

NOTICE - WHEN GOVERNMENT DRAWINGS, SPECIFICATIONS, OR OTHER DATA ARE USED FOR ANY PURPOSE OTHER THAN IN CONNECTION WITH A DEFINITELY RELATED GOVERNMENT PROCUREMENT OPERATION, THE UNITED STATES GOVERNMENT THEREBY INCURS NO RESPONSIBILITY FOR ANY OBLIGATION WHATSOEVER, AND THE FACT THAT THE GOVERNMENT MAY HAVE FORMULATED, FURNISHED, OR IN ANY WAY SUPPLIED THE SAID DRAWINGS, SPECIFICATIONS OR OTHER DATA IS NOT TO BE DEEMED BY IMPLICATION OR OTHERWISE AS TO ANY MANNER AFFECTING THE RIGHTS OF ANY OTHER PERSON OR CORPORATION, OR CONVEY, OR ANY RIGHTS OF PERSONS TO MANUFACTURE, USE, OR SELL ANY PRODUCT OR SERVICE THAT MAY BE RELATED THEREBY.

REQUIREMENTS:

1. GENERAL:

- A. INTERPRET DRAWING IN ACCORDANCE WITH STANDARDS PRESCRIBED BY MIL-D-70327.
- B. SUPPLIER SHALL CONFORM TO QUALITY ASSURANCE PROVISIONS SPECIFIED IN ND 1015404, CLASS 2.
- C. UNITS SHALL BE CAPABLE OF MEETING ALL QUALIFICATION REQUIREMENTS SPECIFIED IN ND 1002046 UNLESS MODIFIED OR AMENDED BY DESIGN REQUIREMENTS OF THIS DRAWING. ALL ELECTRICAL REQUIREMENT LEVELS AS LISTED ON THIS DRAWING SHALL TAKE PRECEDENCE OVER THOSE LISTED IN ND 1002046. THE CLASSIFICATION OF THIS RELAY SHALL BE GENERAL PURPOSE.
- D. THIS UNIT SHALL MEET ALL APPLICABLE PARAGRAPHS OF MIL-R-5757 WITH THE FOLLOWING QUALIFICATIONS.
- E. PRESERVATION, PACKAGING, PACKING AND CONTAINER MARKING PER ND 1002215, CLASS 1, CODE 1. (THERE ARE NO CRITICAL FUNCTIONING OR CLOSELY TOLERANCED SURFACES AS DESCRIBED IN ND 1002215).

2. INSPECTION AND ACCEPTANCE:

A. MECHANICAL REQUIREMENTS:

- (1) LEAD MATERIAL: SHALL BE THE LENGTH SPECIFIED AND SHALL BE IRON NICKEL ALLOY, COPPER CLAD, ANNEALED, GOLD PLATED (DUMET) WIRE LEADS PER ND 1015401. A CERTIFICATE OF COMPLIANCE WITH THIS REQUIREMENT SHALL ACCOMPANY EACH SHIPMENT.
- (2) MARKING: UNIT SHALL BE PERMANENTLY AND LEGIBLY MARKED WITH THE FOLLOWING:
MANUFACTURER'S NAME OR SYMBOL
MANUFACTURER'S PART NUMBER
NASA DRAWING NUMBER, DASH NUMBER, AND REVISION LETTER
RATED COIL VOLTAGE
DATE CODE
COIL RESISTANCE
CIRCUIT DIAGRAM
- (3) SEALING: (100% INSPECTION) SEAL TEST III EXCEPT THE MAXIMUM LEAK RATE SHALL BE 10^{-8} cc/SEC.

B. ELECTRICAL REQUIREMENTS:

- (1) PULL-IN VOLTAGE: SEE TABLE I.
- (2) DROP-OUT VOLTAGE: SEE TABLE I.
- (3) CONTACT RESISTANCE: (100% INSPECTION) .05 OHM MAXIMUM BEFORE AND DURING LIFE (.10 OHMS MAXIMUM AFTER LIFE) WHEN MEASURED WITH 100 MILLIAMPS FROM A SIX (6) VOLT DC SOURCE. (THE CONTACTS SHALL NOT SWITCH THE MEASURING LOAD).

PROCURE ONLY FROM APPROVED SOURCES LISTED ON ND 1002034 FOR THIS DRAWING.

