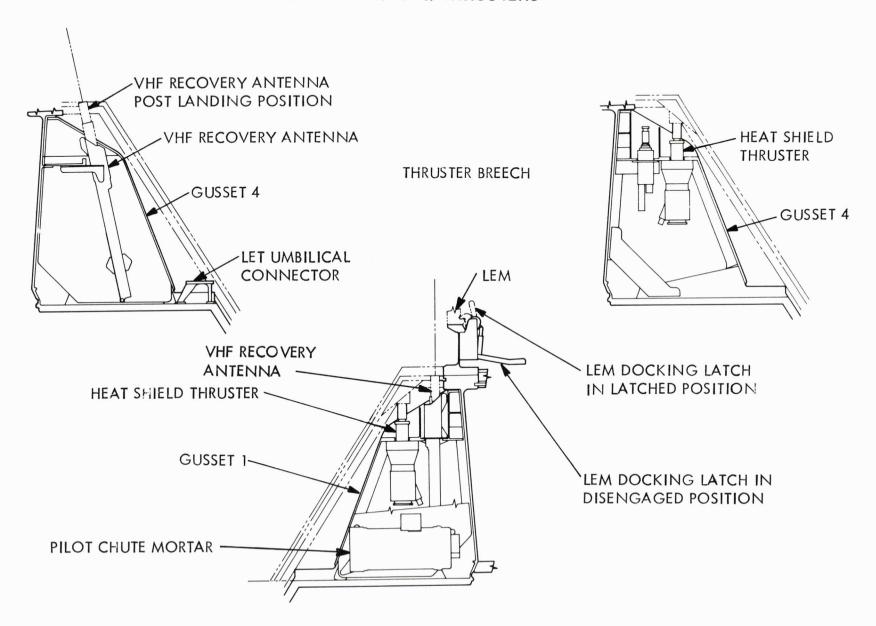
RECOVERY AIDS



RECOVERY AIDS AND THRUSTORS

THIS CHART IS A PICTORIAL ELEVATION SHOWING THE RELATIVE LOCATION AND INSTALLATION ARRANGEMENT OF CERTAIN RECOVERY AIDS, THRUSTORS AND OTHER EQUIPMENT IN THE UPPER DECK AREA.

