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" C "

12 N D Z

CC: [unclear] esp 4-19-68

UNITED STATES GOVERNMENT

Memorandum

TO : See attached list **DATE:** April 29, 1968

FROM : CF24/Chief, Crew Safety and Procedures Branch In reply refer to:
CF241-8M-51

SUBJECT: "C" Mission Rendezvous Procedures

Enclosed is a review copy of the "C" Mission Rendezvous Procedures. These procedures are consistent with the 205/101 trajectory as of mid-April. The work-around for P35 is included as an enclosure to this memorandum which replaces Pages 2-12, 2-13, and 2-14 of the subject document.

It is planned to hold a Rendezvous Procedures Review at 9 a.m., May 9 in Building 4, Room 276, to receive comments and corrections. Following the review, the document will be updated and presented for approval to the Crew Procedures Control Board on May 27, 1968.

For further information, contact Duane K. Mosel, extension 5340.

Paul C. Kramer
Paul C. Kramer



5010-108

Buy U.S. Savings Bonds Regularly on the Payroll Savings Plan

N	KEY V83E F 06 54(R,R,e)		N	PR8 F 04 07		N	MAN ATT(3)-RATE CMD KEY V58E
L	BORESIGHT ON TGT(CBAS)	9	L	EMS FUNCTION-OFF EMS MODE-STBY		N	
R	COPY E(TFI=8MIN)	8		BMAG MODE(3)-RATE 2 SC-CNT-CMC		N	KEY V37E35E
N	KEY N20E F 06 20(R,P,Y)			CMC MODE-AUTO	P35		57
R	COPY YAW		N	KEY V37E20E F 04 06(SV-OPTION)		F 16 35(TIME FROM INT)	
N	KEY RLSE F 06 54(R,R,e)					N PR8 F 16 45(N,TF-INT,B)	
		P20					
29+1NL	BORESIGHT ON TGT(CBAS)	6				N KEY V57E F 51 BB	
P	COPY R,E,E(TFI=5MIN)	5				N OPTICS MODE-MAN	
N	KEY N20E F 06 20(R,P,Y)					29+20 MAKE 1 PHONEY SIVE MARK	
K	COPY YAW/CALC BACKUPS					N OPTICS MODE-CMC	56
N	KEY RLSE F 06 54(R,R,e)					N KEY ENTER F 06 49(DEL R,DEL V,8)	
N	PR8 F 06 25 00203					N KEY V32E(REJECT UPDATE)	
						N RESET ALARM LIGHTS	
L	BMAG MODE(3)-RATE 2 SC CNT-CMC CMC MODE-AUTO MAN ATT(3)-RATE CMD		L	KEY V48E(LOAD 0.5 DB) F 04 06 11102DAP	59	N KEY V81E	
N	KEY ENTER F 06 22(R,P,Y)			11111C8N-B FIG		N KEY V57E F 51 BB	
L	MONITOR MANEUVER F 06 19(R,P,Y)		L	PR8 F 06 47(IX,IYIZ,W)		N OPTICS MODE-MAN	
			L	PR8 F 06 48(P,Y TRIM,TLX)		N MAKE 4 CSM MARKS-17MIN 5R (OPTICS MODE-CMC/CHK SV)	
			L	PR8 F 04 06 00001 SV 00001OPTION		N KEY ENTER(TF=52MIN) F 16 45(N,TF-INT,B)	
						N AFTER LAST MARK PR8- CESS-KEY V85E F 06 53(R,R,Q)	
						N BORESIGHT ON TGT(SXT)	
						29+25R COPY Q(TFI=51MIN)	51
TPI	L NULL VG'S AT TFI=0	0				N PR8 F 16 45(N,TF-INT,B)	
N	PR8 F 06 44(HA,HP,TFF)						
N	PR8 F 06 32(TIME TO PERI)					N KEY V57E F 51 BB	

N MAKE 2 CSM MARKS
 N OPTICS MODE-CMC
 N KEY ENTER(ET=49MIN)
 F 16 45(N,TF=INT,B)

 N AFTER LAST MARK PRO-
 CESSED-KEY V85E
 F 06 53(R,R,Q)
 N BBRESIGHT ON TGT(SXT)
 R COPY R,R,Q(ET=48MIN) 48
 CALCULATE BACKUPS
 N PRB
 F 16 45(N,TF=INT,B)

 R PRB(ET=47+30MIN)
 F 16 45(N,TF1,MGA)
 N PRB
 F 16 59(DVND,TF1,DVTPF)
 N PRB
 F 50 07

 N KEY V37E41E 47
 F 04 06(Axis Code)
 L PRB
 F 06 38(VG-BODY)
 N PRB
 F 06 22(R,P,Y)
 N PRB
 F 06 8A(VG-LV)
 N PRB
 F 50 25 00203
 N PRB
 F 50 22(R,P,Y)
 F 50 19(R,P,Y)

 N PRB BEFORE ET=46+30MIN
 F 06 85(VG-BODY)

50 R COMPARE SOLUTIONS
 49MCCI L NULL VG'S(ET=46MIN) 46
 SUNUPN PRB
 29+30 F 06 44(HA,HP,TFF)
 N PRB
 F 06 32(TIME TO PER)
 N PRB
 F 50 07
 N KEY V37E35E
 P35
 29+35R F 16 35(TIME FROM INT)
 N PRB
 F 16 45(N,TF=INT,B)

 46
 L KEY V48E(LOAD C,S DR)
 F 04 06 11102DAP
 11111CBN-
 B FIG
 L PRB
 F 06 47(IX,IYIZ,W)
 L PRB
 F 06 48(P,Y TRIM,TLX)
 L PRB
 F 16 45(N,TF=INT,B)

 N KEY V58E

 N KEY V85E 45
 F 06 53(R,R,Q)
 N BBRESIGHT ON TGT(SXT)
 R COPY Q(ET=44MIN) 44P41
 N PRB
 F 16 45(N,TF=INT,B)

 N KEY V57E

F 51 BB
 N OPTICS MODE-MAN
 N MAKE 2 CSM MARKS 43
 N KEY ENTER(ET=42MIN) 42
 F 16 45(N,TF=INT,B)

 N AFTER LAST MARK PRO-
 CESSED-KEY V85E
 F 06 53(R,R,Q)
 N BBRESIGHT ON TGT(SXT)
 COPY R,R,Q(ET=41MIN) 41
 CALCULATE BACKUPS
 N PRB
 F 16 45(N,TF=INT,B)

 N OPTICS MODE-CMC
 G/N PWR,OPTICS-OFF
 N KEY V56E

 N PRB(ET=40+30MIN)
 F 16 45(N,TF1,MGA)

 L BMAG MODE(3)-ATT1/RATE2
 SC CNT-SCS
 MAN ATT(P)-ACC CMD
 BBRESIGHT ON TGT(COAS)
 MAN ATT(3)-RATE CMD

 N PRB
 F 16 59(DVND,TF1,DVTPF)
 N PRB
 F 50 07

 N KEY V37E41E 40
 F 04 06(Axis Code)
 N PRB
 F 06 85(VG-BODY)
 N PRB

N PRO
F 06 22(R,P,Y)

N PRO
F 06 86(VG-LV)

N PRO
F 50 25 00263

N PRO
C6 22(R,P,Y)
F 50 19(R,P,Y)

L FORESIGHT ON TGT(OSAS)

N PRO BEFORE ET=39+30MIN
F 06 85(VG-BODY)

P COMPARE SOLUTIONS

M002 L NULL VG'S(ET=39MIN) 39
N PRO

P PRO
F 06 44(HA,P,IFF)

P PRO
F 06 32(TIME TO PER)

N PRO
F 50 07
N KEY V37E00E

PCO
50 07

L EMS FUNCTION-DV
LOCK THG

N KEY V37E47E

P47
F 16 83(DV-BODY)

L COMP LT-EFF/THG ARMED
ATT EB-MIN IF NORMAL

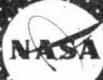
LBS RATES ARE LOW
N KEY V60E AS REQUIRED

N KEY V83E
29+40 F 06 54(R,R,B) 36

L EMS MODE-AUTO
L REMOVE NORMAL LBS
RATES AS PER CHARTS

L BRAKING GATES-
R=1.0 NM/RDST TB 25FPS
R=0.5 NM/RDST TB 15FPS
R=0.25NM/RDST TB 10FPS
29+55 R=1000FT/RDST TB 5FPS

30+COL STATION KEEPING



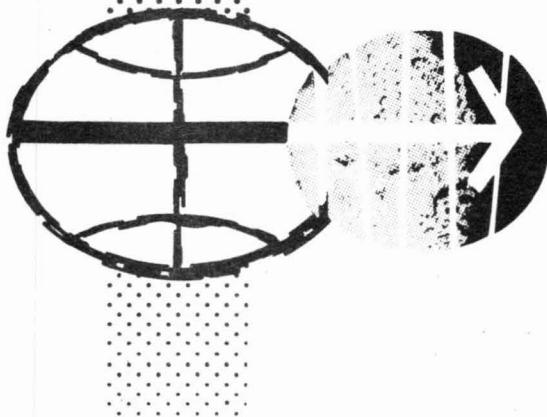
NATIONAL AERONAUTICS AND SPACE ADMINISTRATION

RENDEZVOUS PROCEDURES

C MISSION

REVIEW COPY

APRIL 29, 1968



MANNED SPACECRAFT CENTER
HOUSTON, TEXAS

RENDEZVOUS PROCEDURES

C MISSION

AS-205/101

April 29, 1968

Prepared by

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1.0 Purpose

This document contains the primary and backup crew procedures for the CSM 101 spacecraft rendezvous with the AS-205 S-IVB stage, in accordance with Detailed Test Objective P20.13 defined in the February 14, 1968, Mission Requirements SPD8-R-001.

The purpose of the Rendezvous Procedures Document is to provide a single source of procedures information for use in flight planning, crew training, and preparation of onboard data.

This is a control document, subject to review by all elements of the Apollo Program, and approval by the Procedures Configuration Control Board. Comments should be directed to Mr. Duane K. Mosel, Crew Safety and Procedures Branch, Flight Crew Support Division, Extension 5348.

2.0 Major Events

The AS-205/101 rendezvous exercise will begin on the second day at about 22:00 hr. with preparation for the phasing maneuver NCC1 and end with the CSM in formation flight with the S-IVB at about 30:00 hr. This time period is divided into the six segments of Section 2.0, and each is treated separately in the following paragraphs. On Figure 2-1 the locations of the 38 most significant nominal mission events are shown in the S-IVB centered relative motion plot. The CSM attitude angles are summarized in a similar manner on Figure 2-2.

2.1 NCC1 Maneuver

At 22:00 hrs. after liftoff, the CMC, IMU, and SCS will be powered up and the DAP initialized in preparation for IMU alignment and subsequent rendezvous navigation. This occurs about three revolutions prior to the NCC1 maneuver to allow sufficient time for state vector uplink and two complete night passes for coarse and fine align. State vectors for both vehicles, NCC1 burn information and the time that an integral number of orbits prior to TPI is reached will be uplinked at 22:30 over BDA. Sunset on this orbit will occur at about 22:40 at which time the IMU orientation determination program P51 will be performed by the CSM pilot in the LEB. If time permits, a fine align (P52, nominal mode) to the next time corresponding to the TPI position will be performed. The automatic star selection and optics pointing will be used for the fine align. Sighting on a third star is planned as a fine align check.

At 24:05 a perigee will be reached and the ORDEAL will be initialized to the local vertical by slewing the left FDAO to the angle Θ from V83 and setting the orbital rate for the altitude $H_A + \frac{H_P}{2}$, where H_A and H_P will be obtained from V82.

Throughout the mission the ORDEAL will be initialized as near to apsidal crossings as possible, to minimize effect of orbit eccentricity on FDAO error (see Reference 6.4). The next sunset will occur at 24:27. Another fine alignment to REFSMMAT will be accomplished, followed by a fine align check on a third star.

During the next daylight period which begins at about 25:00 hrs., the rendezvous navigation program will be called up, the CSM maneuvered manually to the track attitude, V86E performed to initialize the W matrix, and the S-IVB vector updated by sextant marks for a period of about 30 minutes. This will provide the first data for post-flight analysis of the optical navigation.

At 25:35 hrs. over BDA, an MSFN update of both state vectors and the NCC1 maneuver parameters will occur. Following this, the CSM pilot will call the external ΔV program (P30), the Commander will perform the EMS ΔV test, and load the NCC1 ΔV magnitude into the EMS. At about 25:45, the CSM event timers will be synchronized to the NCC1 ignition time to go (V16 N35) and the SPS thrusting program (P40) will be called. The vehicle will be maneuvered automatically to the approximate burn attitude and a fine align to REFSMMAT and fine align check will be performed during the darkness period prior to the NCC1 burn.

At approximately 26:08, the CSM pilot will call the SPS thrust program (P40) and automatically orient to the final burn attitude. The last task to be performed in the LEB prior to NCC1 will be a SXT/Star check after the maneuver to the final burn attitude. At about 26:15, the CSM pilot will leave the LEB and occupy the center seat while the Commander prepares the SPS for ignition.

The 11.7 second NCC1 maneuver will be performed at 26:25. In the interest of conserving RCS propellant it is planned to record but not trim the ΔV residuals, since an SPS NCC2 maneuver will almost certainly be required in any case. Following the NCC1 burn, POO will be called to terminate average g.

2.2 NCC2 Maneuver

Shortly after the NCC1 maneuver the CSM pilot will enter the LEB and, at sunrise, call the rendezvous navigation program P20. The Commander will maneuver the spacecraft to the track orientation in the acceleration command mode and the CSM pilot will initialize the W matrix and update the S-IVB vector from 26:35 until 27:00. At 27:05 over MLS the MSFN will send up NCC2 and NSR maneuver data, as well as updated state vectors for both vehicles. This will be followed by P30, the EMS ΔV test and loading the NCC2 ΔV into the EMS counter. An automatic maneuver to the burn attitude and a SXT/Star check will be performed. The CSM pilot will leave the LEB at about 27:20.

NCC2 is a phase correction maneuver to place NSR at the desired trailing displacement and altitude. It will be performed with the SPS engine if larger than 15-fps.

.5 sec SPS BURN TIME

The NCC2 burn will occur at 27:30. If the SPS is used, the Commander will trim the residual velocities to minimize errors at NSR. At the completion of the thrust program, the CMC idling program (POO) will again be called to terminate average g.

2.3 NSR Maneuver

The purpose of the NSR maneuver is to make the spacecraft and S-IVB orbits coelliptical. At about 27:32, after completion of NCC2, the CSM pilot will enter the LEB and call P30 while the Commander loads the DAP for narrow deadband and .5 degrees per second rate.

The NSR ignition time and burn complnents will be loaded into P30 and EMS test and initialization for monitoring and backup. The event timers will be set counting down to ignition time, and approximately 23 minutes before NSR an auto maneuver to the burn attitude will be performed. A fine align to REFSMMATT (P52) and an align check will be performed prior to calling the SPS thrust program (P40) 13 minutes prior to NSR, at 27:47. Ten minutes before NSR, at 27:50, the CSM pilot will leave the LEB in preparation for the burn. NSR ignition will be at 28:00. Duration of the SPS burn will be nominally 10.8 seconds.

