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8188001

REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL
-	INITIAL RELEASE CLASS A PER TDRR	22573	9-14-65

REQUIREMENTS:

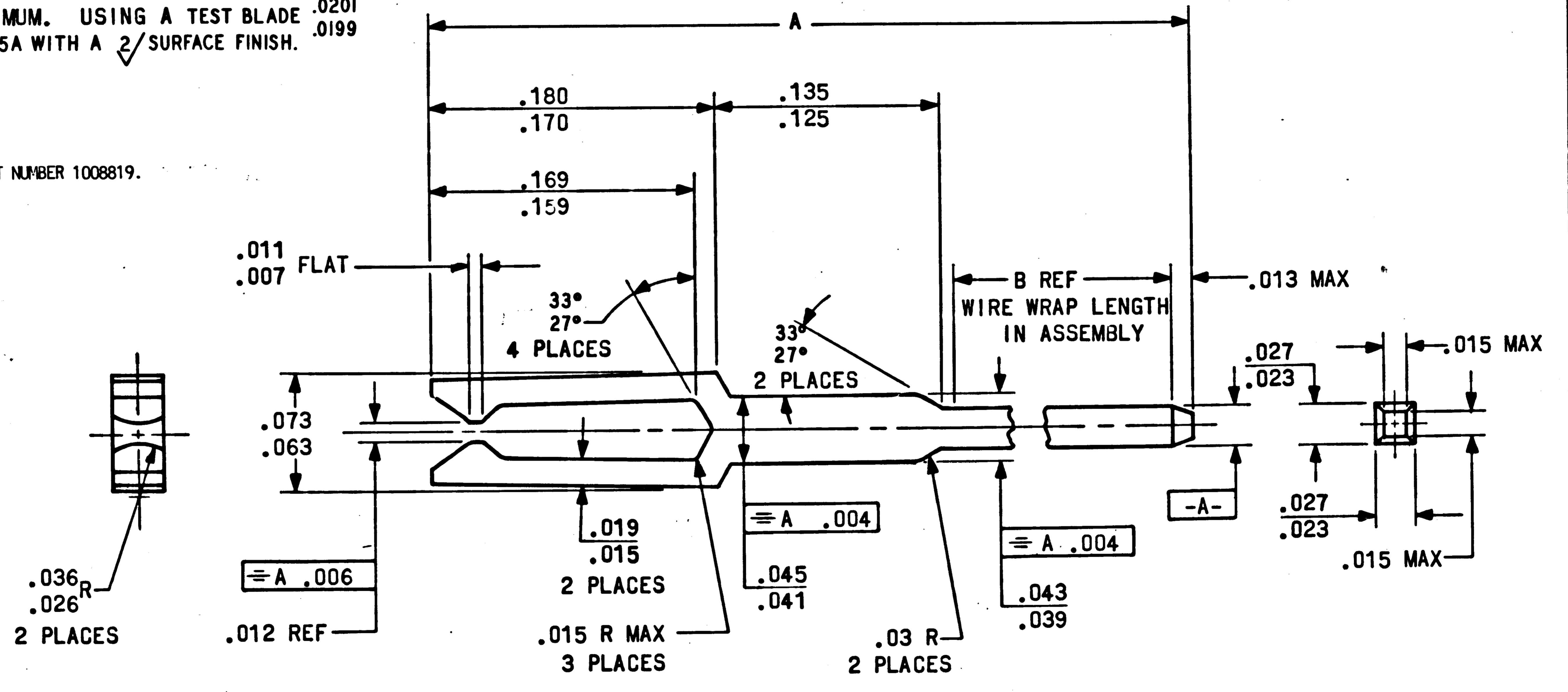
1. GENERAL:
 - A. INTERPRET DRAWING IN ACCORDANCE WITH STANDARDS PRESCRIBED BY MIL-D-70327.
 - B. SUPPLIER SHALL CONFORM TO QUALITY ASSURANCE PROVISIONS SPECIFIED IN ND 1015404, CLASS 3.
 - C. PRESERVATION, PACKAGING, PACKING AND CONTAINER MARKING: PER ND 1002215, CLASS 1, CODE 7.

2. INSPECTION AND ACCEPTANCE:
 - A. MATERIAL BERYLLIUM COPPER PER QQ-C-533 ALLOY I72 HEAT TREATED PER MIL-H 7199, MINIMUM ROCKWELL 59-30N SCALE (BEFORE MANUFACTURING).
 - B. FINISH: .000050 MINIMUM GOLD PLATE PER MIL-G-45204 TYPE II OVER .0002 MIN THICKNESS NICKEL PER QQ-N-290.
 - C. WITHDRAWAL: 2 OZ. MINIMUM, 10 OZ. MAXIMUM. USING A TEST BLADE .0201 THICK AND .061 WIDE, MADE OF CARBIDE -GRADE 55A WITH A $\sqrt{2}$ SURFACE FINISH. .0199

3. APPLICATION DATA:

TO BE USED WITH ALUMINUM GROUNDING SLEEVE PART NUMBER 1008819.

DASH NUMBER	A	B (REF)
-001	.593 .583	.250
-002	.843 .833	.500
-003	1.093 1.083	.750



THE PART NUMBER IS THE DRAWING NUMBER PLUS THE APPLICABLE DASH NUMBER.

PROCURE ONLY FROM APPROVED SOURCES LISTED ON ND 1002034 FOR THIS DRAWING.

QTY REQD	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	FIND NO.
		LIST OF MATERIALS	
		MANNED SPACECRAFT CENTER HOUSTON, TEXAS	
		CONTACT, ELECTRICAL-WRAPOST, SUB-MINIATURE, FEMALE, GROUNDING	
		SPECIFICATION CONTROL DRAWING	
		NASA APPROVAL <i>C. Matzger</i>	
		MIT APPROVAL <i>W. K. ...</i>	
		CODE IDENT NO. 80230	
		SIZE C	
		NASA DRAWING NO. 1008818	
		SCALE 15:1	
		WT	
		SHEET 1 OF 1	

	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON FRACTIONS DECIMALS ANGLES ± — ± — ± —
	DO NOT SCALE THIS DRAWING
	MATERIAL SEE REQUIREMENTS
	HEAT TREATMENT NONE
	FINAL FINISH SEE REQUIREMENTS
NEXT ASSY	USED ON
APPLICATION	