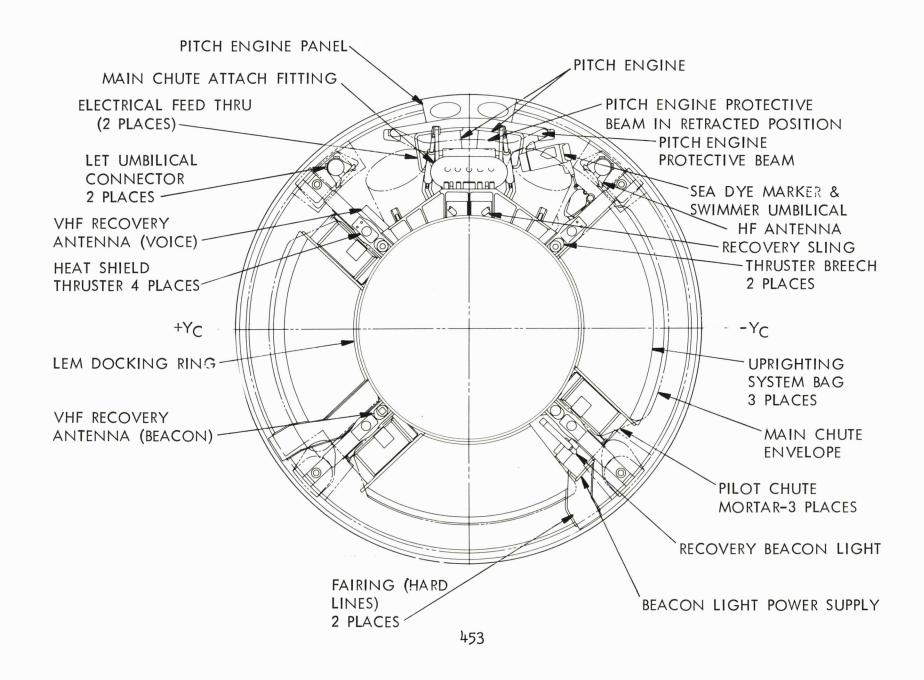
RECOVERY AIDS & THRUSTERS



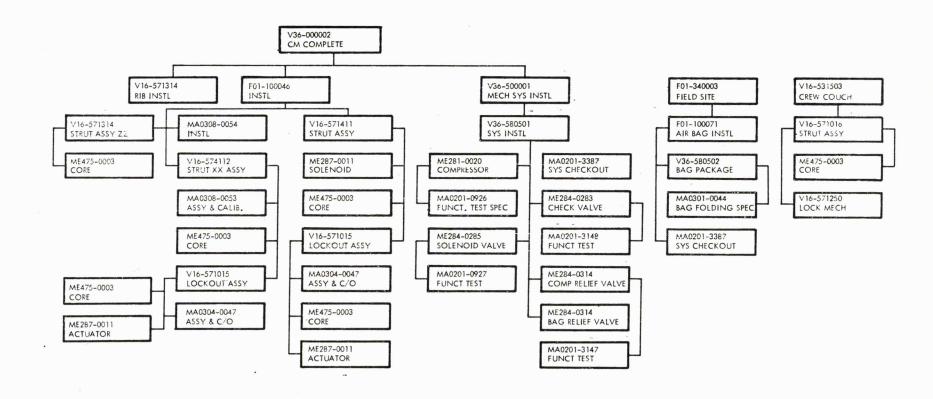
ERS EQUIPMENT ARRANGEMENT

THIS VIEW OF THE UPPER DECK SHOWS THE ERS COMPONENTS AND OTHER EQUIPMENT LOCATED IN THIS AREA OF THE CM.

ERS EQUIPMENT ARRANGEMENT



CM FLOTATION & IMPACT DRAWING & SPECIFICATION TREE - SUMMARY



EARTH LANDING SYSTEM SPECIFICATIONS

ME 901-0579 PARACHUTE PROCUREMENT

MC 901-0579A PARACHUTE PROCUREMENT

MA 0202-0029 INSTALLATION

MA 0201-3157 DROP TESTS

IMPACT SYSTEM SPECIFICATIONS

MA 0308-0053	ASSY & CALIBRATION SPEC - STRUTS
MA 0304-0047	STRUT LOCKOUT ASSY & CHECKOUT
MA 0308-0054	STRUT INSTALLATION SPEC
ME 287-0011	STRUT LOCKOUT ACTUATOR
MC 287-0011	STRUT LOCKOUT ACTR PROC. SPEC.
ME 901-0381	RIBS
MC 901381	RIBS PROCUREMENT SPEC
ME 475-0003	STRUT CRUSHABLE CORES
MC 475-0003	STRUT CORE PROC. SPEC

UPRIGHTING SYSTEM SPECIFICATIONS

```
MA0301-0044
              BAG FOLDING
MA0201-3387
              SYSTEM CHECKOUT
MA0201-0926 FUNCTIONAL TEST - COMPRESSOR
MA0201-0927 FUNCTIONAL TEST - SOLENOID VALVE
MA0201-3147 FUNCTIONAL TEST - RELIEF VALVE
MA0201-3148
              FUNCTIONAL TEST - CHECK VALVE
PROCUREMENT SPECIFICATIONS
ME281-0020
MC281-0020
           COMPRESSOR
ME284-0283
            CHECK VALVE
MC284-0283
ME284-0314
           RELIEF VALVE
MC284-0314
ME284-0285
           SOLENOID VALVE
MC284-0285
ME
          AIR BAG (NOT ASSIGNED TO DATE)
MC
```

RECOVERY AIDS SPECIFICATIONS

MARKER ASSEMBLY - LOCATION MARINE
MC 901-0139 "B" & PDC 1, 2, 3, & 4
ME 901-0139 "D" (SPECIFICATION CONTROL DRAWING)

ME 434-0038 NC & PDC-1 LIGHT, FLASHING

ME 464-0095 NC & PDC 1 & 2 POWER SUPPLY

MA 0203-0341 PROCESS SPEC FLASHING LIGHT & POWER SUPPLY PREINSTALLATION, PREPARATION & CHECKOUT, PROCEDURE FOR.