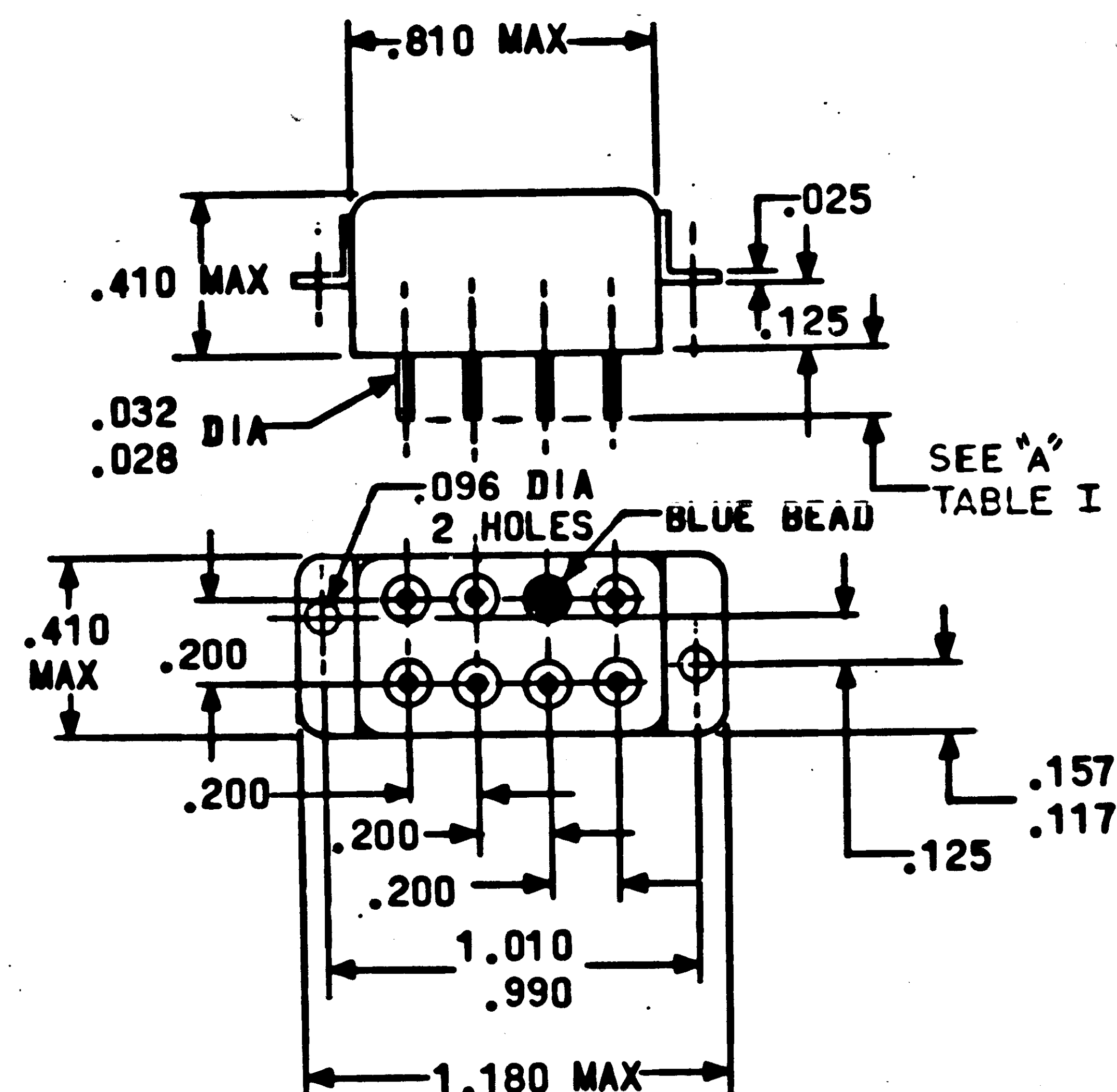


FIGURE 1

