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1829001

REVISIONS TORR 00149 18-20-63			
SYM	DESCRIPTION	DATE	APPROVAL
	ORIGINATED		
A	REVISED PER TORR 03036	12/14/63	WJ

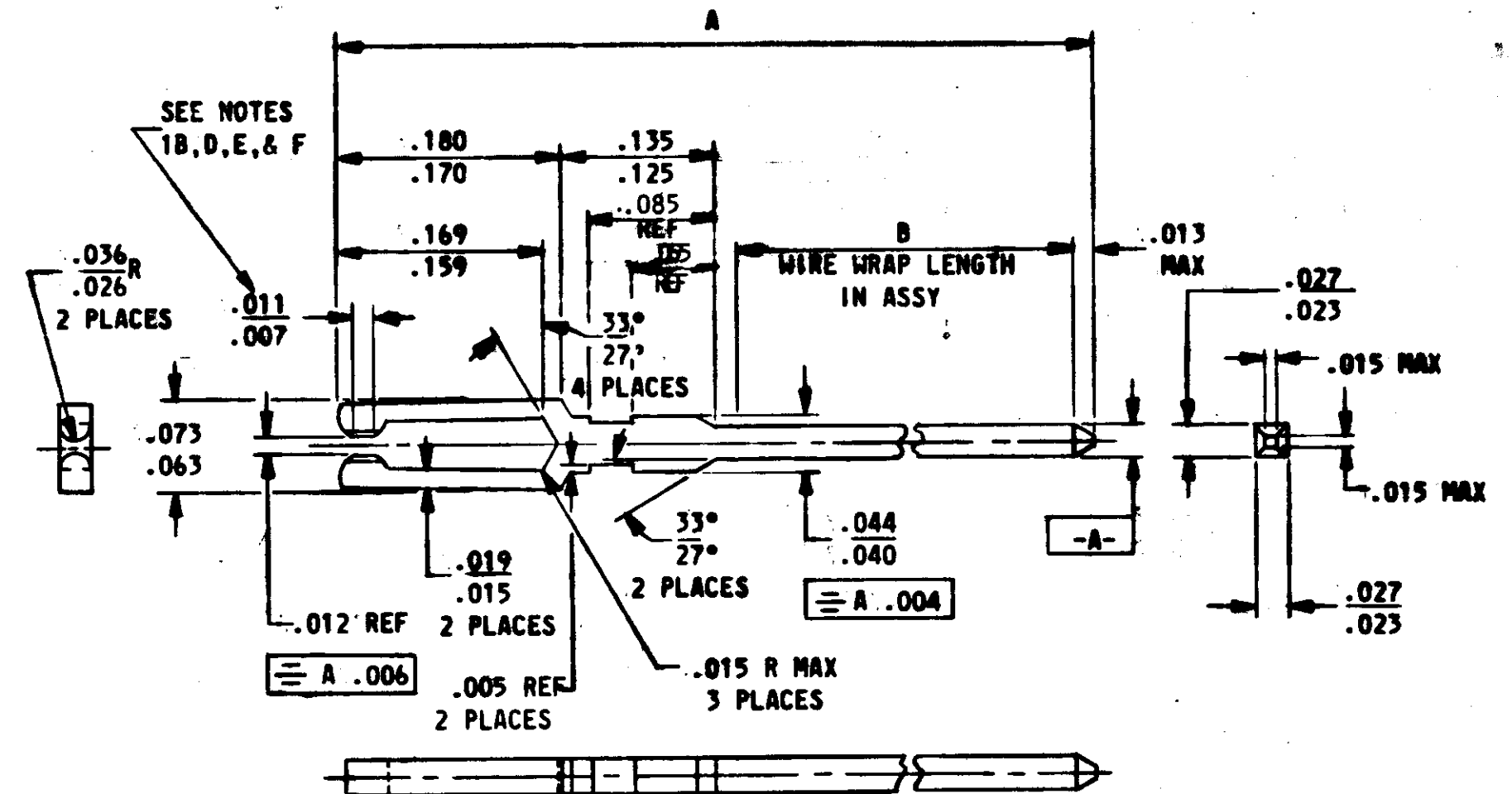
NOTES:

1. REQUIREMENTS:

- MATERIAL: BERYLLIUM COPPER PER QQ-C-533.
- FINISH: GOLD PLATE, .000050 MINIMUM THICKNESS PER MIL-G-45204, TYPE II OVER SILVER PLATE PER QQ-S-365, .0002 MINIMUM THICKNESS AT CONTACT AREA.
- HEAT TREATMENT: PER MIL-H-7199, ROCKWELL 36C MINIMUM.
- SURFACE QUALITY: $\sqrt{50}$ PER STANDARD MIL-STD-10 AT CONTACT AREA.
- INSERTION: 10 OUNCES MAXIMUM.
- RETENTION: 9 OUNCES MINIMUM.
- SUPPLIER SHALL CONFORM TO THE QUALITY ASSURANCE PROVISIONS SPECIFIED IN NASA DOCUMENT ND 1015404 CLASS III.

2. INTERPRET DRAWING IN ACCORDANCE WITH STANDARDS PRESCRIBED BY MIL-D-70327.

DASH NO.	DIMENSIONS		MALCO PART NUMBER
	A	B	
1	.515 .511	.177 .173	
2	.690 .686	.352 .348	
3	.840 .836	.502 .498	5190002



PROCURE ONLY FROM APPROVED SOURCES LISTED ON ND 1002034 FOR THIS DRAWING.

MASTER

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON FRACTIONS DECIMALS ANGLES $\pm$ $\pm$ $\pm$
		DO NOT SCALE THIS DRAWING MATERIAL
		SEE NOTES
		HEAT TREATMENT NONE
		FINAL FINISH NONE
NEXT ASSY	USED ON	
APPLICATION		

		MIT INSTRUMENTATION LAB CAMBRIDGE, MASS. DWS. NO. CONTRACT
		DRAWN <i>Ray W. Hester</i> DATE 30 Nov 62 CHECKED <i>W. Hester</i> 13 DEC 62 APPROVAL <i>Joe J. Martin</i> APPROVAL <i>W. Hester</i>
		NASA APPROVAL <i>W. Hester</i> 12-20-62 MIT APPROVAL <i>W. Hester</i> 20 Dec 62

QTY REQD	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	FIND NO.
LIST OF MATERIALS			
MIT INSTRUMENTATION LAB CAMBRIDGE, MASS. DWS. NO. CONTRACT		MANNED SPACECRAFT CENTER HOUSTON, TEXAS	
DRAWN <u>Ray White</u> DATE <u>307m62</u> CHECKED <u>* Rupert</u> 13 DEC '62 APPROVAL <u>Joe Martin</u> APPROVAL <u>Bo Puggan</u>		CONTACT, WRAPOST, FEMALE, MINIATURE SPECIFICATION CONTROL DRAWING	
NASA APPROVAL <u>W.D. Rennie</u> <u>12-20-62</u> MIT APPROVAL <u>W.D. Rennie</u> 20 Dec 62		CODE IDENT NO. SIZE C	NASA DRAWING NO. 1006781
SCALE NONE WT		SHEET OF	

INCHES