IMPACT

NONE

APOLLO RELIABILITY CREW SAFETY SINGLE POINT FAILURE SUMMARY

SUBSYSTEM: Earth Landing

EQUIPMENT DESCRIPTION

FAILURE MODE

NAME	PART NUMBER		
Drogue & main chute riser attach disconnect assembly	V36-596002-11	1. 2.	Structural failure Failure to release chutes
Drogue mortar orifice	R6968-13	1.	Clogged
Pilot mortar orifice	R6048-5	1.	Clogged
Drogue mortar cartridge	ME453-0005	1.	Premature firing
Pilot mortar cartridge	ME453-0005	1.	Premature firing

APOLIO RELIABILITY CREW SAFETY SINGLE POINT FAILURE SUMMARY

SUBSYSTEM: Impact

EQUIPMENT DESCRIPTION

FAILURE MODE

NAME	PART NUMBER		
Crew Couch Strut Assemblies X-X Foot X-X Head Z-Z Axis Y-Y Axis	V16-571411 V16-571412 V16-571314 V16-571016	1.	Structural failure at touchdown. Core crush strength out of tolerance

SEQUENTIAL EVENTS CONTROL SUBSYSTEM (SECS)

- PURPOSE OF SUBSYSTEM SHALL BE TO PROVIDE AUTOMATED, SEMI-AUTOMATIC, OR MANUAL CONTROL DURING APOLLO MISSION, TO PERFORM FUNCTIONS RELATED TO LAUNCH ESCAPE, EARTH RECOVERY & SEPARATION FUNCTIONS WITHIN APOLLO SPACECRAFT
- REF: SID64-1344 BLK II TECHNICAL SPEC SID64-1345 BLK II MEI SPEC

THIS CHART ILLUSTRATES THE LEM DOCKING AND SEPARATION FUNCTIONS ADDED TO THE NORMAL MISSION BLOCK I FUNCTION. THE SUBSEQUENT CHARTS DEPICTING ABORT FUNCTIONS INDICATE NO ADDED BLOCK II REQUIREMENTS.

NORMAL MISSION

- TOWER JETTISON
- CSM-ADAPTER SEPARATION
- ➤ LEM DOCKING
- **¥**LEM-SLA SEPARATION
- **≯**LEM DOCKING
- ★ FINAL SEPARATION (LEM/CM)
- CM/SM SEPARATION
- APEX COVER JETTISON
- DEPLOY DROGUE CHUTES
- DISCONNECT DROGUE CHUTES & DEPLOY PILOT CHUTES
- RCS PROPELLANT BURN & SYSTEM PURGE
- DISCONNECT MAIN CHUTES



LES ABORT

- BOOSTER CUTOFF
- CM/SM SEPARATION
- RCS OXIDIZER DUMP (<42 SECONDS)
- CANARD DEPLOY
- TWR JETTISON
- APEX COVER DEPLOY
- DROGUE CHUTE DEPLOY
- MAIN CHUTE DEPLOY
- RCS PROPELLANT DUMP/BURN & PURGE

SPS ABORT

- BOOSTER CUTOFF
- DIRECT ULLAGE ON
- ADAPTER SEPARATION
- ENABLE RCS
- DIRECT ULLAGE OFF

SECS

INTERFACES - SUBSYSTEMS

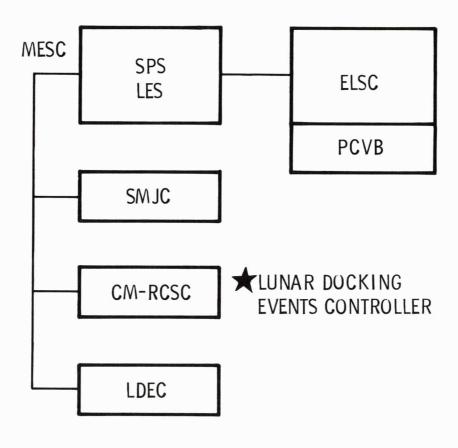
- EARTH LANDING
- REACTION CONTROL
- ELECTRICAL POWER
- EMERGENCY DETECTION
- TELECOMMUNICATIONS
- LAUNCH ESCAPE
- DISPLAYS & CONTROLS
- STABILIZATION & CONTROL
- GUIDANCE & CONTROL

THE SECS IS A DUAL REDUNDANT SYSTEM WITH RELAY CONTACTS PROVIDING SYSTEM CROSSOVER FUNCTIONS. ILLUSTRATED HERE IS ONE HALF OF THE DUAL SYSTEM. THE NEW BLOCK II FUNCTIONS ARE LOCATED IN THE LDEC.