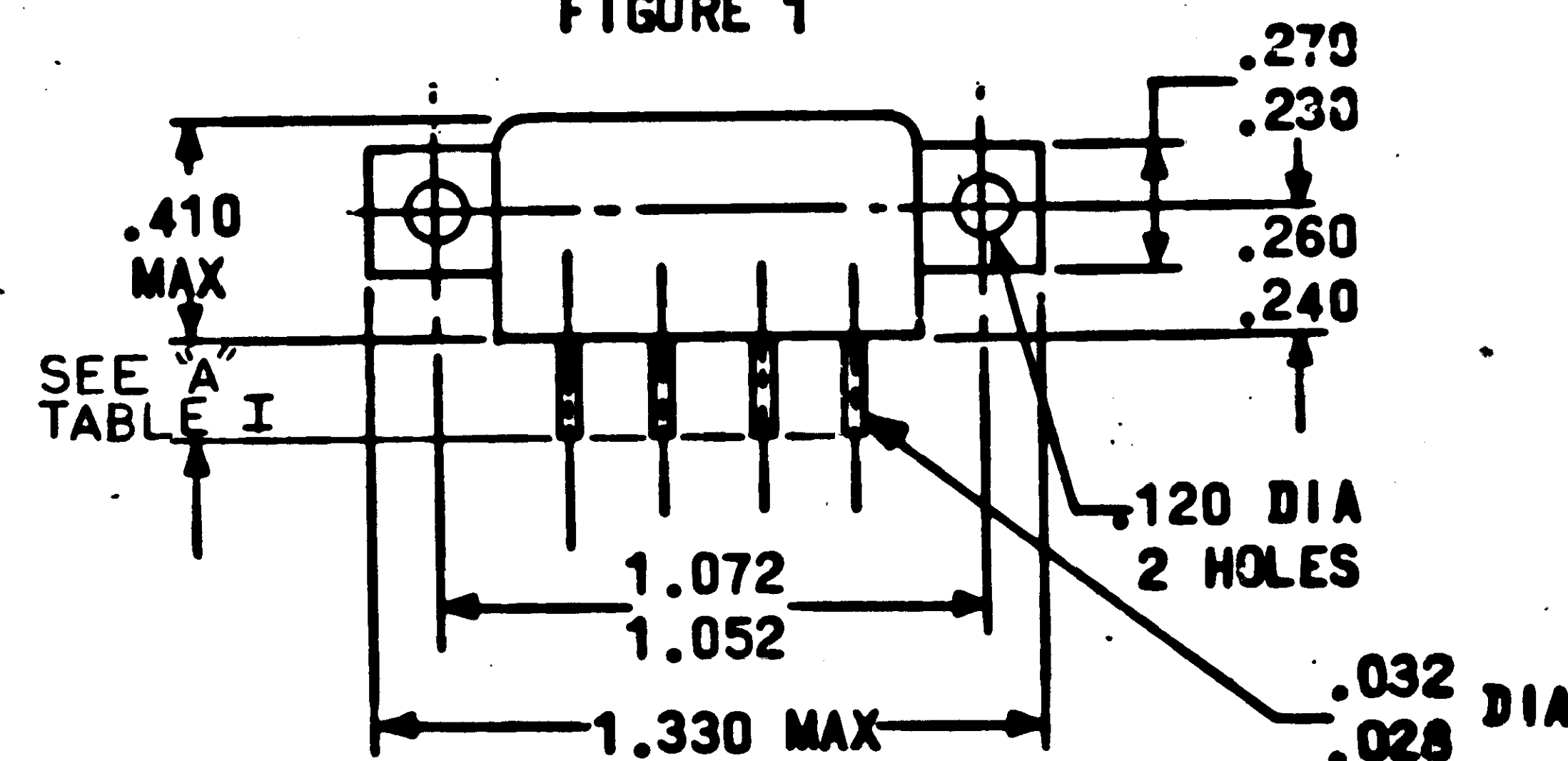
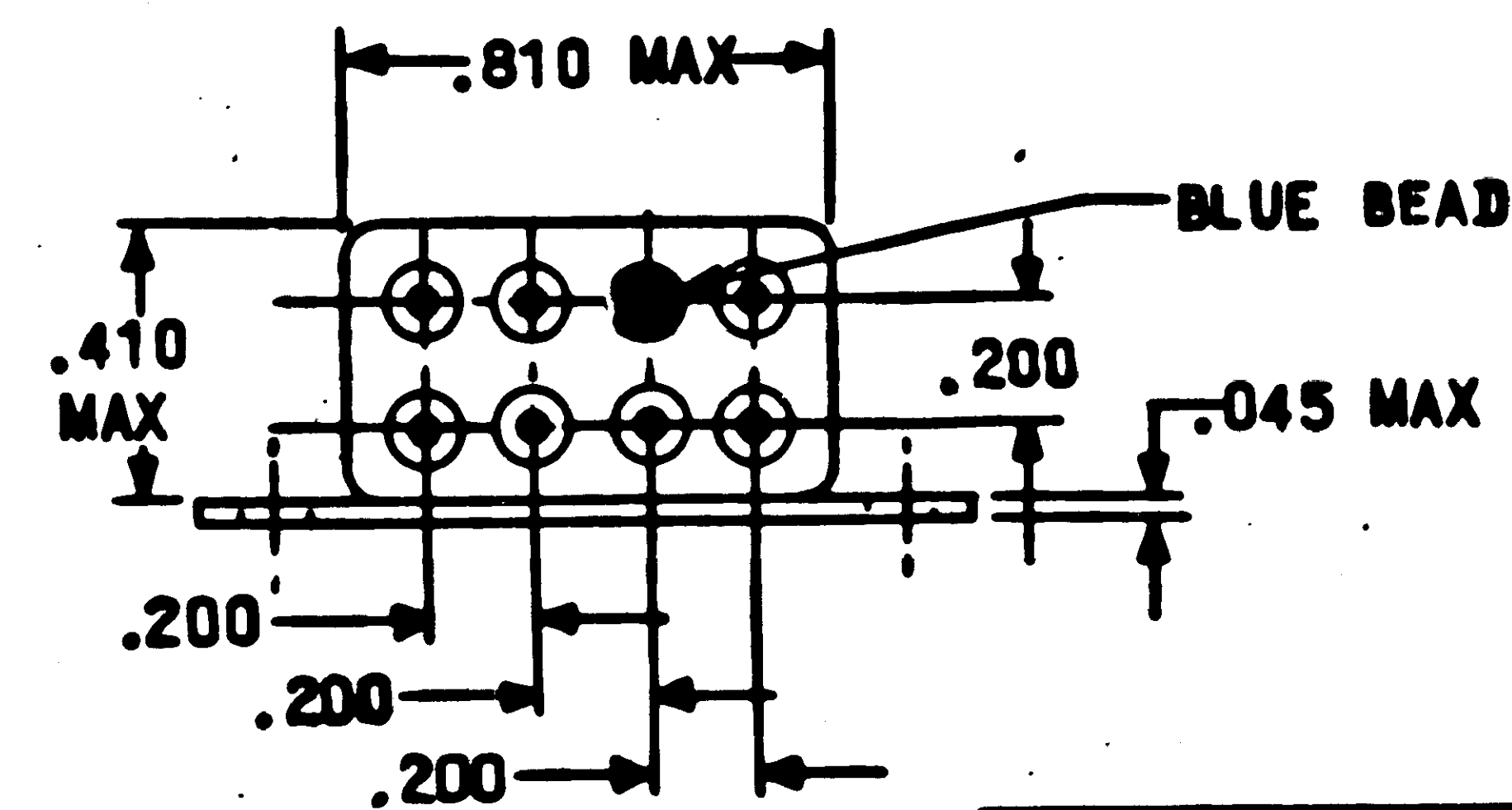