The velocity residuals will be trimmed carefully to minimize errors in the coelliptical orbit.

2.4 TPI Maneuver

Following the NSR maneuver, the CSM pilot will enter the LEB and call the rendezvous navigation program (P20) and the TPI prethrust program (P34). The CSM will be manually oriented to the track attitude using acceleration command. The elevation option for TPI will be selected by entering a value of 27.45 degrees. The nominal TPI time will be entered to minimize CMC iterations in determining actual time of TPI. The time between TPI and TPF will be 35:00 minutes corresponding to approximately 140 degrees orbit travel. On the initial pass through P34, the event timers will be synchronized counting down to TPI, and at 28:24 the W matrix will be initialized. Then 10 minutes of S-IVB sightings will be made and P34 recycled to observe the change in TPI time and total ΔV . If the updated TPI time is more than ~~10~~¹² minutes early or ~~20~~¹⁸ minutes late, ~~P34~~^{STET} will be recalled and the time option will be selected, ~~-7~~, using the time limit closest to the time predicted by P34 after the tracking period.

At 28:40 ORDEAL will be initialized to provide the best possible attitude reference for terminal phase backup. The MSFN recommendation for the TPI maneuver will be transmitted to the spacecraft over ANT at 28:47. An additional 10 minutes of S-IVB marks will then be taken starting at 28:51.

Throughout the coelliptical phase, whenever time permits, range and angle data from V83 or V85 will be recorded on the crew's polar plot. This will provide additional information on the status of the trajectory at TPI.

Following the end of the second set of S-IVB marks, the event timers will be resynchronized counting down to TPI. The magnitude of the TPI solution will then be set into the EMS. At TPI-10 minutes, the RCS thrusting program will be called and the spacecraft rotated manually in PNGS pulse mode to boresight on the S-IVB using the COAS. At TPI-8 and 5 minutes, range, range rate, and angle data will be recorded while boresighted on the target. These data will be used to enter the flight charts for determining the backup solution for TPI as explained in Section 4.1.

By approximately TPI-4 minutes the decision will be made in accordance with mission rules as to whether the PNGS TPI maneuver is usable. If the PNGS solution is used, the CSM will be auto maneuvered to the burn attitude. At TPI-30 seconds, the EMS will be turned on and when the event timer reaches zero the DSKY V_G's will be driven to zero by the Commander using the translation controller.

2.5 Midcourse Maneuvers

Following the TPI burn, the DAP will be configured for .5 deg/sec maneuver rate, P20 will be called and the CSM will be maneuvered in acceleration command to the track attitude in preparation for SXT marks on the S-IVB. The midcourse program P35 will be called and 5 SXT marks made by TPI+8 minutes. The CSM Pilot will key ENTER at TPI+8 minutes to permit taking backup data at +9 minutes using V85 with the SXT boresighted on the S-IVB. Two more S-IVB updates will then be made before obtaining final backup data at 12 minutes. At 12 minutes, 30 seconds, the PROCEED from V16 N45 will be keyed which will fix the time of the midcourse maneuver at TPI+14 minutes. The RCS thrust program will be utilized but the spacecraft will not be maneuvered from the track attitude.

After the first midcourse maneuver Program P35 will again be called at about TPI+15 minutes, backup data will be recorded at 16 and 19 minutes with 2 S-IVB marks in between backup measurements. At 19 minutes 30 seconds, the PROCEED will be keyed which sets the second and final midcourse at 21 minutes. Prior to the burn the spacecraft will be maneuvered to boresight on the SIVB. Program 41 will be used for the second midcourse exactly as the first.

2.6 Line of Sight Control and Braking Maneuvers

After the midcourse maneuver at TPI+21 minutes, Program 47 will be called, the SIVB will be tracked using the COAS. No more S-IVB marks will be made after TPI+18 minutes.

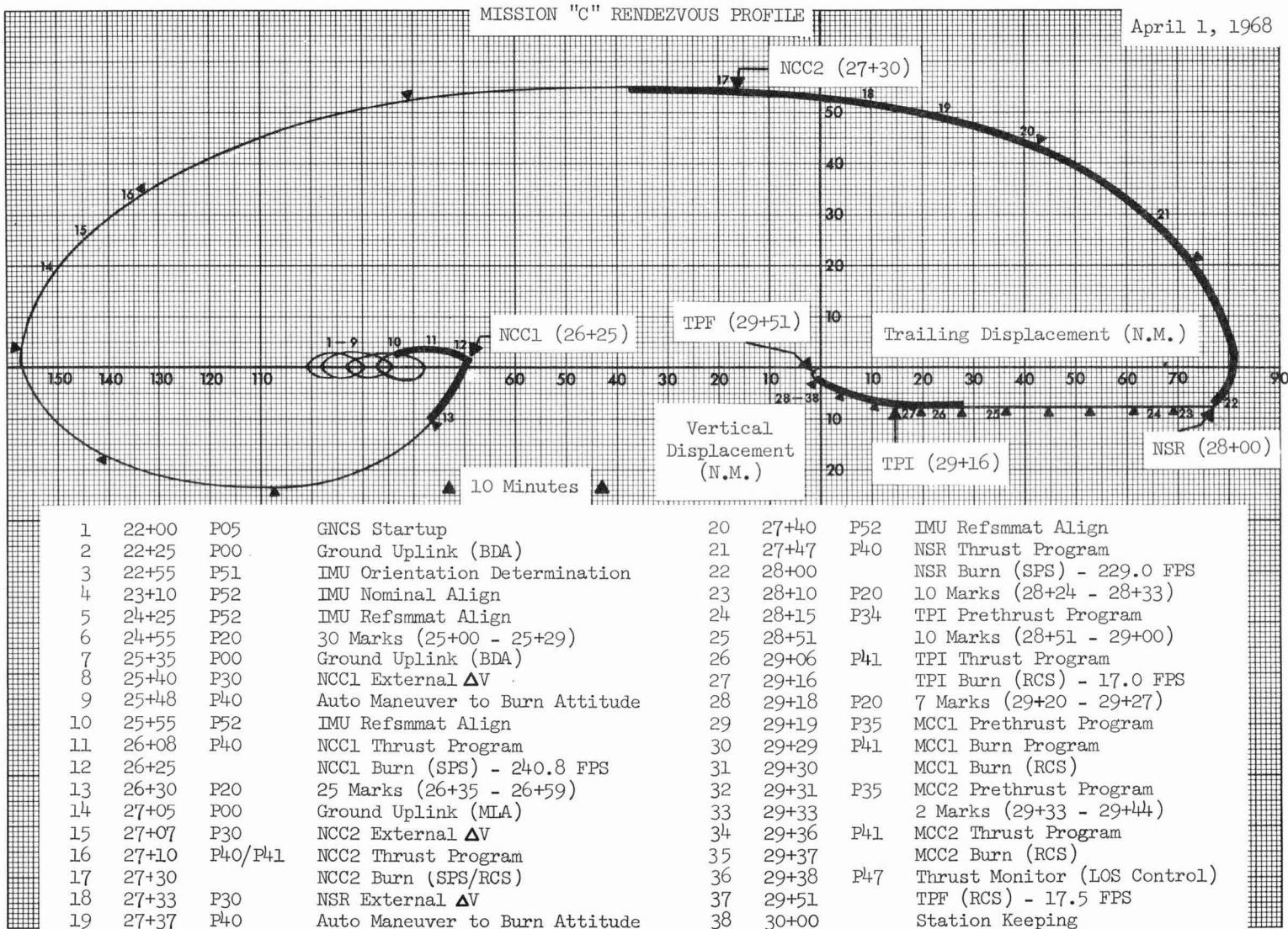
When the S-IVB is boresighted in the COAS, SCS narrow deadband attitude hold will be selected, and with hands off the attitude controller, the drift of the S-IVB in the COAS reticle will be observed. By timing the drift, corrections normal to the line of sight will be obtained from flight charts and executed to maintain a collision course along an inertially fixed line.

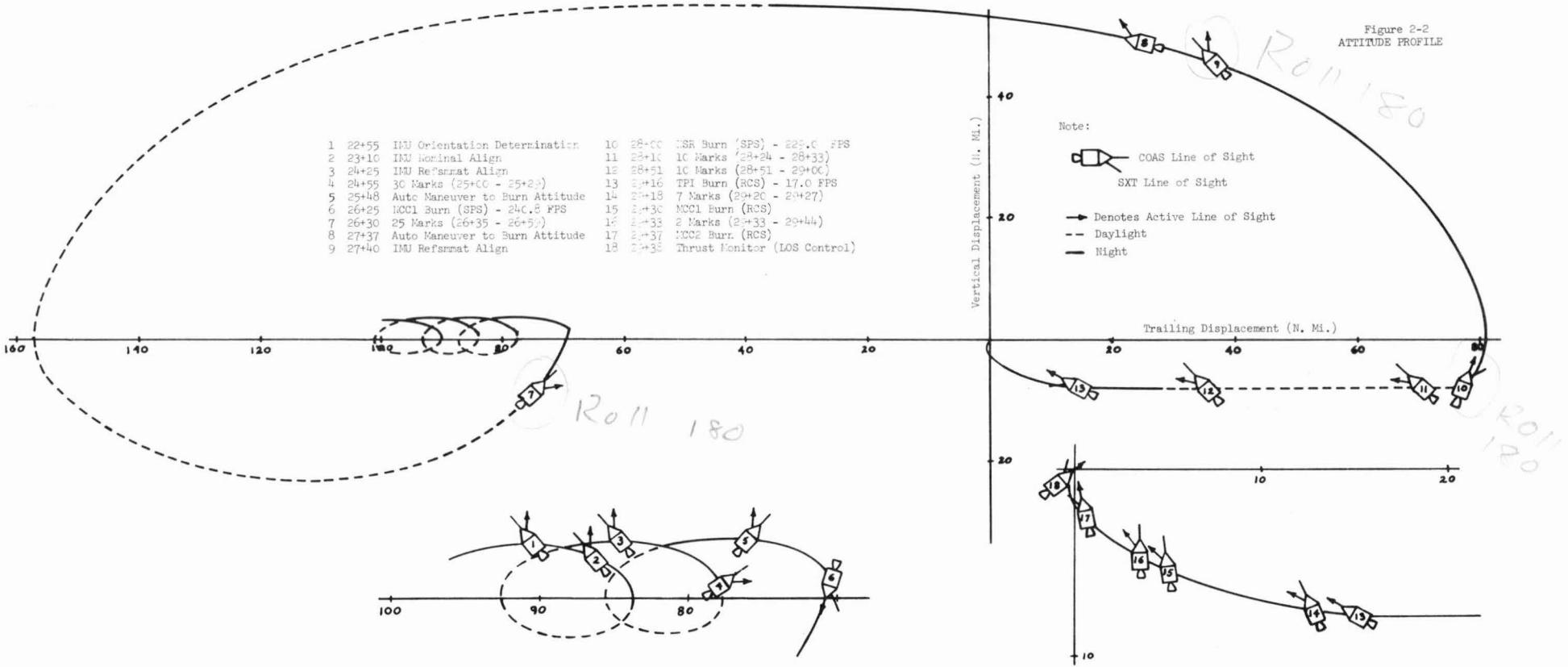
At the braking gates, range rate will be reduced to the maximum allowable values defined in the following table:

R_{NM1}	1.00	0.50	0.25	0.15
R_{MAX} FPS	25	15	10	5

Since limits on TPI time will assure sunrise by the time 1 N MI range is reached, the COAS will be useful for estimating range and closing rate inside the braking gates. Thus a transition can be made from the DSKY display of ranging information to the visual scene. The final braking and initial formation flying will occur about 30:00 hours after liftoff for TPI at the nominal time.

Figure 2-1





APOLLO "C" MISSION RENDEZVOUS PROCEDURES

April 1, 1968

G P C E R R T B E G W	G P C E R R T B E G W	G P C E R R T B E G W
DISPLAYS/PROCEDURES ET	DISPLAYS/PROCEDURES ET	DISPLAYS/PROCEDURES ET
RECEIVE GO FOR RENDEZVOUS	SII/SIVB/GPI-GPI TVC GMBL DRIVE(2)=AUT0 FCSM(A,B)=RESET/OVERRIDE LV GUIDANCE=IU EMS FUNCTION=0FF EMS MODE=STBY UP TLM(MDC)=BLOCK FLT RCDR=0FF PANEL 8 CB=CLOSED TVC SERV0 PWR(BOTH)=0FF FDAI PWR=BOTH HAND CNT PWR=BOTH SCS ELECT PWR=GDC/ECA BMAG PWR(BOTH)=0N	N PR0(STBY LIGHT=0FF) 22+00 RSET N KEY V37E05E P05 F 50 25 00060 N G/N PWR, IMU=0N (MONITOR NG ATT LT) N KEY ENTER F 50 07 N KEY V37E00E P09 50 07 L UP TLM(MDC)=ACCEPT 22+25 MONITOR GND UPLINK(BDA) P27 R RECORD VOICE DATA L UP TLM(MDC)=BLOCK L KEY V48E(DAP LOAD) 22+35 F 04 06 11102 DAP 11111 CON-B FIG L PR0 F 06 47 +00187.IX +00584.IYIZ +32607.WT L PR0 F 06 48 -001.06 PTRIM -000.60 YTRIM +01980.TLX L PR0 06 48(P,Y TRIM,TLX) N KEY V46E N KEY V62E
M ENTER NAV BAY	R G/N PWR=AC1 PANEL 5 G/N CB=CLOSED	
21+50 (PERFORM INITIAL SWITCH CHECKLIST) L CMC ATT=IMU FDAL SCALE=5/1 FDAL SEL=1/2 FDAL SOURCE=ATT SET ATT SET=GDC MAN ATT(3)=RATE CMD LIMIT CYCLE=0FF ATT DB=MAX RATE=LW DIRECT RCS=0FF SCS CHAN(4)=0FF SC CNT=CMC CMC MODE=FREE BMAG MODE(3)=RATE 2 DV THRUST DIRECT=0FF DV THRUST(A,B)=0FF SCS TVC(2)=RATE CMD GMBL MOTORS(4)=0FF SCS LOGIC BUS 3=0N ELS LOGIC=0FF ELS AUTO/MAN=AUT0 IMU CAGE=0FF EMS ROLL=0FF •05G=0FF 0/PC=PC	N G/N PWR, OPTICS=0FF G/N PWR, IMU=0FF OPTICS MODE=ZERO CNT SPEED=HI CNT COUPLING=DIRECT SCT TRUN-SLAVE TO SXT CONDITION LAMPS=0N UP TLM(LEB)=ACCEPT	

3.0 Nominal Mission Procedures

3.1

L ATT DB-MIN
 SCS CHAN(4)=A
 BMAG MODE(3)=ATT1/RATE2
 SC CNT=SCS
 N G/N PWR,OPTICS=BN
 ZERO OPTICS=15 SEC
 OPTICS MODE=MAN

