1. INTERPRET DRAWING IN ACCORDANCE WITH STANDARDS

2. UNLESS OTHERWISE SPECIFIED: WEIGHT SHALL MEET THE REQUIREMENTS OF NO 100023.

3. ENCAPSULATE MODULE PER NO 100023 (BLACK POLYURETHANE FOAM) UNLESS OTHERWISE SPECIFIED. ENCAPSULANT MANDATORY MINIMUM HEATSHIELD OUTLINE SHALL EXCEED THE minimal heating width and length dimensions by a minimum of 2.25. WHEN THE HEATSHIELD OUTLINE EXCEEDS THE ENCAPSULANT OUTLINE, THE MAXIMUM DIMENSION BETWEEN ANY HEATSHIELD SURFACE, AND ITS RESPECTIVE ENCAPSULANT SURFACE SHALL NOT EXCEED 0.055.

4. MARK ON NUMBERS (10) HIGH (WHITE) AND ALL OTHER CHARACTERS (10) HIGH (WHITE) PER NO 100023 AND IDENTIFY FOR NO 100023, CENTRALIZE AS SIMILAR.

5. AREA TO BE FREE OF ENCAPSULATING COMPOUND.

6. USE AS REQUIRED.

7. ON ITEMS (1) AND (2):

   a) INDICATES ELECTRODE SIZE OF CHOPPER.
   b) INDICATES COLLECTOR LEAD OF TRANSISTOR.
   c) INDICATES BARE: MULTI-SPEED TRANSISTOR.
   d) INDICATES Emitter.

   e) WHITE DOT AND CLEAR VINYL INDICATES LINEAR LEVEL, WORSE.

   f) DUAL DOT AND CLEAR VINYL INDICATES UP LEVEL, NORMAL.

   g) TYPICAL SLEWING SOFTWARE: S.T. WHEN S.R. WHEN S.R. WHEN.

   h) MUST MEET REQUIREMENTS OF NO 100023.

   i) TORQUE TO 4-1/2 IN-LB FOR ASSY OF ITEM (10).

   j) ALL CONNECTIONS TO BE MADE BY WELDING PER NO 1002350.

   k) BOND ITEM (15) TO ITEM (3) PER NO 100237.

   l) COMPONENTS TO BE COMPONED IN PLACE PER NO 100023.

   m) BOND AND CENTRALIZED.


   o) REFER TO PAGE 14.

   p) REFER TO PAGE 15.

   q) REFER TO PAGE 16.

   r) REFER TO PAGE 17.

   s) REFER TO PAGE 18.

   t) REFER TO PAGE 19.

   u) REFER TO PAGE 20.

   v) REFER TO PAGE 21.

   w) REFER TO PAGE 22.

   x) REFER TO PAGE 23.

   y) REFER TO PAGE 24.

   z) REFER TO PAGE 25.

   AA) REFER TO PAGE 26.

   BB) REFER TO PAGE 27.

   CC) REFER TO PAGE 28.

   DD) REFER TO PAGE 29.

   EE) REFER TO PAGE 30.

   FF) REFER TO PAGE 31.

   GG) REFER TO PAGE 32.

   HH) REFER TO PAGE 33.

   II) REFER TO PAGE 34.

   JJ) REFER TO PAGE 35.

   KK) REFER TO PAGE 36.

   LL) REFER TO PAGE 37.

   MM) REFER TO PAGE 38.

   NN) REFER TO PAGE 39.

   OO) REFER TO PAGE 40.

   PP) REFER TO PAGE 41.

   QQ) REFER TO PAGE 42.

   RR) REFER TO PAGE 43.

   SS) REFER TO PAGE 44.

   TT) REFER TO PAGE 45.

   UU) REFER TO PAGE 46.

  VV) REFER TO PAGE 47.

   WW) REFER TO PAGE 48.

   XX) REFER TO PAGE 49.

   YY) REFER TO PAGE 50.

   ZZ) REFER TO PAGE 51.