FIGURE 2



QTY REQD	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	FIND NO.
LIST OF MATERIALS			
MIT INSTRUMENTATION LAB CAMBRIDGE, MASS Contract NAS 9-497		MANNED SPACECRAFT CENTER HOUSTON, TEXAS	
DRAWN <i>R. Turner</i> DATE <i>7 JUL 64</i> CHECKED <i>Ed Foster</i> 8 JUN 64 APPROVAL <i>BERGTHOL</i> 4 DEC 64 APPROVAL <i>J. H. H. H.</i> 12/12/64		RELAY, ARMATURE (GENERAL PURPOSE)	
SEE REQUIREMENTS		SPECIFICATION CONTROL DRAWING	
HEAT TREATMENT NONE		CODE IDENT NO.	SIZE
FINAL FINISH NONE		NASA DRAWING NO.	
APPLICATION		SCALE NONE	WT
		SHEET 1 OF 4	

1010784

REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL
-	INITIAL RELEASE CLASS A PER TDRR 15068	12-22-64	WR
A	REVISED PER TDRR 16051	2/6/65	WR
B	REVISED PER TDRR 23137	12/14/65	WR

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REQUIREMENTS: (CONTINUED)

- (4) DIELECTRIC STRENGTH: SHALL WITHSTAND FOR ONE MINUTE THE FOLLOWING POTENTIALS AT THE INDICATED LEVELS, WITHOUT ARCING, DAMAGE, OR BREAKDOWN.
 - (a) SEA LEVEL: 1000 VOLTS RMS 60 CPS BETWEEN,
 1. CONTACT TERMINALS AND COIL TERMINALS,
 2. CONTACT TERMINALS AND CASE,
 3. CIRCUITS
 - (b) SEA LEVEL: 500 VOLTS RMS 60 CPS BETWEEN,
 1. OPEN CONTACT TERMINALS OF EACH CIRCUIT (RELAY BOTH ENERGIZED AND DEENERGIZED)
 2. COIL TERMINALS AND CASE.
 - (c) ALTITUDE: 300 VOLTS RMS 60 CPS BETWEEN,
 1. ALL TERMINALS AND CASE.
 2. ALL TERMINALS
- (5) INSULATION RESISTANCE: 1000 MEGOHMS MINIMUM, USING A 500 VOLT DC TEST POTENTIAL APPLIED BETWEEN
 - (a) COIL TERMINALS, COMMONLY CONNECTED, AND CASE
 - (b) EACH NORMALLY OPEN CONTACT AND CASE
 - (c) EACH MOVABLE, OR "COMMON", CONTACT AND CASE (WITH COIL DEENERGIZED)
 - (d) ALL CONTACT TERMINALS, COMMONLY CONNECTED, AND THE COIL TERMINALS.
- (6) OPERATE TIME: 5 MILLISECONDS MAXIMUM OVER THE AMBIENT TEMPERATURE RANGE.
- (7) RELEASE TIME: 5 MILLISECONDS MAXIMUM OVER THE AMBIENT TEMPERATURE RANGE.
- (8) CONTACT BOUNCE TIME: 2 MILLISECONDS MAXIMUM OVER THE AMBIENT TEMPERATURE RANGE. (CONTACT BOUNCE TIME IS NOT TO BE INCLUDED IN OPERATE AND RELEASE TIME).

3. DESIGN REQUIREMENTS:

- A. AMBIENT TEMPERATURE RANGE: -65°C TO $+125^{\circ}\text{C}$
- B. COIL RESISTANCE: SEE TABLE I
- C. LIFE: WHEN TESTED AT ANY OF THE ABOVE RATINGS, OR BETWEEN THE MAXIMUM RATING AND THE MINIMUM RATING, FOR 100,000 CYCLES, OVER THE AMBIENT TEMPERATURE RANGE, THERE SHALL BE NO FAILURES AS DEFINED IN ND 1002046 AND THERE SHALL BE NO CONTACT RESISTANCE READING GREATER THAN 1 OHM DURING ANY CYCLE.
- D. TERMINAL STRENGTH: 3 LBS MINIMUM AXIAL PULL
- E. ENVIRONMENTAL LEVELS:
 - (1) TEMPERATURE:
 - (a) HIGH: $+125^{\circ}\text{C}$
 - (b) LOW: -65°C
 - (2) THERMAL SHOCK: -65°C TO $+125^{\circ}\text{C}$
 - (3) VIBRATION: 10-2000 CPS, 20 G
 - (4) SHOCK: 50 G, 11 MILLISECONDS