 N KEY V37E51E

 P51
 22+55 F 50 25 00015
 L MAN ATT(P,Y)=ACC CMD
 SUNDN MONITOR FDAO
 22+57N ACQ ARCTURUS AND VEGA
 IN SCT
 L MAN ATT(3)=RATE CMD

 N KEY ENTER
 F 51 70 STAR CODE
 N MARK BN ARCTURUS
 F 50 25 00016
 N KEY ENTER
 23+00 F 01 70 **00031**

 N PRB
 F 51 70 STAR CODE
 N MARK BN VEGA
 F 50 25 00016
 N KEY ENTER
 23+05 F 01 70 **00036**
 N PRB
 06 05(ANGLE DIFF)
 F 50 07

 N KEY V37E52E

 P52
 23+10 F 04 06 00005 IMU
 00002 ORIENT
 B SEL

N PRB
 F 06 34 +000__ TIME
 +000__ DF
 +0__ ALIGN
 L MAN S/C TO SEF,HEADS-UP
 N PRB
 F 06 22(R,P,Y)
 N PRB
 L MONITOR FDAO AND
 NO ATT LIGHT
 F 50 25 00015
 N ZERO OPTICS=15 SEC
 L MAN ATT(P,Y)=ACC CMD
 N ACQ STARS IN SCT
 L MAN ATT(3)=RATE CMD
 N KEY ENTER
 (AVAILABLE STARS=VEGA,
 DENEBO,ALTAIR)

 * F 01 70 STAR CODE 1
 N CHECK STAR CODE 1
 OPTICS MODE=CMC
 N PRB
 06 92(SHAFT,TRUN)
 N IDENTIFY STAR 1
 OPTICS MODE=MAN
 F 51 70 STAR CODE 1
 N MARK BN STAR 1
 23+15 F 50 25 00016
 N KEY ENTER
 F 01 70 **STAR CODE 1**

 N PRB
 F 01 70 STAR CODE 2
 N ZERO OPTICS=15 SEC
 CHECK STAR CODE 2
 OPTICS MODE=CMC
 N PRB
 06 92(SHAFT,TRUN)
 N IDENTIFY STAR 2

OPTICS MODE=MAN
 F 51 70 STAR CODE 2
 N MARK BN STAR 2
 F 50 25 00016
 N KEY ENTER
 F 01 70 **STAR CODE 2**
 N PRB
 06 05(ANGLE DIFF)
 F 06 93(GYR0 TORQ ANG)
 N PRB
 23+20 F 50 25 00014
 N (FOR FINE ALIGN CHECK-
 KEY ENTER,RETURN TO *,
 ZERO OPTICS AND USE
 THIRD STAR)
 N PRB
 SUNUP F 50 07
 23+30N G/N PWR,OPTICS=OFF
 L ATT DB-MAX

 N KEY V37E00E
 POO
 50 07

 L SET ORDEAL
 24+05N KEY V82E
 F 06 44(HA,HP,TFF)
 L SET ALT TO HA,HP AVG
 N PRB
 F 06 32(TIME TO PER)
 N PRB
 06 32(TIME TO PER)
 N KEY V83E
 F 06 54(R,RR,θ)
 L SLEW ORDEAL FDAO TO θ
 N PRB
 06 54(R,RR,θ)

L ATT DB=MIN
 BMAG MODE(3)=ATT1/RATE2
 SC CNT=SCS
 N G/N PWR,OPTICS=BN
 N KEY V37E52E
P52
 24+25 F 04 06 00005 IMU
00003 ORIENT
 B SEL
 (IF P52 COMPLETED ON
 PREVIOUS NIGHT PASS)
 N PRB
 F 50 25 00015
 N ZERO OPTICS=15 SEC
 L MAN ATT(P,Y)=ACC CMD
SUNDN
 24+27N ACQ STARS IN SCT
 L MAN ATT(3)=RATE CMD
 N KEY ENTER
 (AVAILABLE STARS=
 ARCTURUS, VEGA, DENE)
 * F 01 70 STAR CODE 1
 N CHECK STAR CODE 1
 OPTICS MODE=CMC
 N PRB
 06 92(SHAFT,TRUN)
 N IDENTIFY STAR 1
 OPTICS MODE=MAN
 F 51 70 STAR CODE 1
 N MARK BN STAR 1
 24+35 F 50 25 00016
 N KEY ENTER
 F 01 70 **STAR CODE 1**
 N PRB
 F 01 70 STAR CODE 2
 N ZERO OPTICS=15 SEC
 CHECK STAR CODE 2

OPTICS MODE=CMC
 N PRB
 06 92(SHAFT,TRUN)
 N IDENTIFY STAR 2
 OPTICS MODE=MAN
 F 51 70 STAR CODE 2
 N MARK BN STAR 2
 F 50 25 00016
 N KEY ENTER
 F 01 70 **STAR CODE 2**
 N PRB
 06 05(ANGLE DIFF)
 F 06 93(GYR0 TORQ ANG)
24+40
 N F0R FINE ALIGN CHECK-
 KEY ENTER, RETURN TO *,
 ZERO OPTICS AND USE
 THIRD STAR)
 N PRB
24+45
 F 50 07
 N G/N PWR,OPTICS=OFF

 N KEY V37E00E
P00
 50 07

 L ALIGN GDC TO IMU
 ATT DB=MAX

 L VERIFY ORDEAL
24+50N
 KEY V82E
 F 06 44(HA,HP,TFF)
 L SET ALT TO HA,HP AVG
 N PRB
 F 06 32(TIME TO PER)
 N PRB
 06 32(TIME TO PER)
 N KEY V83E

F 06 54(R,R,θ)
L SLEW ORDEAL FDAI TO θ
 N PRB
 06 54(R,R,θ)

L BMAG MODE(3)=RATE 2
 SC CNT=CMC
 CMC MODE=AUTOθ
 N KEY V37E20E
P20
24+55 F 04 06 00001 SV
00001 OPTION
 B
 N G/N PWR,OPTICS=BN
 ZERO OPTICS=15 SEC
 OPTICS MODE=CMC
 L MAN ATT(P)=ACC CMD
 N PRB
 L MAN S/C TO NAV TRACK
 ATT(SXT)
 MAN ATT(3)=RATE CMD
 N KEY V58E

 N KEY V86E
SUNUPN KEY V57E
25+00 F 51 BB
 N OPTICS MODE=MAN
 N MAKE 30 SIVB MARKS=1/MIN
 (OPTICS MODE=CMC/CHK SV)
 N OPTICS MODE=CMC
 G/N PWR,OPTICS=OFF
 N KEY ENTER
 51 BB
 N AFTER LAST MARK PRB=CESSED=KEY V56E

 N KEY V37E00E
P00

51 BB
 L UP TLM(MDC)-ACCEPT
 25+35 MONITOR GND UPLINK(BDA)
 P27 R RECORD VOICE DATA
 L UP TLM(MDC)-BLOCK

 N KEY V37E30E
 P30
 25+40 F 06 33 +00026.0TIG
 +00025.0F
 +024.10NCC1

 N PRB F 06 82 +0051.3DVXL
 -0001.3DVYL
 +0235.3DVZL

 N PRB F 06 42(HA,HP,DV)
 R COPY DV

 L PERFORM EMS DV TEST
 EMS FUNCTION-BFF
 CB EMS(2)-CLOSED
 EMS MODE-STBY
 EMS FUNCTION-DV SET
 LOAD +1586.8
 EMS FUNCTION-DV TEST
 (SPS LT BFF AT DV=-0.1)
 EMS MODE-STBY

 L EMS FUNCTION-DV SET
 25+45 LOAD DV=12
 EMS FUNCTION-DV

 N PRB F 16 35(TFI)
 L SET MDC DET
 N SET LEB DET
 N PRB F 16 45(N,TFI,MGA)

N PRB F 50 07

 N KEY V37E40E
 P40
 F 06 86(VG-LV)
 N PRB F 06 22(R,P,Y)
 N PRB F 50 25 00203
 L BMAG MODE(3)-RATE 2
 SC CNT-CMC
 CMC MODE-AUTB
 N KEY ENTER
 25+50 F 06 22(R,P,Y)
 L MONITOR MANEUVER
 F 50 19(R,P,Y)
 N PRB F 50 25 00204

 L ATT DB-MIN
 BMAG MODE(3)-ATT1/RATE2
 SC CNT-SCS
 N G/N PWR,OPTICS-BN

 N KEY V37E52E
 P52
 25+55 F 04 06 00005 IMU 30
 00003 ORIENT B SEL

 N PRB F 50 25 00015
 N ZER0 OPTICS-15 SEC
 L MAN ATT(P,Y)-ACC CMD
 38 SUNDN
 25+57N ACQ STARS IN SCT
 L MAN ATT(3)-RATE CMD
 N KEY ENTER

(AVAILABLE STARS-SPICA,
 ALKAID,ARCTURUS)

 * F 01 70 STAR CODE 1
 N CHECK STAR CODE 1
 OPTICS MODE-CMC
 N PRB 06 92(SHAFT,TRUN)
 N IDENTIFY STAR 1
 OPTICS MODE-MAN
 F 51 70 STAR CODE 1
 N MARK BN STAR 1
 26+00 F 50 25 00016 25
 N KEY ENTER
 F 01 70 STAR CODE 1

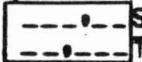
 N PRB F 01 70 STAR CODE 2
 N ZER0 OPTICS-15 SEC
 CHECK STAR CODE 2
 OPTICS MODE-CMC
 N PRB 06 92(SHAFT,TRUN)
 N IDENTIFY STAR 2
 OPTICS MODE-MAN
 F 51 70 STAR CODE 2
 N MARK BN STAR 2
 26+05 F 50 25 00016 20
 N KEY ENTER
 F 01 70 STAR CODE 2
 N PRB 06 05(ANGLE DIFF)
 F 06 93(GYR0 TORQ ANG)
 N PRB F 50 25 00014 18
 N (FOR FINE ALIGN CHECK-
 KEY ENTER,RETURN TO *,
 ZER0 OPTICS AND USE
 THIRD STAR)
 N PRB

- F 50 07
N G/N PWR, OPTICS-BFF
- N KEY V37E00E
P00 50 07
- N KEY V37E40E
P40 17
- F 06 86(VG-LV)
N PRB
F 06 22(R,P,Y)
N PRB
F 50 25 00203
L BMAG MODE(3)=RATE 2
SC CNT=CMC
CMC MODE=AUTO
N KEY ENTER
F 06 22(R,P,Y)
L MONITOR MANEUVER
F 50 19(R,P,Y)
- N PERFORM SXT/STAR CHECK
26+10 ZERO OPTICS=15 SEC 15
OPTICS MODE=CMC
KEY V41N91E
F 21 92 --- SHAFT
--- TRUN
B
KEY ENTER AND OBSERVE
OPTICS DRIVE TO STAR
KEY RELEASE
F 50 19(R,P,Y)
- 26+15N LEAVE NAV BAY 10
- R IGNITION PREPARATION
MN BUS TIE(2)=ON
- L SPS HE VLV TB(2)=BP
SPS HE VLV(2)=AUTO
L FCSM SPSA=BN
- L GMBL DRIVE AND TRIM CHK 9
TVC SERV PWR 1=AC1/MNA
TVC SERV PWR 2=AC2/MNB
HAND CNT PWR=1
RHC 2=ARMED
GMBL MOTORS
PITCH 1 = START=BN
YAW 1 = START=BN
THC=CW
RHC=VERIFY NO MTVC
GMBL MOTORS
PITCH 2 = START=BN
YAW 2 = START=BN
CONFIRM GPI TRIM CNT
SET GPI=PTRIM(-1.06)
YTRIM(-0.60)
RHC=VERIFY MTVC
THC=NEUTRAL
HAND CNT PWR=BOTH
- L ALIGN S/C IN RLRL 7
- M KEY ENTER
F 06 22(R,P,Y)
L MONITOR MANEUVER
F 50 19(R,P,Y)
- L MAN ATT(3)=RATE CMD
RATE=HIGH
DIRECT RCS=BN
BMAG MODE(3)=ATT1/RATE2
- 26+20L ALIGN GDC TO IMU 5
- M KEY PRB
F 50 25 00204
M KEY ENTER
- L MONITOR GMBL DRIVE TEST
VERIFY GPI TRIM
06 40(TFI, VG, DVM)
L VERIFY MDC DET
M VERIFY VG
CHECK C/W LAMPS
L FDAI SCALE=5/5 3
VERIFY S/C ATTITUDE
- L DV THRUST A=NORMAL(1MIN)
THC=ARMED
RHC(2)=ARMED
M FLT RCDR=RECORD
26+25L EMS MODE=AUTO(AT 30SEC)
M MONITOR DVM
L PERFORM ULLAGE(AT 15SEC)
F 50 99(TFI, VG, DVM)
L VERIFY ENGINE TRIM
NCC1 M KEY ENTER BEFORE TFI=0 0
06 40(TGB, VG, DVM)
L STOP ULLAGE
MONITOR FDAI, PG GAUGE
R MONITOR VALVES OPEN
M MONITOR DSKY
L DV THRUST A=BFF(TGB=0)
F 16 40(TGB, VG, DVM)
R MONITOR VALVES CLOSED
- L GMBL MOTORS
PITCH 2=BFF
YAW 2=BFF
PITCH 1=BFF
YAW 1=BFF
TVC SERV PWR(BOTH)=BFF
EMS MODE=STBY
M FLT RCDR=BFF
M PRB
F 06 85(VG=BODY)
L THC=LOCKED
M PRB

F 06 44(HA,HP,TFF)
 M PR8
 F 06 32(TIME TO PER)
 M PR8
 F 50 07
 M KEY V37E00E
 P00
 50 07
 M ENTER NAV BAY
 L EMS FUNCTION=0FF
 FDAI SCALE=5/1
 RATE=LOW
 DIRECT RCS=0FF
 FCSM A=RESET/OVERRIDE
 R MN BUS TIE(2)=0FF
 L KEY V48E(DAP LOAD)
 F 04 06 11102DAP
 11111C0N=
 B FIG
 L PR8
 F 06 47 +00182.IX
 +00573.IYIZ
 +31838.WT
 L PR8
 F 06 48 -001.09PTRIM
 -000.73YTRIM
 +02010.TLX
 L PR8

06 48(P,Y TRIM,TLX)
 SUNUPL BMAG MODE(3)=RATE 2
 26+30 SC C0NT=CMC
 CMC MODE=AUTB
 N KEY V37E20E
 P20
 F 04 06 00001 SV
 00001OPTION
 B
 N G/N PWR,OPTICS=BN
 ZERO OPTICS=15 SEC
 OPTICS MODE=CMC
 L MAN ATT(P)=ACC CMD
 N PR8
 L MAN S/C TO NAV TRACK
 ATT(SXT)
 MAN ATT(3)=RATE CMD
 N KEY V58E
 N KEY V86E
 N KEY V57E
 F 51 BB
 26+35N OPTICS MODE=MAN
 N MAKE 25 SIVB MARKS=1/MIN
 (OPTICS MODE=CMC/CHK SV)
 N OPTICS MODE=CMC
 G/N PWR,OPTICS=0FF
 N KEY ENTER
 27+00 51 BB
 N AFTER LAST MARK PR8=CESSED=KEY 56E
 P00
 N KEY V37E00E
 51 BB
 L SET SRDEAL