SINCE THE FUNCTIONS OF THE MESC, ELSC, PCVB, SMJC AND THE CM-RCSC ARE THE SAME AS BLOCK I (AFRM 012), THIS BRIEFING WILL BE SLANTED TOWARD THE EXPLANATION OF THE LDEC.

DETAILS OF THE ELECTRICAL INTERFACES BETWEEN THE SECS COMPONENTS AND BETWEEN THESE COMPONENTS AND THE SYSTEM MAY BE OBTAINED THROUGH EXAMINATION OF THE SCHEMATIC V34-945050. ADDITIONAL DETAILS OF THE EDS, WHICH HAS A MAJOR ELECTRICAL INTERFACE WITH THE SECS, MAY BE OBTAINED FROM SCHEMATIC V34-945049.

BLOCK DIAGRAM - SECS



★ADDED BLOCK II COMPONENT

BLOCK II ADDED FUNCTIONS

• LEM DOCKING

PROBE RETRACT (INITIAL & FINAL)

DOCKING RING SEPARATION

- LEM-SLA SEPARATION
- PITCH CONTROL MOTOR CUTOUT

BLOCK II ASSEMBLIES (NEW)

• LDEC (LUNAR DOCKING EVENTS CONTROLLER)

PROBE RETRACT (INITIAL & FINAL)

PITCH CONTROL MOTOR CUTOUT

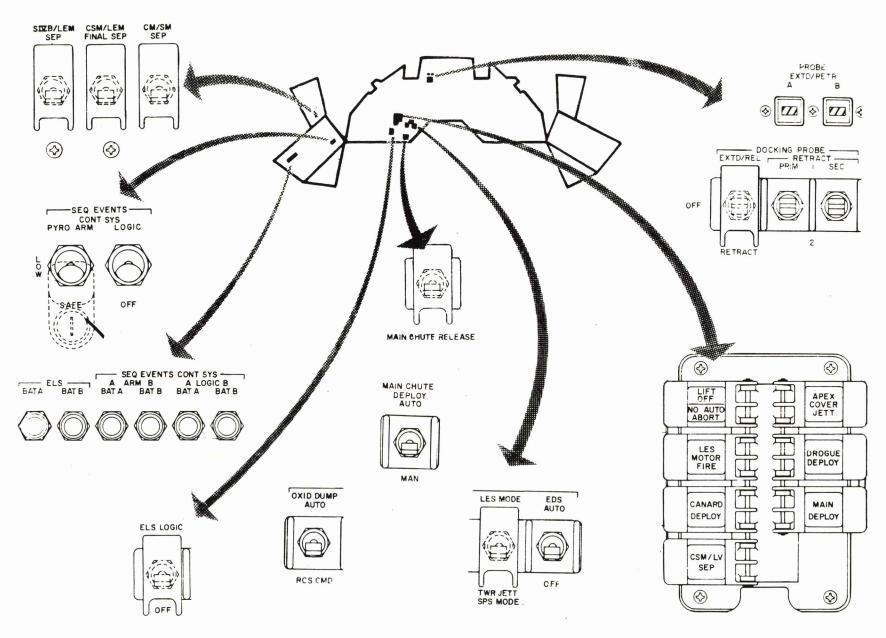
PYRO BUS ARM MOTOR SWITCH

FINAL SEPARATION (LEM/CM)