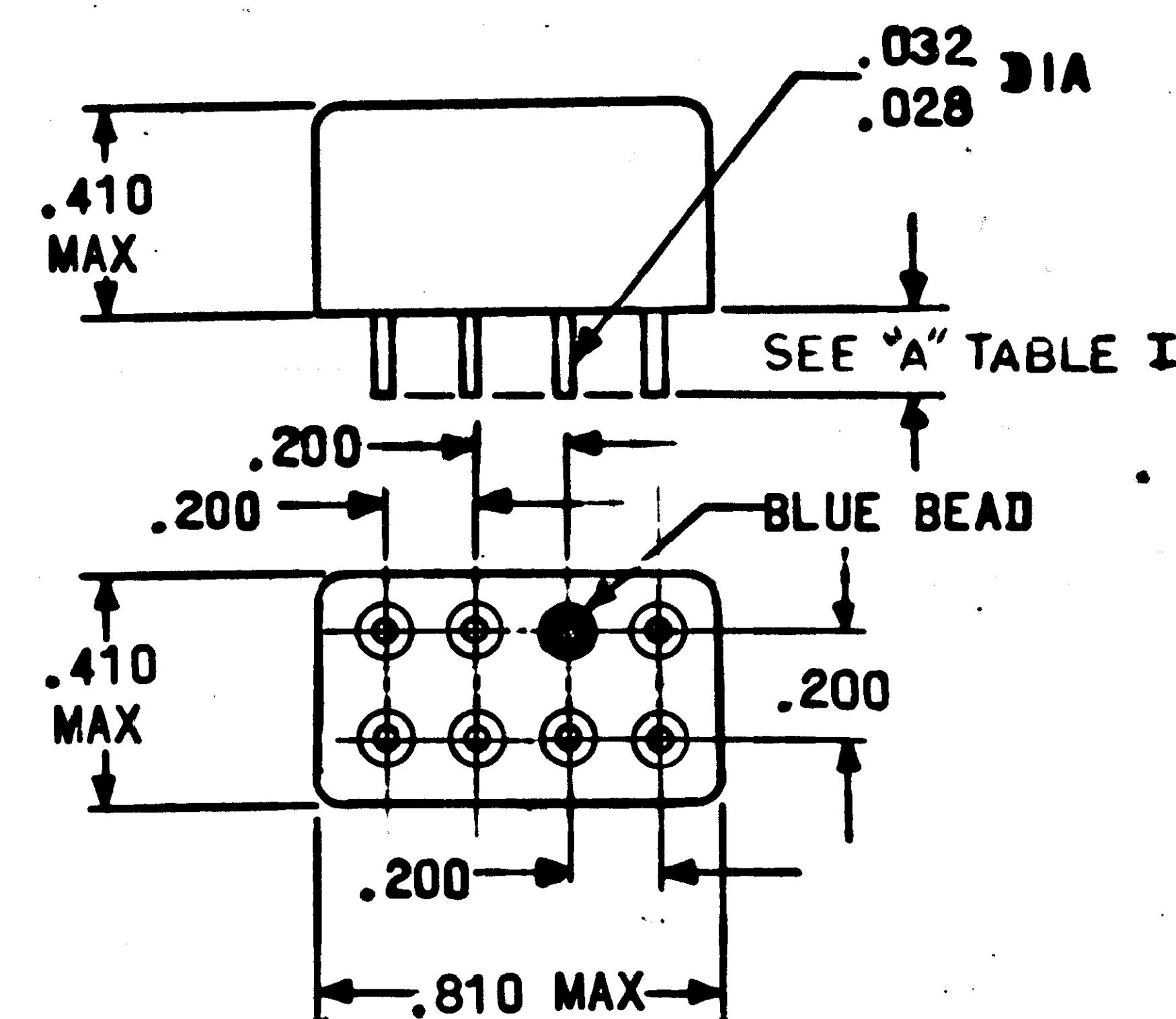


FIGURE 3

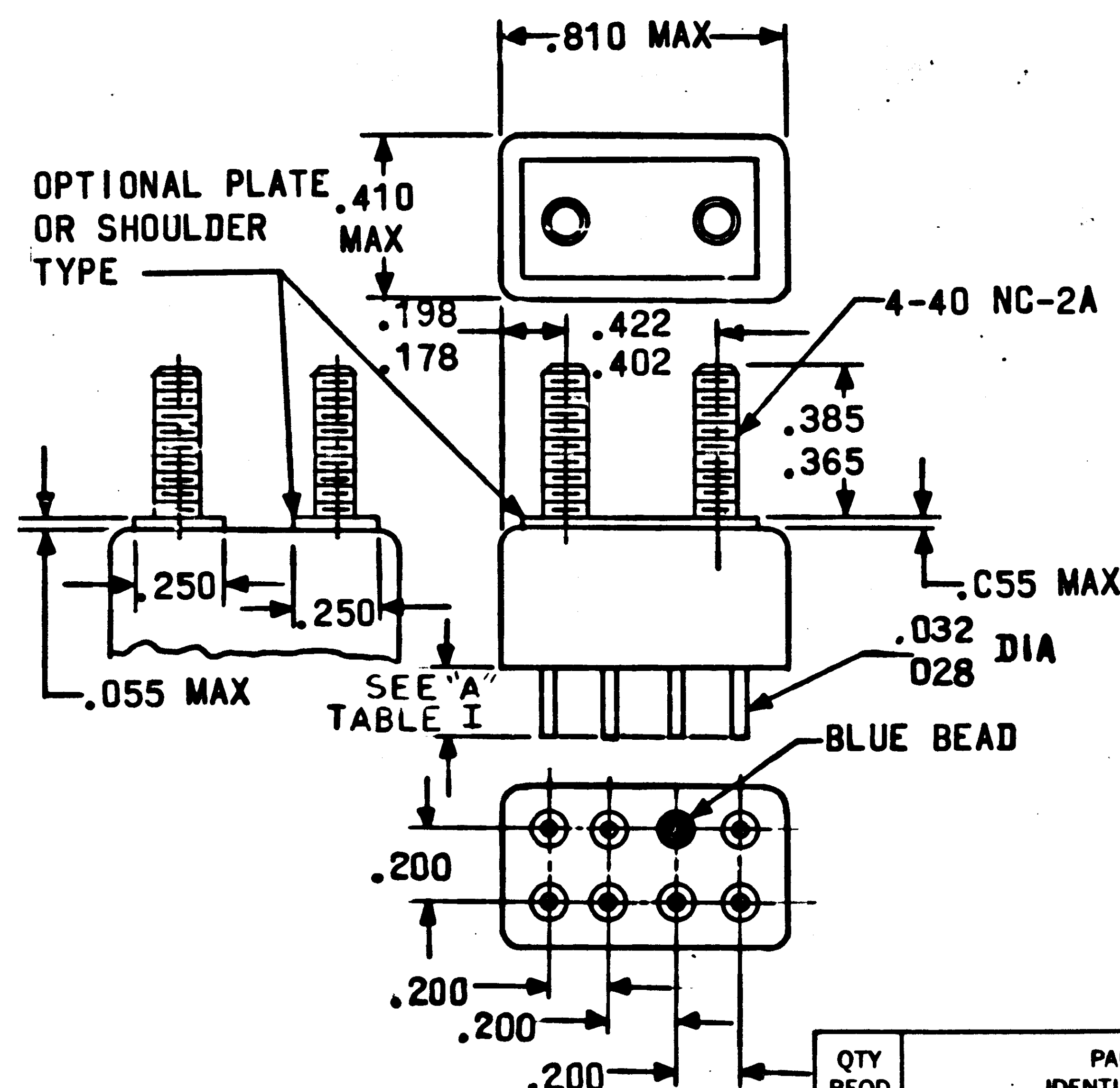


FIGURE 4

REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL
-	INITIAL RELEASE CLASS A PER TDRR 15068	12-22-64	W/H
A	REVISED PER TDRR 16051	2/9/65	W/H
B	REVISED PER TDRR 23137	12/14/65	W/R

QTY REQD	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	FIND NO.
LIST OF MATERIALS			
MIT INSTRUMENTATION LAB CAMBRIDGE, MASS 02139 CONTRACT NAS 9-497		MANNED SPACECRAFT CENTER HOUSTON, TEXAS	
DRAWN <i>[Signature]</i> DATE 7/24/64 CHECKED <i>[Signature]</i> 8 JUL 64 APPROVAL <i>[Signature]</i> 4 DEC 64 APPROVAL <i>[Signature]</i> 12/23/64		RELAY, ARMATURE (GENERAL PURPOSE)	
NASA APPROVAL <i>[Signature]</i> 12-22-64 MIT APPROVAL <i>[Signature]</i> 12/22/64		SPECIFICATION CONTROL DRAWING	
CODE IDENT NO.	SIZE	NASA DRAWING NO.	
	C	1010784	
SCALE	WT	SHEET 2 OF 4	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON		
FRACTIONS	DECIMALS	ANGLES
±	±	±
DO NOT SCALE THIS DRAWING		
MATERIAL		
HEAT TREATMENT		
FINAL FINISH		
NEXT ASSY	USED ON	
APPLICATION		

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REQUIREMENTS: (CONTINUED)

- (5) ACCELERATION: 20 G
(6) ALTITUDE: 70,000 FEET
(7) HUMIDITY: 10 CYCLES
(8) (SALT SPRAY TESTS AS REFERENCED IN MIL-R-5757 ARE NOT APPLICABLE.)