N KEY V82E
 F 06 44(HA,HP,TFF)
 L SET ALT TO HA,HP AVG
 N PR8
 F 06 32(TIME TO PER)
 N PR8
 06 32(TIME TO PER)
 N KEY V83E
 F 06 54(R,R,θ)
 L SLEW SRDEAL FDAI TO θ
 N PR8
 06 54(R,R,θ)
 L UP TLM(MDC)=ACCEPT
 27+05 MONITOR GND UPLINK(MLA)
 P27 R RECORD VOICE DATA
 (DECISION=NCC2=RCS/SPS)
 L UP TLM(MDC)=BLOCK
 N KEY V37E30E
 P30
 F 06 33 +00027.TIG
 +00030.0F
 +000.00NCC2
 N PR8
 F 06 82 +----.DVXL
 +----.DVYL
 +----.DVZL
 N PR8
 F 06 42(HA,HP,DV)
 R COPY DV
 L PERFORM EMS DV TEST
 EMS FUNCTION=0FF
 CB EMS(2)=CLOSED
 EMS MODE=STBY
 EMS FUNCTION=DV SET
 LOAD +1586.8
 EMS FUNCTION=DV TEST

(SPS LT OFF AT DV=-0.1) EMS MODE=STBY			
L EMS FUNCTION=DV SET L&AD DV=12 EMS FUNCTION=DV			
N PRB F 16 35(TFI)			
L SET MDC DET	21		
N SET LEB DET			
N PRB F 16 45(N,TFI,MGA)			
N PRB F 50 07			
27+10N KEY V3/E40E P40	20		
F 06 86(VG-LV)			
N PRB F 06 22(R,P,Y)			
N PRB F 50 25 00203			
L BMAG MODE(3)=RATE 2 SC CNT=CMC CMC MODE=AUTO			
N KEY ENTER F 06 22(R,P,Y)			
L MONITOR MANEUVER F 50 19(R,P,Y)			
N PERFORM SXT/STAR CHECK			
27+15 ZERO OPTICS=15 SEC OPTICS MODE=CMC KEY V41N91E F 21 92 	15		
B KEY ENTER AND OBSERVE			
		OPTICS DRIVE TO STAR KEY RLSE F 50 19(R,P,Y)	
	27+20N LEAVE NAV BAY	10	
	R IGNITION PREPARATION MN BUS TIE(2)=ON SPS HE VLV TB(2)=BP SPS HE VLV(2)=AUTO L FCSM SPSA=ON		
	L GMBL DRIVE AND TRIM CHK TVC SERV PWR 1=AC1/MNA TVC SERV PWR 2=AC2/MNB HAND CNT PWR=1 RHC 2=ARMED GMBL MOTORS PITCH 2 = START=ON YAW 2 = START=ON CONFIRM GPI TRIM CNT SET GPI=PTRIM(-1.09) YTRIM(-0.73) RHC=VERIFY MTVC THC NEUTRAL HAND CNT PWR=BOTH	9	
	L ALIGN S/C IN ROLL	8	
	M KEY ENTER F 06 22(R,P,Y)		
	L MONITOR MANEUVER F 50 19(R,P,Y)		
	L MAN ATT(3)=RATE CMD RATE=HIGH DIRECT RCS=ON BMAG MODE(3)=ATT1/RATE2		
	27+25L ALIGN GDC TO IMU	5	
	M KEY PRB F 50 25 00204		
	M KEY ENTER		
	L MONITOR GMBL DRIVE TEST VERIFY GPI TRIM 06 40(TFI,VG,DVM)		
	L VERIFY MDC DET		
	M VERIFY VG		
	SUNDN CHECK C/W LAMPS		
	27+27L FDAI SCALE=5/5 VERIFY S/C ATTITUDE	3	
	L DV THRUST A=NORMAL(1MIN) THC=ARMED RHC(2)=ARMED		1
	M FLT RCDR=RECORD		
	L EMS MODE=AUTO(AT 30 SEC)		
	M MONITOR DVM		
	L PERFORM ULLAGE(AT 15SEC) F 50 99(TFI,VG,DVM)		
	L VERIFY ENGINE TRIM		
	M KEY ENTER BEFORE TFI=0 06 40(TGO,VG,DVM)		0
	27+30 L STOP ULLAGE MONITOR FDAI,PC GAUGE		
	R MONITOR VALVES OPEN		
	M MONITOR DSKY		
	L DV THRUST A=OFF(TGO=0) F 16 40(TGO,VG,DVM)		
	R MONITOR VALVES CLOSED		
	L GMBL MOTORS PITCH 2=OFF YAW 2=OFF PITCH 1=OFF YAW 1=OFF TVC SERVS PWR(BOTH)=OFF EMS MODE=STBY		
	M FLT RCDR=OFF		
	M PRB		

F 06 85(VG=BODY)
 L NULL VGIS
 THC=LOCKED
 M PRB
 F 06 44(HA,HP,TFF)
 M PRB
 F 06 32(TIME TO PER)
 M PRB
 F 50 07
 M KEY V37E00E
 P00
 50 07

M ENTER NAV BAY
 L EMS FUNCTION OFF
 FDAI SCALE=5/1
 RATE=LOW
 DIRECT RCS=OFF
 FCSM A=RESET/OVERRIDE
 R MN BUS TIE(2)=OFF

L KEY V48E(DAP LOAD)
 F 04 06 11102DAP
 11111CAN.
 B FIG
 L PRB
 F 06 47 +00182.IX
 +00573.IYIZ
 +31838.WT
 L PRB

F 06 48 =001.09 PTRIM
 =000.73 YTRIM
 +02010.TLX
 L PRB
 06 48(P,Y TRIM,TLX)
 P30
 N KEY V37E30E
 F 06 33 +00027.TIG
 +00059.0F
 +054.50NSR
 N PRB
 F 06 82 =0083.8DVXL
 +0002.0DVYL
 -0213.1DVZL
 N PRB
 F 06 42(HA,HP,DV)
 R COPY DV
 L PERFORM EMS DV TEST
 27+35 EMS FUNCTION=OFF
 CB EMS(2)=CLOSED
 EMS MODE=STBY
 EMS FUNCTION=DV SET
 LOAD +1586.8
 EMS FUNCTION=DV TEST
 (SPS LT OFF AT DV==0.1)
 EMS MODE=STBY
 L EMS FUNCTION=DV SET
 LOAD DV=12
 EMS FUNCTION=DV
 N PRB
 F 16 35(TFI)
 L SET MDC DET
 N SET LEB DET
 N PRB
 F 16 45(N,TFI,MGA)

N PRB
 F 50 07
 P40
 N KEY V37E40E
 23
 F 06 86(VG=LV)
 N PRB
 F 06 22(R,P,Y)
 N PRB
 F 50 25 00203
 L BMAG MODE(3)=RATE 2
 SC CNT=CMC
 CMC MODE=AUTO
 N KEY ENTER
 F 06 22(R,P,Y)
 L MONITOR MANEUVER
 F 50 19(R,P,Y)
 N PRB
 F 50 25 00204
 L ATT DB=MIN
 BMAG MODE(3)=ATT1/RATE2
 SC CNT=SCS
 N G/N PWR,OPTICS=ON
 P52
 27+40N KEY V37E52E
 20
 P52
 F 04 06 00005 IMU
 00003 ORIENT
 B SEL
 N PRB
 F 50 25 00015
 N ZERO OPTICS=15 SEC
 L MAN ATT(P,Y)=ACC CMD
 N ACQ STARS IN SCT
 L MAN ATT(3)=RATE CMD
 N KEY ENTER
 (AVAILABLE STARS=

ALPHERATZ, FORMALHAUT, DIPHDA)	F 50 07 N G/N PWR, OPTICS-BFF	SPS HE VLV TB(2)-BP SPS HE VLV(2)-AUTB L FCSTM SPSA-BN
* F 01 70 STAR CODE 1 N CHECK STAR CODE 1 OPTICS MODE-CMC N PRB 06 92(SHAFT,TRUN) N IDENTIFY STAR 1 OPTICS MODE-MAN F 51 70 STAR CODE 1 N MARK BN STAR 1 18 F 50 25 00016 N KEY ENTER F 01 70 STAR CODE 1	P00 N KEY V37E00E 50 07 N KEY V37E40E 13 F 06 86(VG-LV) N PRB F 06 22(R,P,Y) N PRB F 50 25 00203 L BMAG MODE(3)=RATE 2 SC CNT=CMC CMC MODE=AUTO N KEY ENTER F 06 22(R,P,Y) L MONITOR MANEUVER F 50 19(R,P,Y)	L GMBL DRIVE AND TRIM CHK 9 TVC SERV PWR 1=AC1/MNA TVC SERV PWR 2=AC2/MNB HAND CNT PWR=1 RHC 2=ARMED GMBL MOTORS 8 PITCH 1 = START-BN YAW 1 = START-BN THC=CW RHC=VERIFY NO MTV GMBL MOTORS PITCH 2= START-BN YAW 2 = START-BN CONFIRM GPI TRIM CNT SET GPI=PTRIM(-1.09) YTRIM(-0.73) RHC=VERIFY MTV THC=NEUTRAL HAND CNT PWR=BOTH 7
N PRB F 01 70 STAR CODE 2 N ZERO OPTICS-15 SEC CHECK STAR CODE 2 OPTICS MODE-CMC N PRB 06 92(SHAFT,TRUN) N IDENTIFY STAR 2 OPTICS MODE MAN F 51 70 STAR CODE 2 N MARK BN STAR 2 16 F 50 25 00016 N KEY ENTER F 01 70 STAR CODE 2 N PRB 06 05(ANGLE DIFF) F 06 93(GYRB TBRQ ANG) N PRB 27+45 F 50 25 00014 15 N (FOR FINE ALIGN CHECK- KEY ENTER, RETURN TO *, ZERO OPTICS AND USE THIRD STAR) N PRB	N PERFBRM SXT/STAR CHECK ZERO OPTICS-15 SEC OPTICS MODE-CMC KEY V41N91E F 21 92 --- SHAFT --- TRUN KEY ENTER AND OBSERVE OPTICS DRIVE TB STAR KEY RLSE F 50 19(R,P,Y)	L ALIGN S/C IN ROLL M KEY ENTER F 06 22(R,P,Y) L MONITOR MANEUVER F 50 19(R,P,Y) L MAN ATT(3)=RATE CMD RATE=HIGH DIRECT RCS-BN BMAG MODE(3)=ATT1/RATE2
27+50N LEAVE NAV BAY	R IGNITION PREPARATION MN BUS TIE(2)=BN	27+55L ALIGN GDC TB IMU 5 M KEY PRB F 50 25 00204 M KEY ENTER 4

L MONITOR GMBL DRIVE TEST
 VERIFY GPI TRIM
 06 40(TFI, VG, DVM)
 L VERIFY MDC DET
 M VERIFY VG
 CHECK C/W LAMPS
 L FDAI SCALE=5/5
 VERIFY S/C ATTITUDE
 P00 3
 L DV THRUST A=NORMAL(1MIN)
 THC=ARMED 1
 RHC(2)=ARMED
 M FLT RCDR=RECORD
 L EMS MODE=AUTO(AT 30SEC)
 M MONITOR DVM
 L PERFORM ULLAGE(AT 15SEC)
 F 50 99(TFI, VG, DVM)
 L VERIFY ENGINE TRIM
 NSR M KEY ENTER BEFORE TFI=0 0
 SUNUP 06 40(TG0, VG, DVM)
 28+00L STOP ULLAGE
 MONITOR FDAI, PC GAUGE
 R MONITOR VALVES OPEN
 M MONITOR DSKY
 L DV THRUST A=0FF(TG0=0)
 F 16 40(TG0, VG, DVM)
 R MONITOR VALVES CLOSED
 L GMBL MOTORS
 PITCH 2=0FF
 YAW 2=0FF
 PITCH 1=0FF
 YAW 1=0FF
 TVC SERVB PWR(BOTH)=0FF
 EMS MODE=STBY
 M FLT RCDR=0FF
 M PRB
 F 06 85(VG=BODY)
 L NULL VG'S
 THC=LOCKED

M PRB
 F 06 44(HA,HP,TFF)
 M PRB
 F 06 32(TIME TO PFR)
 M PRB
 F 50 07
 M KEY V37E00E
 50 07
 M ENTER NAV BAY
 L EMS FUNCTION=0FF
 FDAI SCALE=5/1
 RATE=LOW
 DIRECT RCS=0FF
 FCSD A=RESET/OVERRIDE
 R MN BUS TIE(2)=0FF
 28+05 F 04 06
 L KEY V48E(DAP LOAD)
 11102DAP
 11111CON-
 B FIG
 L PRB
 F 06 47 +00177.IX
 +00563.IYIZ
 +31124.WT
 L PRB
 F 06 48(P,Y TRIM,TLX)
 L PRB
 06 48(P,Y TRIM,TLX)

L BMAG MODE(3)=RATE 2
 SC CNT-CMC
 CMC MODE=AUTB
 28+10N KEY V37E20E
 P20
 F 04 06 00001 SV
 00001 OPTION
 B
 N G/N PWR,OPTICS=0N
 ZERO OPTICS=15 SEC
 OPTICS MODE=CMC
 L MAN ATT(3)=ACC CMD
 N PRB
 L MAN S/C TO NAV TRACK
 ATT(SXT)
 MAN ATT(3)=RATE CMD
 N KEY V58E
 28+15N KEY V37E34E
 P34
 F 04 06 00003 TPI
 00002 DATA
 B OPT
 N KEY V06N37E
 F 06 37 +00029.TIG
 +00016.0F
 +025.90TPI
 N KEY RLSE
 F 04 06(TPI DATA OPT)
 N PRB
 F 06 55 B ELEV
 +027.45ANG
 B
 N PRB
 F 06 39 +00000.DT
 +00035.TRANS
 +000.00

