REQUIREMENTS:

1. GENERAL:
   A. INTERPRET DRAWING IN ACCORDANCE WITH STANDARDS PRESCRIBED BY MIL-D-70327.
   B. SUPPLIER SHALL CONFORM TO QUALITY ASSURANCE PROVISIONS SPECIFIED IN ND 1015404, CLASS 3.
   C. PRESERVATION, PACKAGING, PACKING AND CONTAINER MARKING: PER ND 1002215, CLASS 1, CODE 7.

2. INSPECTION AND ACCEPTANCE:
   A. MATERIAL BERYLLIUM COPPER PER QQ-C-533 ALLOY 172 HEAT TREATED PER MIL-H 7199, MINIMUM ROCKWELL 59-30H SCALE (BEFORE MANUFACTURING).
   B. FINISH: .000050 MINIMUM GOLD PLATE PER MIL-G-45204 TYPE II OVER .0002 MIN THICKNESS NICKEL PER QQ-N-290.
   C. WITHDRAWAL: 2 OZ. MINIMUM, 10 OZ. MAXIMUM, USING A TEST BLADE .020 THICK AND .061 WIDE, MADE OF CARBIDE-GRANDE 55A WITH A /2/ SURFACE FINISH. 0.059

3. APPLICATION DATA:
   TO BE USED WITH ALUMINUM GROUNDING SLEEVE PART NUMBER 1008819.

   DASH NUMBER
   A  B (REF)
   -001 .593 .583 .250
   -002 .843 .833 .500
   -003 1.093 1.083 .750

   THE PART NUMBER IS THE DRAWING NUMBER PLUS THE APPLICABLE DASH NUMBER.

   PROCEA ONLY FROM APPROVED SOURCES LISTED ON ND 1002034 FOR THIS DRAWING.