F. CONTACT FORM AND SWITCHING ACTION: 2 FORM C CONTACTS (2 PDT)

G. COIL VOLTAGE: SEE TABLE I

H. CONTACT RATINGS: (MAXIMUM AMPERES PER POLE) NORMALLY OPEN OR NORMALLY CLOSED.

J. COIL DISSIPATION: 1.5 WATTS MAX AT +125°C

K. CASE MATERIAL: CUPRO-NICKEL

	28 VDC	115 VRMS, 60 CPS	115 VRMS, 400 CPS	115/200 VRMS, 60 CPS	115/200 VRMS, 400 CPS
RESISTIVE	2.0	1.0	1.0	0.5	0.75
INDUCTIVE	0.5	0.5	0.75	0.5	0.75
LAMP	0.5	0.5	0.5	0.3	0.3
MINIMUM	0.1				

NOTE 2 (SHEET 3)

NOTE 1 (SHEET 3)

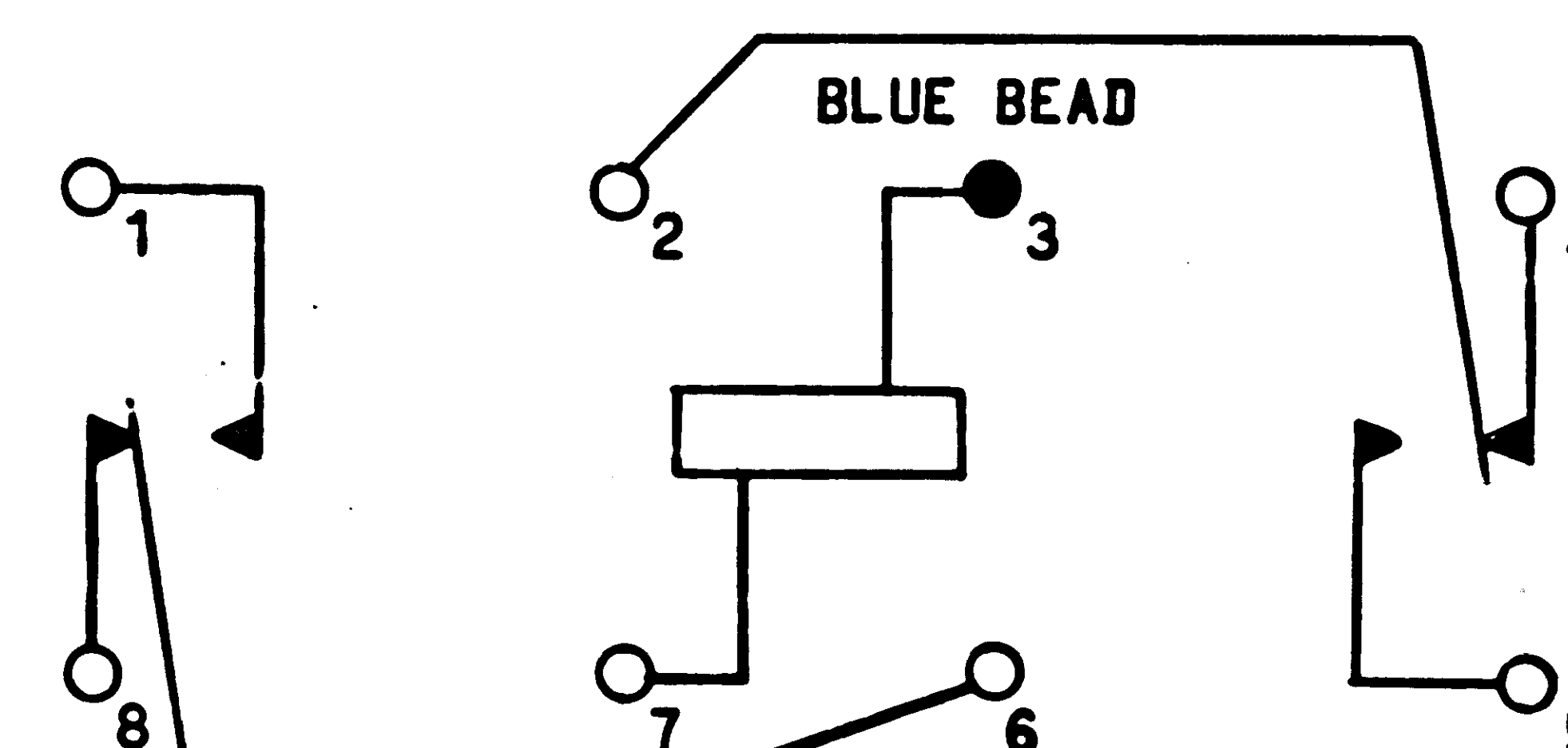
4. SPECIAL CONDITIONING:

A. MISS TEST:

- (1) THE MANUFACTURER SHALL SUBJECT ALL RELAYS TO 5000 OPERATIONS UNDER THE FOLLOWING CONDITIONS:

- (a) 30 MICROAMPERES MAXIMUM CURRENT
(b) 50 MILLIVOLTS MAXIMUM VOLTAGE
(c) 50 OHMS MAXIMUM CONTACT RESISTANCE PER CONTACT PAIR.
(d) RATED COIL VOLTAGE APPLIED
(e) 5 CPS MAXIMUM SWITCHING SPEED

- (2) CONTACT RESISTANCE, PULL-IN AND DROP-OUT VOLTAGE SHALL BE MEASURED BY THE MANUFACTURER AFTER THE 5000 CYCLE TEST AND JUST PRIOR TO SHIPMENT. CERTIFICATION OF THESE MEASUREMENTS SHALL BE FURNISHED TO THE USER. THE MANUFACTURER SHALL ALSO FURNISH THE USER A TABULATION SHOWING THE NUMBER OF RELAYS SUBJECTED TO THE 5000 CYCLE TEST, THE NUMBER OF RELAYS FAILING DURING THE 5000 CYCLE TEST AND THE TIME OR CYCLE TO FAILURE. ONE COPY OF THIS INFORMATION SHALL BE FURNISHED WITH EACH SHIPMENT OF PARTS.