N PRB	F 06 37(TIG OF TPI)		N PRB	F 06 32(TIME TO PER)		MAN ATT(P)=ACC CMD	
N PRB	F 06 58(DVTPI,HP,DVTPF)		N PRB	F 16 45(N,TFI,B)		BORESIGHT BN TGT(CBAS)	
N PRB	F 16 35(TFI)		N KEY V83E	F 06 54(R,R,θ)		MAN ATT(3)=RATE CMD	
L SET MDC DET	58		L SLEW ORDEAL FDAI TO θ			MAN ATT(P,Y)=MIN IMP	
N SET LEB DET			N PRB	F 16 45(N,TFI,B)			
N PRB	F 16 45(N,TFI,B)		N KEY V85E	34	N PRB	F 06 37(TIG OF TPI) 12	
28+20	N KEY V86E	53	R COPY R,R,Q(POLAR PLOT)		N PRB	F 06 58(DVTPI,HP,DVTPF)	
	N KEY V57E		N PRB	F 16 45(N,TFI,B)		L EMS MODE=STBY	
	F 51 BB		N KEY V57E	34		EMS FUNCTION	
N OPTICS MODE=MAN	52		R COPY R,R,Q(POLAR PLOT)			LOAD DV	
28+24	N MAKE 10 SIVB MARKS=1/MIN	28+45L ALIGN GDC TO IMU		N PRB	F 16 45(N,TFI,B)		EMS FUNCTION=DV
	(OPTICS MODE=CMC/CHK SV)		N KEY V57E	34	N PRB	F 16 35(TFI)	
N OPTICS MODE=CMC		28+47R RECDRD VOICE TPI		R COPY R,R,Q(POLAR PLOT)	29+05L CHECK MDC DET	11	
28+34	N KEY ENTER	42	DATA(ANT)		N CHECK LEB DET		
	F 16 45(N,TFI,B)		N PRB	F 16 45(N,TFI,MGA)			
28+35	N KEY V32E=RECYCLE	28+50	F 51 BB	26	N PRB	F 50 07	
	F 06 37(TIG OF TPI)		N OPTICS MODE=MAN	25	N KEY V37E41E	10	
	(MAKE DECISION BN TPI	38+51N MAKE 10 SIVB MARKS=1/MIN		N G/N PWR,OPTICS=OFF	P41	F 04 06 00004 AXIS	
	TIG WINDOW)	SUNDN (OPTICS MODE=CMC/CHK SV)		N KEY ENTER	15	00001 C0DE	
N PRB	F 06 58(DVTPI,HP,DVTPF)	28+57N OPTICS MODE=CMC		F 16 45(N,TFI,B)		B	
N PRB	F 16 35(TFI)	N G/N PWR,OPTICS=OFF		N AFTER LAST MARK PRB=		N PRB	F 06 85(VG=B0DY)
L SET MDC DET	37	N KEY V57E		CESSSED=KEY V56E		N PRB	F 06 22(R,P,Y)
N SET LEB DET		R COPY R,R,Q(POLAR PLOT)		N KEY V85E	14	N PRB	F 06 86(VG=LV)
N PRB	F 16 45(N,TFI,B)	N PRB	F 06 53(R,R,θ)	R COPY/C0MPARE WITH GND		N PRB	
L SET ORDEAL		N PRB	R COPY R,R,Q(POLAR PLOT)	N PRB	F 50 25 00203		
28+40	N KEY V82E	36	F 16 45(N,TFI,B)				
	F 06 44(HA,HP,TFF)		L BMAG MODE(3)=ATT1/RATE2				
L SET ALT TO HA,HP AVG			SC C0NT=SCS				
N PRB							

N KEY V83E F 06 54(R,R,θ)	N PR0 F 50 07	L MAN ATT(P)=ACC CMD
L BORESIGHT ON TGT(CBAS) 9	N KEY V37E00E	N PR0
R COPY Q(TFI=8MIN)	8P00	L MAN S/C TO NAV TRACK
N KEY N20E F 06 20(R,P,Y)	50 07	ATT(SXT)
R COPY YAW	L EMS FUNCTION=OFF	MAN ATT(3)=RATE CMD
N KEY RLSE F 06 54(R,R,θ)	EMS MODE=STBY	N KEY V58E
29+10L BORESIGHT ON TGT(CBAS) 6		N KEY V37E35E 3
R COPY R,R,θ(TFI=5MIN)		P35
N KEY N20E F 06 20(R,P,Y)		F 16 35(TIME FROM INT)
R COPY YAW/CALC BACKUPS		N PR0
N KEY RLSE F 06 54(R,R,θ)		F 16 45(N,TF=INT,B)
N PR0 F 50 25 00203		
 		N KEY V57E
L BMAG MODE(3)=RATE 2	L KEY V48E(LBAD 0.5 DB)	F 51 BB
SC CNT=CMC	F 04 06 11102DAP	N OPTICS MODE=MAN
CMC MODE=AUTO	11111C0N-	129+20N MAKE 5 SIVB MARKS=1/MIN 4
MAN ATT(3)=RATE CMD	B FIG	(OPTICS MODE=CMC/CHK SV)
N KEY ENTER 06 22(R,P,Y)		N KEY ENTER(ET=8MIN) 8
L MONITOR MANEUVER	L PR0	F 16 45(N,TF=INT,B)
F 50 19(R,P,Y)	F 06 47(IY,IYIZ,WT)	
 	L PR0	N AFTER LAST MARK PR0=
R COMPARE TPI SOLUTIONS 3	F 06 48(P,Y TRIM,TLX)	CESSSED=KEY V85E
29+15N PR0 BEFORE TFI=30SEC 1	L PR0	F 06 53(R,R,Q)
F 06 85(VG=BODY)	F 06 48(P,Y TRIM,TLX)	N BORESIGHT ON TGT(SXT)
L EMS MODE=AUTO(AT 30SEC)	06 48(P,Y TRIM,TLX)	29+25R COPY Q(ET=9MIN) 9
L SET ET COUNTING UP/		N PR0
NULL VG'S AT TFI=0	L BMAG MODE(3)=RATE 2	F 16 45(N,TF=INT,B)
N PR0	SC=CNT=CMC	
F 06 44(HA,HP,TFF)	CMC MODE=AUTO	N KEY V57E
N PR0	N KEY V37E20E	F 51 BB
F 06 32(TIME TO PER)	F 04 06 00001 SV	N MAKE 2 SIVB MARKS 10
	00001OPTION	N OPTICS MODE=CMC
	B	N KEY ENTER(ET=11MIN) 11
	N G/N PWR,OPTICS=ON	F 16 45(N,TF=INT,B)
	ZERO OPTICS=15 SEC	
	OPTICS MODE=CMC	N AFTER LAST MARK PR0=
		CESSSED=KEY V85E
		F 06 53(R,R,Q)

N BORESIGHT ON TGT(SXT)	F 06 32(TIME TO PER)	N OPTICS MODE=MAN
R COPY R,R,Q(ET=12MIN) 12	N PR8 F 50 07	N MAKE 2 SIVB MARKS 17
CALCULATE BACKUPS	N KEY V37E00E	N KEY ENTER(ET=18MIN) 18
N PR8 F 16 45(N,TF=INT,B)	P00 50 07	F 16 45(N,TF=INT,B)
N OPTICS MODE=CMC		N AFTER LAST MARK PR8=
N PR8(ET=12+30MIN) F 16 45(N,TFI,MGA)		CESSIONED=KEY V85E
N PR8 F 16 59(DVMD,TFI,DVTPF)	L KEY V48E(LBAD 0.5 DB) F 04 06 11102DAP 11111C0N=B FIG	F 06 53(R,R,Q)
N PR8 F 50 07	L PR8 F 06 47(IX,IYIZ,WT)	N BORESIGHT ON TGT(SXT) 19
N KEY V37E41E 13	L PR8 F 06 48(P,Y TRIM,TLX)	CALCULATE BACKUPS
P41 F 04 06(AXIS CODE)	L PR8 F 06 48(P,Y TRIM,TLX)	N PR8 F 16 45(N,TF=INT,B)
N PR8 F 06 85(VG=BODY)	N KEY V58E	N OPTICS MODE=CMC G/N PWR,OPTICS=OFF
N PR8 F 06 22(R,P,Y)	N KEY V37E35E 15	N KEY V56E
N PR8 F 06 86(VG=LV)	F 16 35(TIME FROM INT)	N PR8(ET=19+30MIN) F 16 45(N,TFI,MGA)
N PR8 F 50 25 00203	N PR8 F 16 45(N,TF=INT,B)	L BMAG MODE(3)=ATT1/RATE2 SC CNT=SCS MAN ATT(P)=ACC CMD BORESIGHT ON TGT(CBAS) MAN ATT(3)=RATE CMD
N PR8 06 22(R,P,Y)	N KEY V85E	N PR8 F 16 59(DVMD,TFI,DVTPF)
F 50 19(R,P,Y)	F 06 53(R,R,Q)	N PR8 F 50 07
N PR8 BEFORE ET=13+30MIN F 06 85(VG=BODY)	N BORESIGHT ON TGT(SXT)	N KEY V37E41E 20
R COMPARE SOLUTIONS	R COPY Q(ET=16MIN) 16P41	F 04 06(AXIS CODE)
MCC1 L NULL VG!S(ET=14MIN) 14	N PR8 F 16 45(N,TF=INT,B)	N PR8 F 06 85(VG=BODY)
SUNUPN PR8	N KEY V57E	N PR8 F 06 22(R,P,Y)
29+30 F 06 44(HA,HP,TFF)	F 51 BB	
N PR8		

N PRB
F 06 86(VG=LV)
N PRB
F 50 25 00203
N PRB
06 22(R,P,Y)
L BORESIGHT BN TGT(CBAS)
F 50 19(R,P,Y)

N PRB BEFORE ET=20+30MIN
F 06 85(VG=BODY)

R COMPARE SOLUTIONS

MCC2 L NULL VG'S(ET=21MIN) 21
N PRB
F 06 44(HA,HP,TFF)
N PRB
F 06 32(TIME TO PER)
N PRB
F 50 07
N KEY V37E00E

P00
50 07

L EMS FUNCTION=DV
LOCK THC

N KEY V37E47E

P47
F 16 83(DV=BODY)
L COMP LT=OFF/THC ARMED
ATT DB-MIN IF NORMAL
LOS RATES ARE LOW
N KEY V60E AS REQUIRED

N KEY V83E
29+40 F 06 54(R,R,θ) 24
L EMS MODE=AUTO
L REMOVE NORMAL LOS
RATES AS PER CHARTS

L BRAKING GATES
R=1.0 NM/RDST TO 25FPS
R=0.5 NM/RDST TO 15FPS
R=0.25NM/RDST TO 10FPS
29+55 R=1000FT/RDST TO 5FPS

30+00L STATION KEEPING

4.0 Backup Techniques

The purpose of this section is to describe the methods by which the rendezvous maneuvers will be monitored onboard and define techniques for completing the mission in the event of PNGS malfunction. It is not an objective of this document to specify the circumstances under which the rendezvous will be terminated or the systems performance limits that will require alternate maneuver solutions to be used. These factors will be controlled through the Apollo Data Priority Coordination Meetings, and the Mission Rules Documents.

Two general requirements exist for Guidance and Control backup techniques. The first requirement is for assessment of system performance during apparently normal operation. This monitoring function is carried out during translation by observing critical parameters such as attitude errors, vehicle rates and V_G , and during determination of maneuvers by independent calculations of the V_G 's. The second requirement for backup is for taking over either attitude or translation control using alternate systems and/or targeting when an obvious failure occurs. The techniques for monitoring are treated in section 4.1.

For purpose of failure procedures development the G & N system is considered to be comprised of three major subsystems:

- (a) Optics
- (b) IMU
- (G) CMC

Techniques for completing the mission for each of the above failures are presented in sections 4.2, 4.3, and 4.4. It is assumed that since no onboard targeting capability exists for maneuvers prior to TPI,

backup for any PNGS failure prior to NSR will be to use the SCS and EMS to complete the maneuvers through NSR, or to terminate the maneuver sequence, which ever is specified in the mission rules.

Because of the number of possible failure modes, procedures will be developed only for total failure of the subsystems listed above. Partial failures wherein some performance can be realized from the failed system will be handled by the crew utilizing whatever data can be salvaged by combining the primary and backup techniques.

4.1 PNGS Monitoring

The NCC1, NCC2, and NSR maneuvers will be targeted by the MSFN and can not be determined onboard. Monitoring for these maneuvers therefore consists of observing the SPS start sequence attitude errors, attitude rates, and other parameters and manual backup of engine shutdown using the EMS ΔV counter. If PNGS fails to start the SPS, the SCS will be used. Subsequent to NSR, range and target elevation data will be called as time permits by the CSM pilot in the LEB calling V85 with the SXT boresighted on the SIVB. The data will be plotted by the LM Pilot on the SIVB centered relative motion graph shown in Figure 4.1. This information will be valuable to determine qualitatively the ellipticity of the CSM orbit, TPI arrival time, magnitude of TPI maneuver, and approach angle. PNGS targeting of the TPI and midcourse maneuvers will be monitored by the use of the flight charts shown as Figures 4-2, 4-3, and 4-4. These charts will be used to determine maneuver components along the line of sight to the SIVB, normal to the line of sight inplane, and out of plane. The TPI chart will be used in the monitoring mode as follows:

- (a) After the last SIVB mark prior to TPI, the Event Timers will be set counting down to TPI ignition.
- (b) At TPI-8 minutes, with the COAS boresighted on the SIVB, elevation angle and yaw gimbal angle from V85 and N90 respectively will be recorded. These angles will be recorded by the LM pilot, on Figure 4-1 in the block labeled "OPTICS FAIL" in the spaces next to θ_8 and Ψ_8 .
- (c) At TPI-5 minutes, θ_5 and Ψ_5 are recorded in the space above θ_8

and Ψ_8 and range and range rate from V83 are recorded in the spaces provided within the block labeled "MONITOR COMP".

(d) With θ_5 and R_5 as inputs the lower left graph in Figure 4-2 will be used to read \dot{R}_{REQ} which will be logged in the space provided below \dot{R}_5 .

(e) The difference between \dot{R}_5 and \dot{R}_{REQ} then represents the component of TPI ΔV along the line of sight to the SIVB.

(f) Subtracting θ_8 from θ_5 will define $\Delta\theta$. Entering the upper right graph with $\Delta\theta$, progressing horizontally to the value of θ_5 , and dropping vertically to R_5 in the lower right graph will determine the inplane component of the TPI ΔV normal to the line of sight.

(g) Differencing Ψ_8 and Ψ_5 results in $\Delta\Psi$ which will be recorded in the space below Ψ_8 . From the table of Ψ_5 vs $\Delta\Psi_{nom}$ the value of $\Delta\Psi_{nom}$ will be obtained and recorded below $\Delta\Psi$. Adding $\Delta\Psi$ to $\Delta\Psi_{nom}$ will define $\delta\Delta\Psi$ which will be used as an input to the graph in place of $\Delta\theta$ to determine the right/left component of TPI.

(h) The three components of TPI will be recorded in the maneuver block under the label "CHART" for comparison with the MSFN and PNGS solutions labeled "GND" and "BSKY" respectively.

By the above process the monitoring solution for the midcourse maneuvers will be determined utilizing Figures 4-3 and 4-4.

A summary of the monitoring data required and time of acquisition relative to TPI follows:

MONITORING DATA

DATA	UNITS	SOURCE	TIME-MIN			
			TPI	MCC1	MCC2	
Range	.01 NMI	V 83		-5	12	19
Range Rate	.1 FPS	V 83		-5	12	19
Elevation Angle	.01 DEG	V 83	-8	-5	9	12
Azimuth Angle	.01 DEG	N 90	-8	-5	9	12
					16	19

4.2 Optics Failure

Failure of the Optics subsystem degrades performance of the G & N system by preventing SXT alignment of the IMU and state vector updates by SIVB marks. Thus all translation maneuvers would be degraded by attitude errors and PNGS targeting for TPI and midcourse corrections would be based on MSFN uplink vectors. The technique for IMU alignment in case of optics failure will be to utilize the backup alignment programs (P53 and P54) using the COAS for star sightings. The alignment accuracy will be enhanced if the COAS bias errors can be determined on the first mission day prior to G & N power down. Therefore, it is planned during the first 9 hours of the mission to do the Inflight COAS calibration as defined in section 4.11.7 of reference 6.3.

