

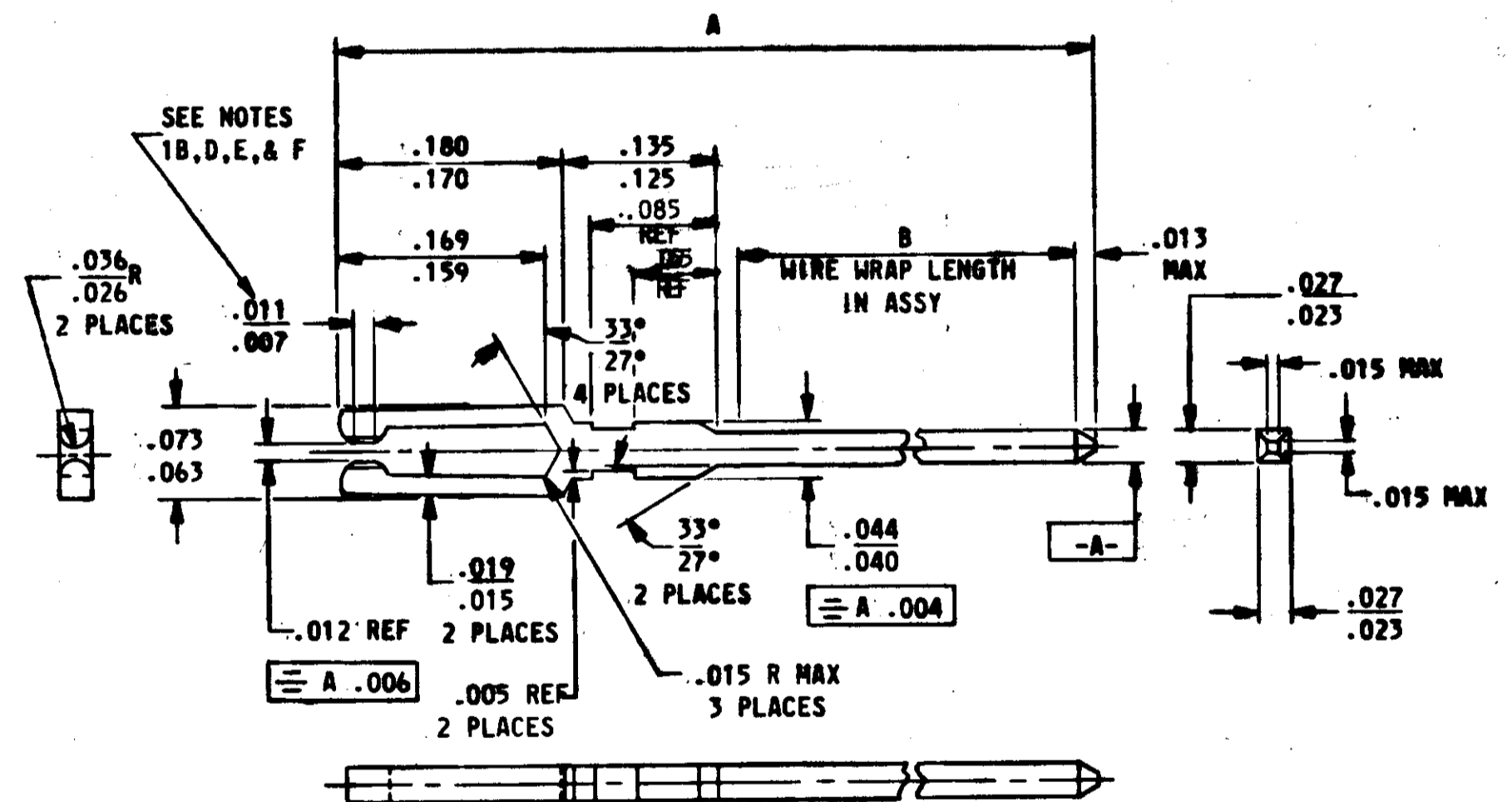
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1829001		REVISIONS TO ER 00189 12-20-62	
SYM	DESCRIPTION	DATE	APPROVAL
	ORIGINATED		
A	REVISED PER IDRR 03036	10/26/62	W.H.
B	REVISED PER TORR 04004	12/20/62	W.H.

NOTES:

- REQUIREMENTS:
 - MATERIAL: BERYLLIUM COPPER PER QQ-C-533.
 - FINISH: GOLD PLATE, .000050 MINIMUM THICKNESS PER MIL-6-45204, TYPE II OVER SILVER PLATE PER QQ-S-365, .0002 MINIMUM THICKNESS AT CONTACT AREA.
 - HEAT TREATMENT: PER MIL-H-7199, ROCKWELL 36C MINIMUM.
 - SURFACE QUALITY: $50\sqrt{\text{ }}$ PER STANDARD MIL-STD-10 AT CONTACT AREA.
 - INSERTION: 10 OUNCES MAXIMUM.
 - RETENTION: 9 OUNCES MINIMUM.
 - SUPPLIER SHALL CONFORM TO THE QUALITY ASSURANCE PROVISIONS SPECIFIED IN NASA DOCUMENT ND 1015404 CLASS III.
- INTERPRET DRAWING IN ACCORDANCE WITH STANDARDS PRESCRIBED BY MIL-B-70327.

DASH NO.	DIMENSIONS		MALCO PART NUMBER
	A	B	
1	.515	.177	
	.511	.173	
2	.690	.352	
	.686	.348	
3	.840	.502	5190002
	.836	.498	
4	.665	.327	
	.661	.323	



PROCURE ONLY FROM APPROVED SOURCES LISTED ON ND 1002034 FOR THIS DRAWING.

POSTER

QTY REQD	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	FIG. NO.
LIST OF MATERIALS			
MIT INSTRUMENTATION LAB CAMBRIDGE, MASS.		MANNED SPACECRAFT CENTER HOUSTON, TEXAS	
DRAWN <i>Ray W. Baker</i> DATE 307/62		CONTACT, WRAPOST, FEMALE, MINIATURE SPECIFICATION CONTROL DRAWING	
CHECKED <i>W. Hayward</i> 13 DEC 62			
APPROVAL <i>Jeff Martin</i>		CODE IDENT NO.	NASA DRAWING NO.
APPROVAL <i>W. Hayward</i>		—	1006781
NASA APPROVAL <i>W. Hayward</i> 12-20-62	MIT APPROVAL <i>W. Hayward</i> 12-20-62	SIZE C	SCALE NONE WT
HEAT TREATMENT NONE	FINAL FINISH NONE	SHEET 1 OF 1	
NEXT ASSY	USED ON		
APPLICATION			