LEM-SLA SEPARATION

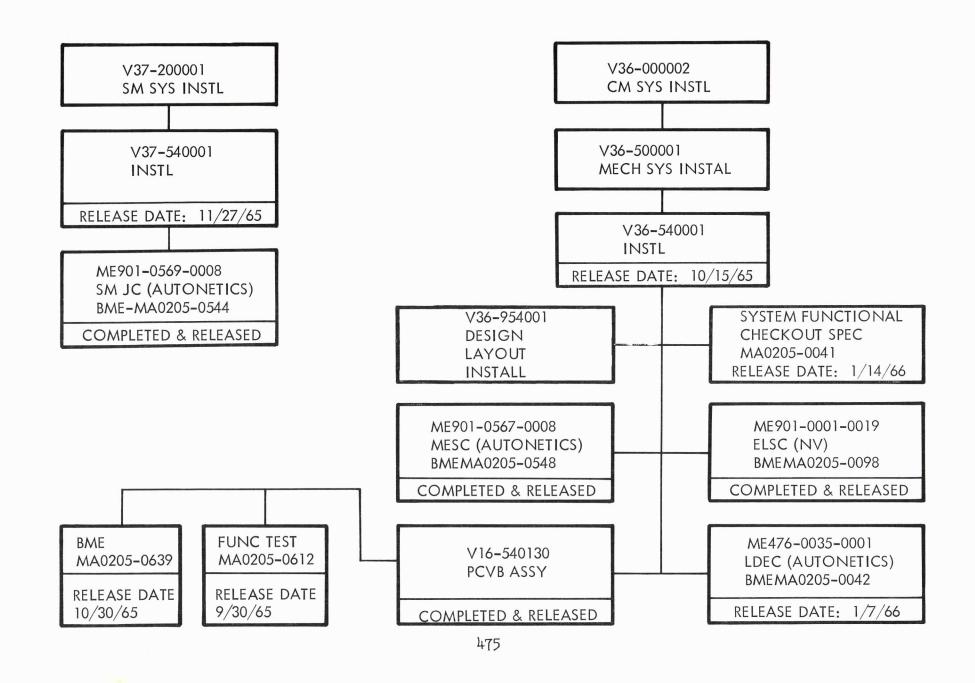
PORTIONS OF THE DISPLAY AND CONTROL PANELS SHOWN HERE ILLUSTRATE THOSE FUNCTIONS ASSCCIATED WITH THE SECS. EDC FUNCTIONS ARE COVERED IN THE PORTION OF THIS BRIEFING COVERING THE DISPLAY AND CONTROLS. THE RELATIONSHIP OF THE PANEL COMPONENT TO THE SYSTEM CIRCUITRY MAY BE OBTAINED THROUGH EXAMINATION OF THE SYSTEM SCHEMATIC.

SEQUENTIAL EVENT CONTROL SYSTEM



THE TOP INSTALLATION AND ASSEMBLY DRAWINGS, THE SPECIFICATION CONTROL DRAWINGS AND CHECKOUT SPECIFICATIONS ARE SHOWN ON THIS CHART. A COMPLETE DOCUMENTATION TREE CAN BE OBTAINED IN THE APPENDIX.

SECS DOCUMENTATION TREE



SECS ICD'S

NO.	TITLE	STATUS
MH01-05059-214	CM-LEM UMBILICAL DOCKING CONFIGURATION - ELECT.	RELEASED
MH01-05212-224	SLA-LEM SEPARATION SYSTEM UMBILICAL - ELECT	RELEASED
MH01-05214-424	SLA-LEM SEPARATION SYSTEM- FUNCTIONAL	RELEASED

APOLIO RELIABILITY CREW SAFETY SINGLE POINT FAILURE SUMMARY

SUBSYSTEM: Sequencers

EQUIPMENT DESCRIPTION

FAILURE MODE

NAME

PART NUMBER

No known crew safety single point failures

EIGHT OF THE TEN SECS COMPONENTS ARE LOCATED IN THE COMMAND MODULE; THE OTHER TWO IN THE SERVICE MODULE. THE GENERAL LOCATIONS ARE SIMILAR TO BLOCK I. LOCAL RELOCATION WAS ACCOMPLISHED TO AFFECT IMPROVED SPACE EFFICIENCY REQUIRED FOR BLOCK II CHANGES INCLUDING THE ADDITION OF THE LEDC.

SEQUENCER