The method for determining the TPI maneuver will be as follows: After NSR the SCS pulse mode will be selected and the commander will control attitude to maintain wings level and boresight the COAS on the SIVB. The event timer will be set to 52 minutes and holding, awaiting the start of the TPI backup sequence. The CSM pilot will monitor elevation angle from V83 and when 20.0 degrees is reached, the event timer will be started counting up. This will establish the time of TPI and the measurements 5 and 8 minutes prior to the burn. Use of the TPI chart (Figure 4-2) will be similar to that for monitoring as defined in section 4.1, except that range data will not be used. Rather the value of ΔV_{FWD} will be obtained from the right edge scale on the lower right graph of Figure 4-2.

Midcourse maneuver data will be obtained in the same manner as for TPI. Midcourse charts and maneuver times will be the same as for PNGS monitoring; however, simulations have shown that an additional midcourse

after TPI is required to control arrival time for large trajectory errors. The chart for this additional correction is shown as Figure 4-7.

A summary of the backup data required for optics failure and time of acquisition relative to TPI follows:

OPTICS FAIL BACKUP DATA

4.3 The effect of a failed CMC would be to remove all PNGS attitude and translation control capability as well as targeting for the terminal phase maneuvers. For CMC failure prior to NSR the SPS under SCS control will be used through NSR if the mission is continued. The TPI maneuver will be accomplished by the following method:

- (a) After NSR the ORDEAL will be initialized by slewing the FDAO to -15 degrees while the COAS is boresighted on the horizon.
- (b) The SIVB will be tracked at the top of the COAS reticle using SCS pulse mode and the event timer will be started counting up from 52:00 minutes when the FDAO reaches 15 degrees.
- (c) At this time the control will be switched to SCS attitude hold, and FDAO yaw angle will be recorded on Figure 4-2 in the space labeled Ψ_8 which is located in the box labeled COMP/PLAT FAIL.
- (d) At 55:00 minutes the SIVB azimuth and elevation angle on the COAS will be called out by the commander and recorded by the LM pilot in the spaces labeled Ψ_8 and α in the COMP/PLAT FAIL block along with θ_B .
- (e) The LM pilot then determines $\Delta\theta$ by adding 7 degrees to α , θ_5 by adding 27 degrees to α , and Ψ_5 by adding $\Delta\Psi$ to Ψ_8
- (f) The graphs on the right side of Figure 4-2 will be used as described in section 4.2 to determine the TPI maneuver components along and normal to the line of sight. Since no ΔV can be measured in the body Y and Z axes for this failure mode, the up/down and left/right components will be converted to burn time using the scales at the bottom of Figure 4-2. The forward component will be loaded into the

EMS and all components executed at 0.00 on the event timer.

The above process will be repeated for each of the three midcourse maneuvers. The data required are as follows:

CMC/IMU FAIL BACKUP DATA

DATA	UNITS	SOURCE	TIME FROM TPI - MIN					
			TPI	B/U MC	MCC1	MCC2		
Elevation Angle	DEG	ORDEAL	-8		6	12		19
Azimuth Angle	DEG	ORDEAL	-8	3	9	16		
△ Elevation Angle	.1 DEG	COAS		-5	6	12		19
△ Azimuth Angle	.1 DEG	COAS		-5	6	12		19

4.4 IMU Failure

Loss of the IMU results in loss of PNGS attitude and translation as for CMC failure. However, if the failure is close to TPI or a mid-course, a valid solution for the upcoming maneuver might be available. Otherwise the techniques will be identical to those of section 4.3.

CSM RELATIVE REFERENCE TRAJECTORY

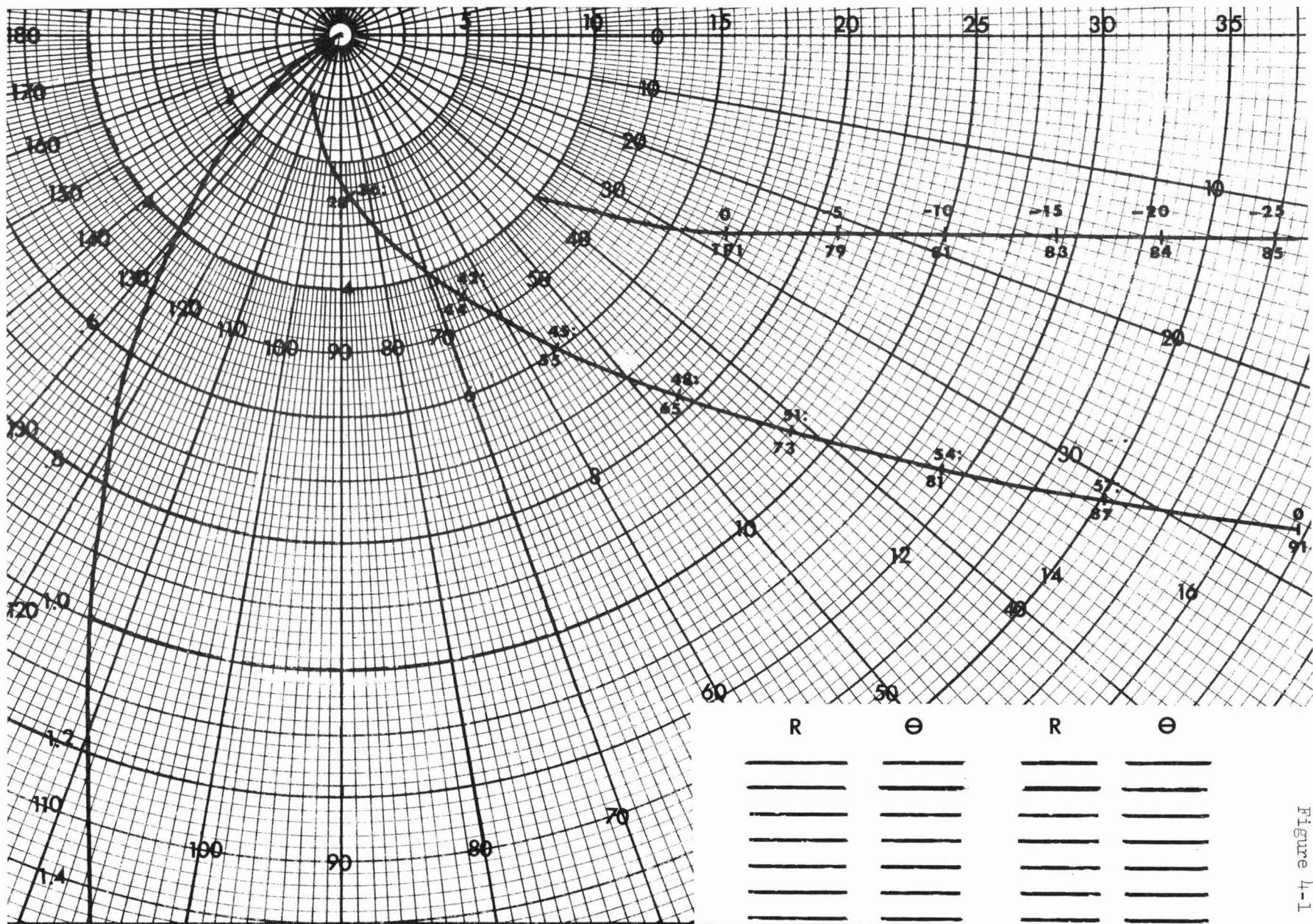
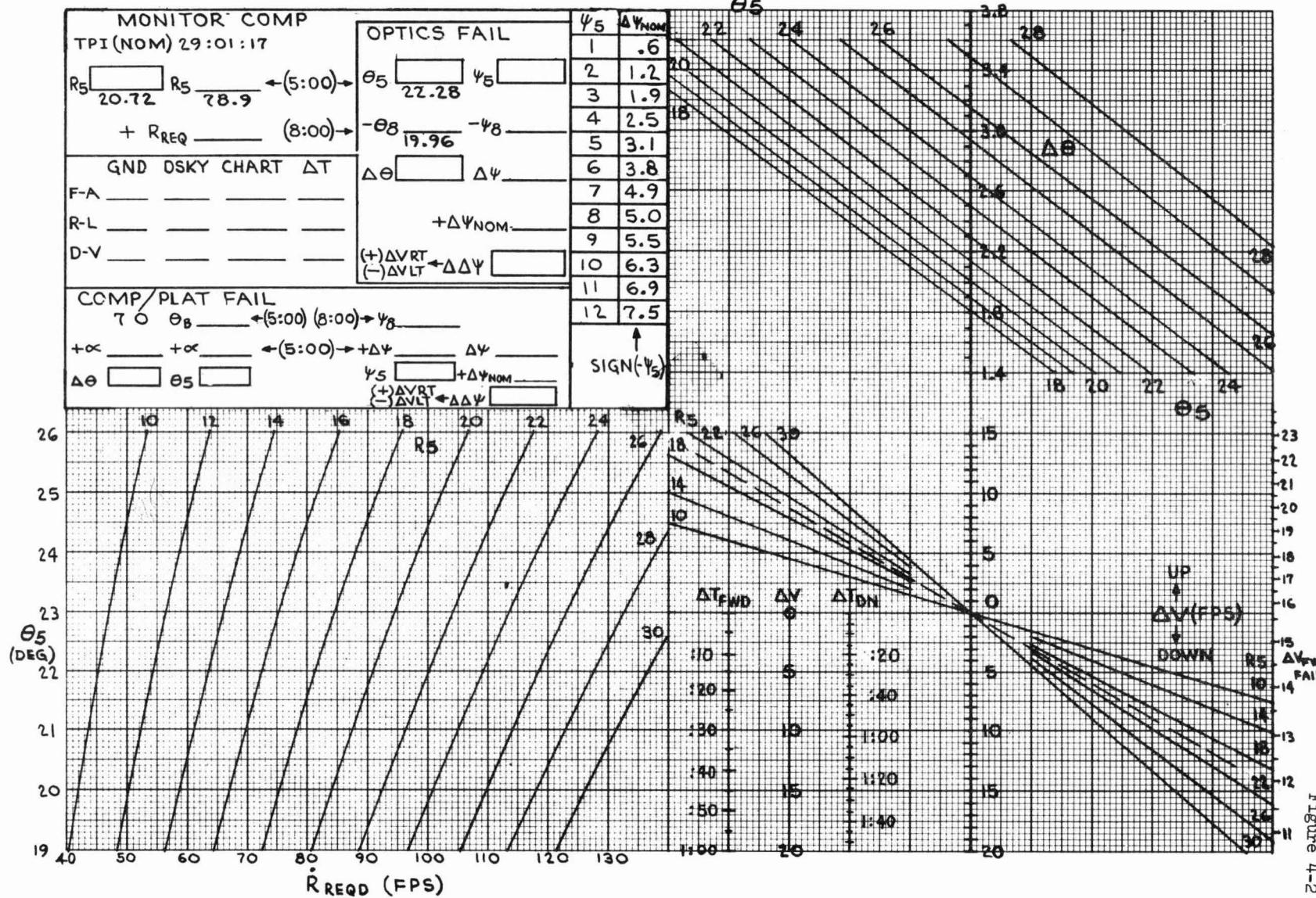


Figure 4-1

TPI CHART LOS. COMPONENTS



1ST MIDCOURSE CHART - LOS COMPONENTS

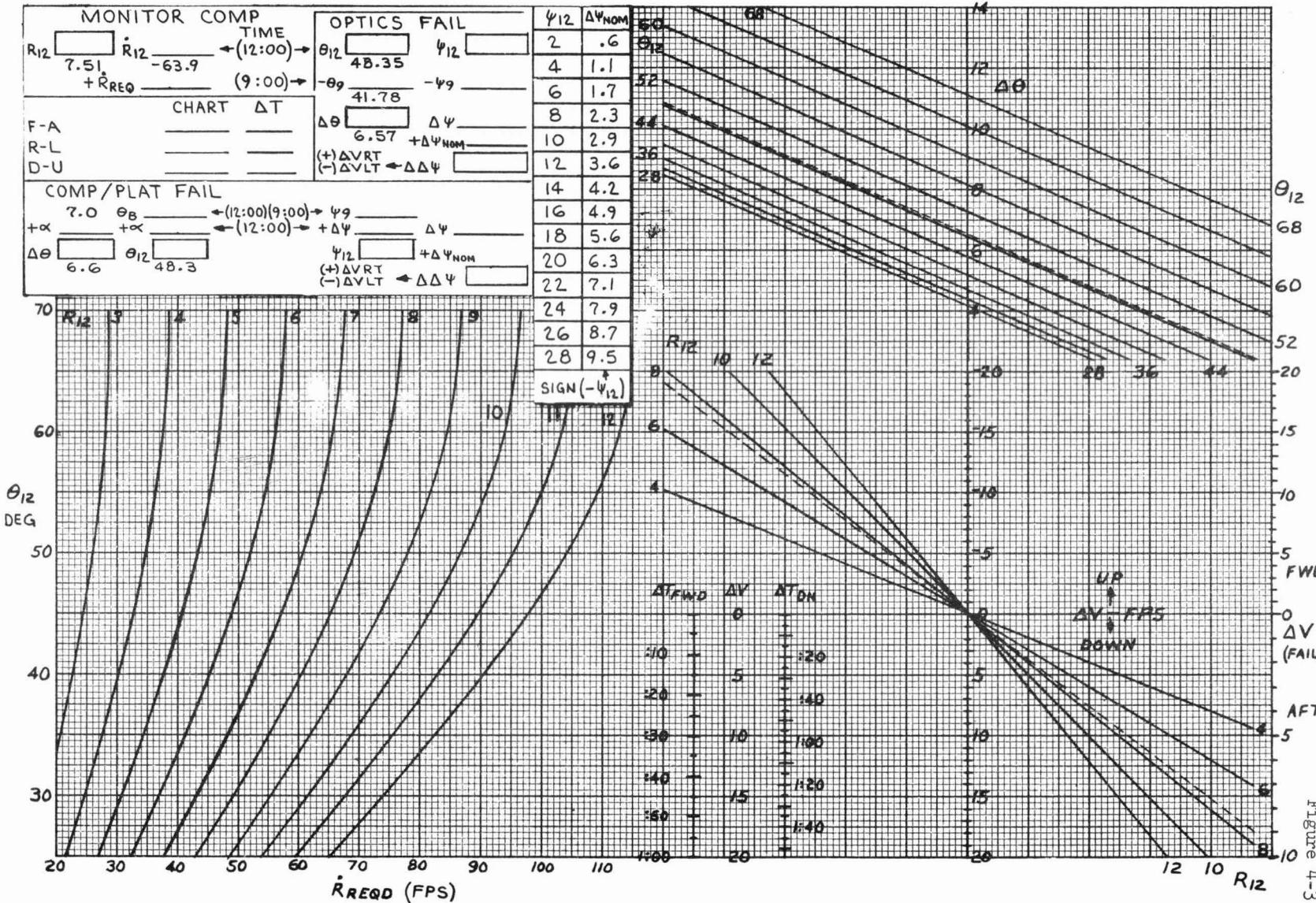
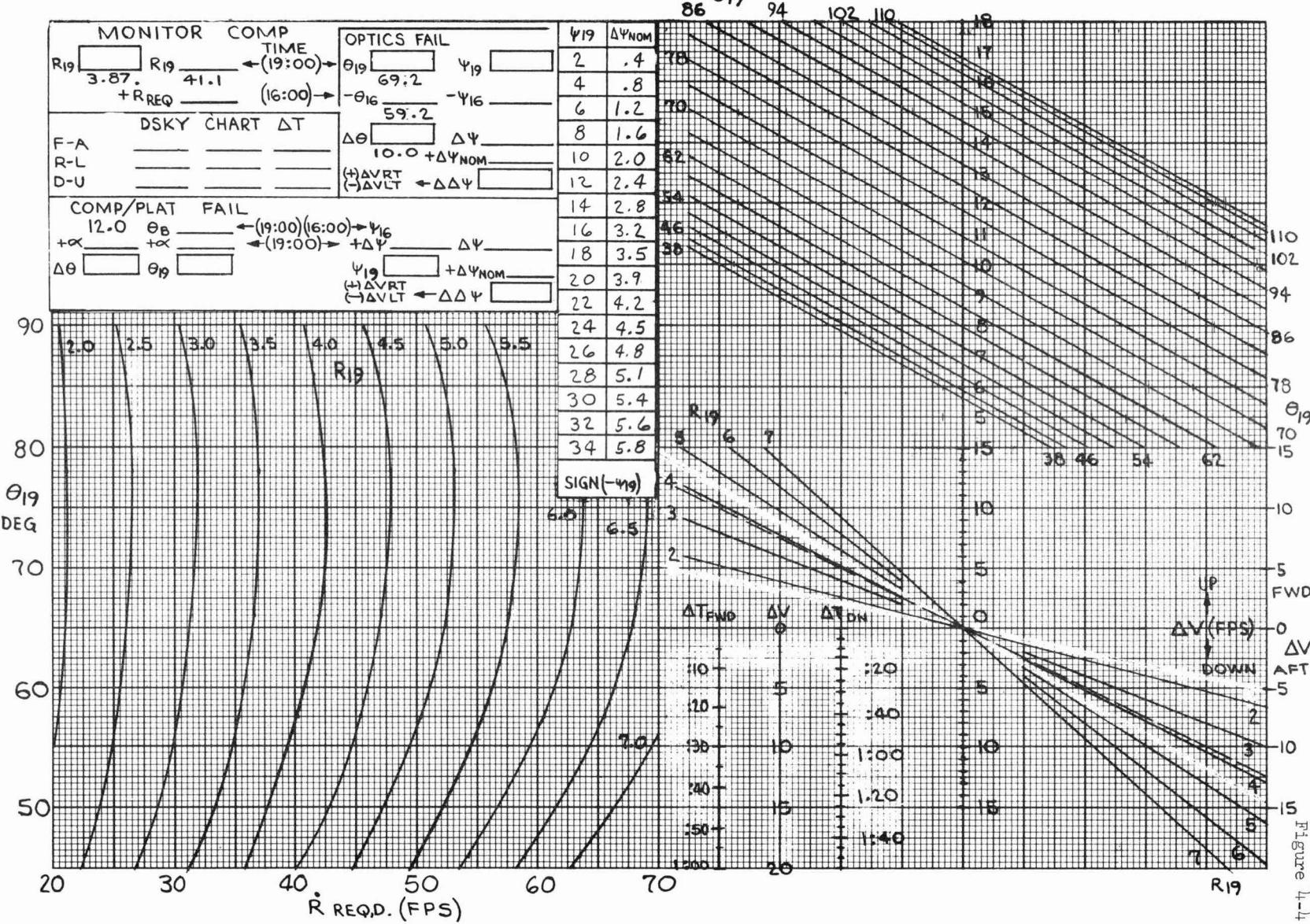


Figure 4-3

2ND MIDCOURSE CHART - LOS COMPONENTS



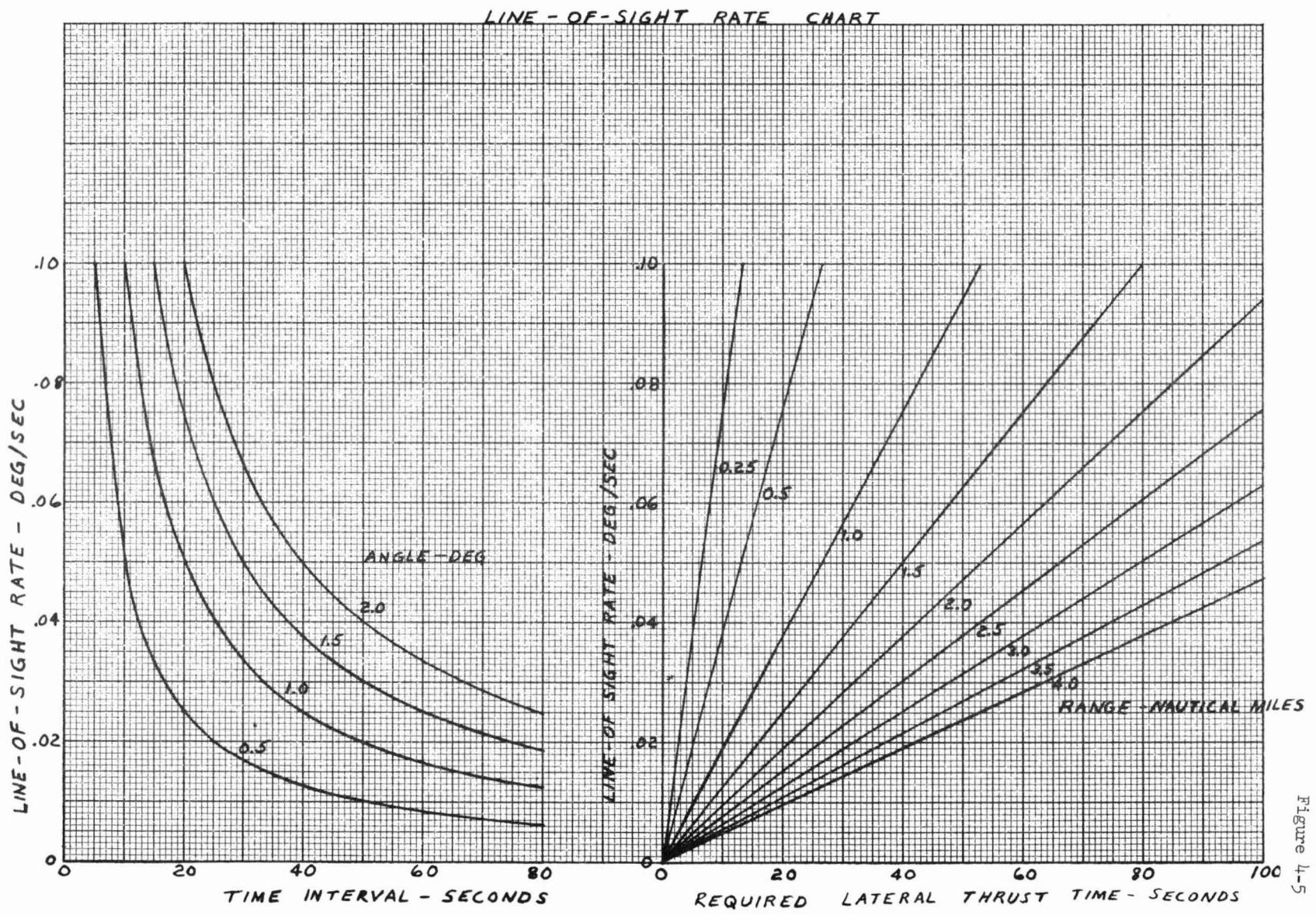


Figure 4-5

BRAKING

TIMEN	θ_N	R _N	\dot{R}_N	α	TIME	R
22:00	81.03	2.85	-33.0	—	—	—
23:00	85.33	2.54	-30.3	—	—	—
24:00	89.78	2.25	-28.0	—	—	—
25:00	94.36	1.98	-25.8	—	—	—
26:00	99.03	1.74	-24.0	—	—	—
27:00	103.76	1.51	-22.4	—	—	—
28:00	108.50	1.29	-21.2	—	—	—
29:00	113.23	1.09	-20.2	—	—	—
30:00	117.89	.89	-19.5	—	—	—
31:00	122.48	.70	-19.0	—	—	—
32:00	126.95	.52	-18.7	—	—	—
33:00	131.29	.33	-14.7	—	—	—

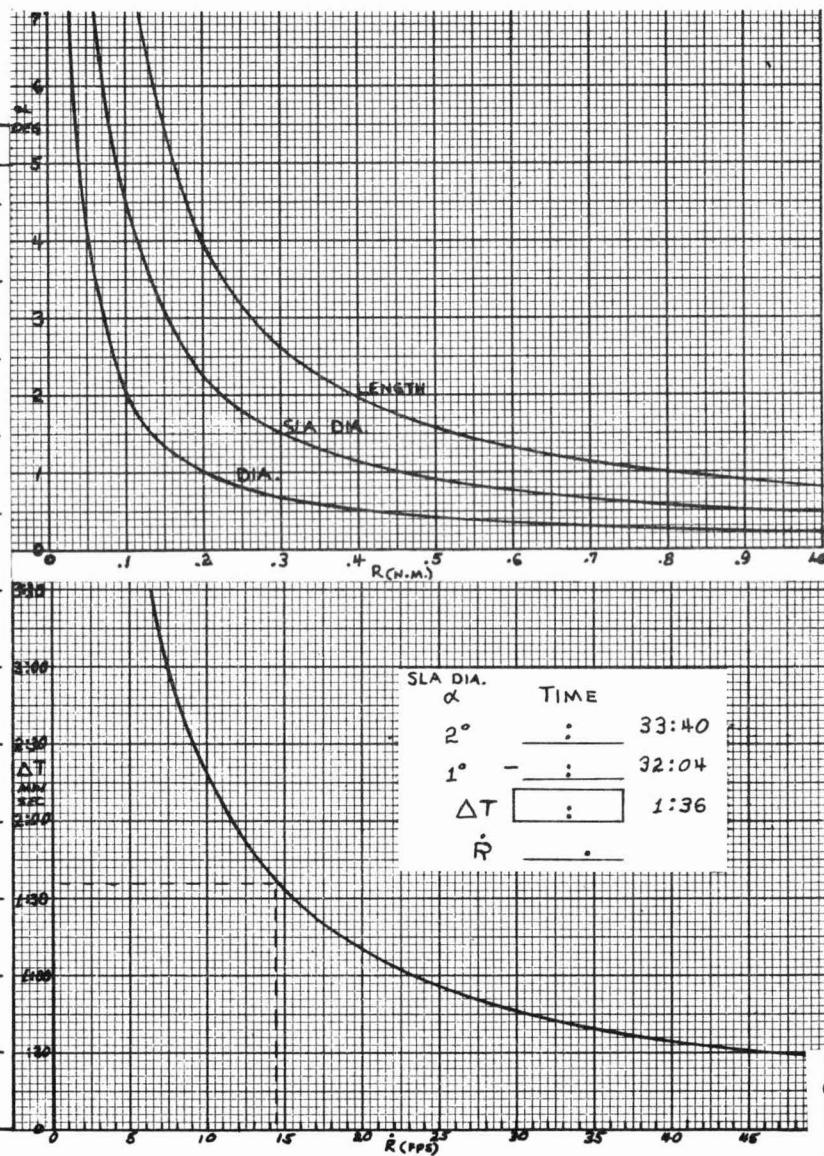
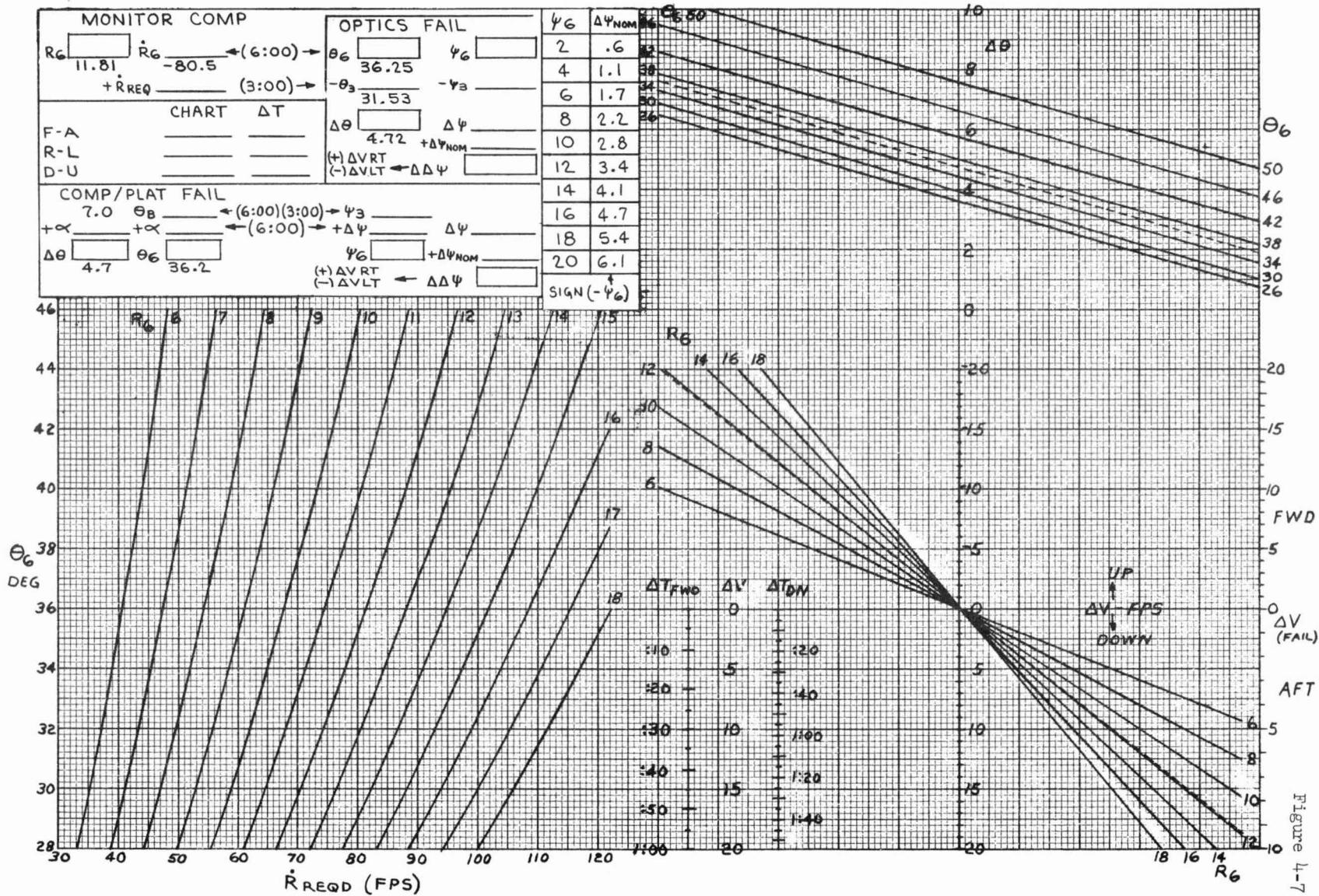


Figure 4-6

BACKUP MIDCOURSE CHART - LOS COMPONENTS



5.0 Backup Procedures

	<u>OPTICS FAILURE</u>	<u>PLATFORM FAILURE</u>	<u>COMPUTER FAILURE</u>
L	S/C Control SW - SCS THC - Neutral Man ATT SW - Roll - R/C Pitch - R/C Yaw - R/C Limit Cycle SW - OFF ATT Deadband SW - Min Rate SW - Low SCS Channel SW - Roll A/C - OFF Roll B/D - ON Pitch - ON Yaw - ON FMAG Mode SW - Roll, Pitch, Yaw - Att 1 Rate 2 FDAI Scale SW - 5/1 FDAI Select SW - 1 FDAI Source SW - ATT SET ATT SET SW - IMU GNC ATT SW - IMU M Proceed through P34	S/C Control SW - SCS THC - Neutral Man ATT SW - Roll - R/C Pitch - Min Imp Yaw - R/C Limit Cycle SW - OFF Att Deadband SW - Min Rate SW - Low SCS Channel SW - Roll A/C - Off Roll B/D - ON Pitch - ON Yaw - ON BMAG Mode SW - Roll, Pitch, Yaw - Att 1 Rate 2 Set Attitude Set Wheels - 0° - Roll 0° - Pitch 0° - Yaw FDAI Scale SW - 5/1 FDAI Select SW - 1 FDAI Source SW - ATT SET ATT SET SW - GDC GNC ATT SW - IMU M Proceed through P34	S/C Control SW - SCS THC - Neutral Man ATT SW - Roll - R/C Pitch - Min Imp Yaw - R/C Limit Cycle SW - OFF ATT Deadband SW - Min Rate SW - Low SCS Channel SW - Roll A/C - OFF Roll B/D - ON Pitch - ON Yaw - ON BMAG Mode SW - Roll, Pitch, Yaw - Att 1 Rate 2 Set Attitude Set Wheels - 0° - Roll 345.7° - Pitch 0° - Yaw FDAI Scale SW - 5/1 FDAI Select SW - 1 FDAI Source SW - ATT SET ATT SET SW - IMU GNC ATT SW - IMU M Proceed through P34
(28:25)	Set ORDEAL Key V83E	(28:25)	(28:25)
L	Set Alt - 140 N.M. PWR SW - Earth FDAI 1 SW - Orb Rate FDAI 2 SW - Orb Rate Slew Up/Down to DSKY R3	Set Alt - 140 N.M. PWR SW - Earth FDAI 1 SW - Orb Rate Slew Up/Down to $\theta_{BALL} = 345.7^\circ$	Set Alt - 140 N.M. PWR SW - Earth FDAI 1 SW - Orb Rate FDAI 2 SW - Orb Rate Slew Up/Down to $\theta_{BALL} = 345.7^\circ$
M	PRO		
L	Zero FDAI - 1 Error Needles with ATT SET FDAI Select SW - 1/2 ATT SET SW - GDC GDC Align - Press until FDAI-2 ALIGNS		Zero FDAI - 1 Error Needles with ATT Set FDAI Select SW - 1/2 ATT SET SW - GDC GDC Align - Press until FDAI 2 ALIGNS

OPTICS FAILUREPLATFORM FAILURECOMPUTER FAILURE

L	Man Att SW - Roll, Pitch, Yaw - Min Imp Boresight on Target	L	Yaw Man Att Sw - Min Imp Pitch S/C Up - Place Target at Top of Reticle	L	Yaw Man Att Sw - Min Imp Pitch S/C Up - Place Target at Top of Reticle
M	Key V83E				
L	Set ET to 52:00 UP		Set ET to 52:00 UP		Set ET to 52:00 UP
52:00	L,M When $\theta = 20.0^\circ$ Start ET and Key N20E	52:00	When θ_{BALL} is 15.0° , Start ET, Pitch and Yaw	52:00	When θ_{BALL} is 15.0° , Start ET, Pitch and Yaw
R	Copy yaw angle		Man Att SW - R/C and Read ψ_{BALL}		Att SW - R/C and Read ψ_{BALL}
L	Pitch S/C down to 1.5° on ball				
M	Press Key Release				
	PRO				
	Call P41				
53:30	Proceed to body ΔV components				
R	Copy ΔV				
L	Boresight on target				
M	Key V34E				
55:00	M,R Key V83E, Copy Key N20E, Copy yaw angle	55:00 L,M,R	Read α and $\Delta\psi$ in Reticle and θ_{BALL} V83E-Copy	55:00	Read α and $\Delta\psi$ in Reticle and θ_{BALL}
R	Calculate Up/Down, Forward/Aft, Right/Left ΔV (Use Computer or Nominal R)	R	Compute Up/Down, Right/Left Thrust Times and Forward ΔV (Use Computer or Nominal R)	R	Compute Up/Down, Right/Left Thrust Times and Forward ΔV (Use Nominal R)
		M	Key V37E41E	L	Boresight on target
		M,R	Proceed to LOCAL VERTICAL DISPLAY of ΔV - Copy		
		L	Boresight on target		
L	EMS Function SW - DV Set EMS Mode SW - STBY Load ΔV FWD on Counter EMS Function SW - DV		EMS Function SW - DV Set EMS Mode SW - STBY Load ΔV FWD on counter EMS Function SW - DV		EMS Function SW - DV Set EMS Mode SW - STBY Load ΔV FWD on Counter EMS Function SW - DV
M	Press Key Release	M	Key V34E		
	PRO				
58:00	Key V37E47E				
59:00	L EMS Mode SW - Auto SCS Channel SW - Roll A/C - ON Man Att SW - Roll, Pitch, Yaw - R/C	L	EMS Mode SW - Auto SCS Channel SW - Roll A/C - ON		EMS Mode SW - Auto SCS Channel SW - Roll A/C - ON
59:30	Thrust to obtain desired ΔV on DSKY Display	59:30	Thrust Forward to Zero EMS Counter	59:30	Thrust Forward to Zero EMS Counter
M	PRO		Thrust Up/Down and Right/Left for Computed Times		Thrust Up/Down and Right/Left for Computed Times
L	Man Att SW - Roll, Pitch, Yaw - Min Imp SCS Channel SW - Roll A/C - OFF		Man Att SW - Roll, Pitch, Yaw - Min Imp		Man Att SW - Roll, Pitch, Yaw - Min Imp
			SCS Channel SW - Roll A/C - OFF		SCS Channel SW - Roll A/C - OFF

OPTICS FAILUREPLATFORM FAILURECOMPUTER FAILURE

L	Boresight on Target	L	Place TGT at Top of Reticle	L	Place TGT at Top of Reticle
3:00	M,R Key V83E, Copy Key N20E, Copy yaw angle	3:00	Man ATT SW - Roll, Pitch, Yaw - R/C and Read θ_{BALL} 3:00 EMS Mode SW - STBY	Man ATT SW - Roll, Pitch, Yaw - R/C and read θ_{BALL} EMS Mode SW - STBY'	Man ATT SW - Roll, Pitch, Yaw - R/C and read θ_{BALL} EMS Mode SW - STBY'
L	EMS Function SW - DV Set EMS Mode SW - STBY		EMS Function SW - DV Set	EMS Function SW - DV Set	EMS Function SW - DV Set
	Load 0 fps on Counter		Load 0 fps on Counter	Load 0 fps on counter	Load 0 fps on counter
	EMS Function SW - DV		EMS Function SW - DV	EMS Function SW - DV	EMS Function SW - DV
M	Press Key Release				
	PRO				
5:00	Key V37E47E				
6:00	M,R Key V83E, Copy Key N20E, Copy Yaw Angle	6:00	Read α , $\Delta\psi$ and θ_{BALL}	6:00	Read α , $\Delta\psi$ and θ_{BALL}
R	Computer Up/Down, Forward/Aft, Right/Left ΔV (Use Nominal or Computer R)		Compute Up/Down, Fwd/Aft & Right/Left Thrust Times (Use Nominal R)	R	Compute Up/Down, FWD/AFT and Right/Left Thrust Times (Use Nominal R)
M	Press Key Release			L	SCS Channel SW - Roll A/C - ON
	PRO				EMS Mode SW - AUTO
	EMS Mode SW - Auto		Thrust Up/Down, FWD/AFT and Right/Left for computed times ASAP		Thrust Up/Down, FWD/AFT and Right/Left for computed times ASAP
L	SCS Channel SW - Roll A/C - ON		Man ATT SW - Roll, Pitch, Yaw - Min Imp		Man ATT SW - Roll, Pitch, Yaw - Min Imp
	Man ATT SW - Roll, Pitch, Yaw - R/C		SCS Channel SW - Roll A/C - OFF		SCS Channel SW - Roll A/C - OFF
	Thrust to obtain desired ΔV on DSKY Display ASAP				
M	PRO				
L	Man ATT SW - Roll, Pitch, Yaw - Min. Imp				
	SCS Channel SW - Roll A/C - OFF				
	Boresight on Target		Place TGT at Top of Reticle		Place TGT at Top of Reticle
9:00	M,R Key V83E, Copy Key N20E, Copy yaw angle	9:00	Man ATT SW - Roll, Pitch, Yaw - R/C and Read θ_{BALL} 9:00 EMS Mode SW - STBY		Man ATT SW - Roll, Pitch, Yaw - R/C and read θ_{BALL}
L	EMS Function SW - DV Set EMS Mode SW - STBY		EMS Function SW - DV Set		EMS Mode SW - STBY
	Load 0 fps on Counter		Load 0 fps on Counter		EMS Function SW - DV Set
	EMS Function SW - DV		EMS Function SW - DV		Load 0 fps on Counter
M	Press Key RElease				EMS Function SW - DV
	PRO				
11:00	Key V37E47E				
12:00	M,R Key V83E, Copy Key N20E, Copy Yaw Angle	12:00	Read α , $\Delta\psi$ and θ_{BALL}	12:00	Read α , $\Delta\psi$ and θ_{BALL}
R	Compute Up/Down, FWD/AFT, Right/Left ΔV (Use Nominal or Computer R)		Compute Up/Down, FWD/AFT and Right/Left Thrust times (Use Nominal R)	R	Compute Up/Down, FWD/AFT and Right/Left Thrust Times (Use Nominal R)
M	Press Key Release		SCS Channel SW - Roll A/C - ON	L	SCS Channel SW - Roll A/C - ON
	PRO		EMS Mode SW - AUTO		EMS Mode SW - AUTO
	EMS Mode SW - AUTO		Thrust Up/Down, FWD/AFT and Right/Left for Computed Times ASAP		Thrust Up/Down, FWD/AFT and Right/Left for computed Times ASAP
L	SCS Channel SW - Roll A/C - ON				
	Man ATT SW - Roll, Pitch, Yaw - R/C				
	Thrust to obtain desired ΔV on DSKY Display ASAP				
M	PRO				
L	Man ATT SW - Roll, Pitch, Yaw - Min Imp				
	SCS Channel SW - Roll A/C - OFF				

OPTICS FAILUREPLATFORM FAILURECOMPUTER FAILURE

L	Boresight on Target	L	Boresight on Target	L	Boresight on Target
16:00	M,R Key V83E, Copy Key N20E, Copy Yaw Angle	16:00	Man ATT SW - Roll, Pitch, Yaw - R/C	16:00	Man ATT SW - Roll, Pitch, Yaw - R/C
L	EMS Function SW - DV Set EMS Mode SW - STBY Load 0 fps on Counter EMS Function SW - DV		EMS Function SW - DV Set EMS Mode SW - STBY Load 0 fps on Counter EMS Function SW - DV		EMS Function SW - DV Set EMS Mode SW - STBY Load 0 fps on Counter EMS Function SW - DV
M	Press Key Release PRO				
18:00	Key V37E47E				
19:00	Key V83E, Copy Key N20E, Copy Yaw Angle	19:00	Read α , $\Delta\psi$ and θ_{BALL} Compute Up/Down, FWD/AFT and Right/Left ΔV (Use Nominal or Computer R)	19:00	Read α , $\Delta\psi$ and θ_{BALL} Compute Up/Down, FWD/AFT and Right/Left Thrust Times (Use Nominal R)
R	Compute Up/Down, FWD/AFT, Right/Left ΔV (Use Nominal or Computer R)	R	Thrust Times (Use Nominal R)	R	Thrust Times (Use Nominal R)
L	EMS Mode SW - AUTO SCS Channel SW - Roll A/C - ON Man ATT SW - Roll, Pitch, Yaw - R/C Thrust to Obtain Desired ΔV on DSKY Display ASAP	L	EMS Mode SW - AUTO SCS Channel SW - Roll A/C - ON Thrust Up/Down, FWD/AFT and Right/Left for Computed Times - ASAP	L	EMS Mode SW - AUTO SCS Channel SW - Roll A/C - ON Thrust Up/Down, FWD/AFT and Right/Left for Computed Times - ASAP
M	Key V83E				
L,R	Control Line of Sight Rates	L,R	Control Line of Sight Rates	L,R	Control Line of Sight Rates
L	EMS Function SW - DV Set Load 0 fps on Counter EMS Function SW - DV	L	EMS Function SW - DV Set Load 0 fps on Counter EMS Function SW - DV	L	EMS Function SW - DV Set Load 0 fps on Counter EMS Function SW - DV
	When SLA diameter is one degree, reduce RDOT by five fps		When SLA diameter is one degree, reduce RDOT by five fps		When SLA diameter is one degree, reduce RDOT by five fps
	When SLA diameter is two degrees, reduce estimated RDOT to five fps		When SLA diameter is two degrees, reduce estimated RDOT to five fps		When SLA diameter is two degrees, reduce estimated RDOT to five fps

6.0 References

- 6.1 SPD-8-R-001, Mission Requirements, C Type Mission, CSM Operations, Revision 1, dated February 14, 1968.
- 6.2 Young, Kenneth A., C Mission Trajectory Printout, dated March 26, 1968.
- 6.3 SM2A-03-SC101(2), Apollo Operations Handbook, Command and Service Modules, Volume 2, Operational Procedures, dated March 1, 1968.
- 6.4 Memorandum CF242-7M-122, Ordeal Error, David R. Blue, dated July 6, 1967.
- 6.5 Guidance System Operations Plan, Sundisk, Volume 1, MIT R-547, Revision 1, dated November 1967.
- 6.6 CSM/LM Spacecraft Operational Data Book, Volume III, Mass Properties, SNA-8-D-027, dated March 1968.
- 6.7 Apollo AS-205/101 Reference Flight Plan, Flight Crew Support Division, dated December 27, 1967.