SCHEMATIC A

CONTACTS SHOWN DE-ENERGIZED
(NUMBERS FOR REF. ONLY)

NOTES:

1. INDUCTIVE LOAD LIMITED BY $\leq .008 \text{ SEC } \frac{L}{R}$, WL = 100 M J
POWER FACTOR 50% FOR AC
2. ALL AC RATINGS ARE GIVEN FOR UNGROUNDED CASE ONLY.

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON FRACTIONS DECIMALS ANGLES ± ± ± DO NOT SCALE THIS DRAWING MATERIAL
		HEAT TREATMENT
NEXT ASSY	USED ON	FINAL FINISH
APPLICATION		

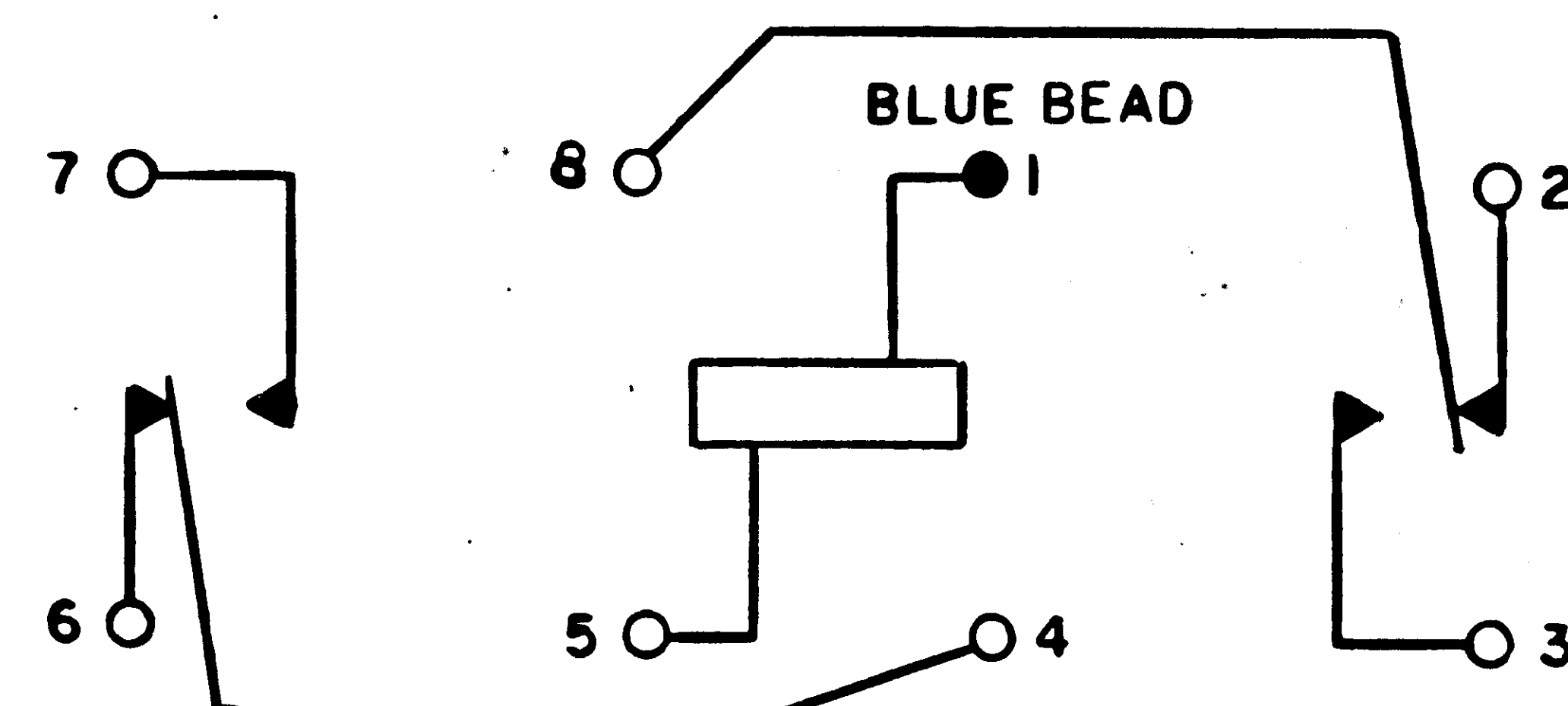
QTY REQD	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	FIND NO.
LIST OF MATERIALS			
MIT INSTRUMENTATION LAB CAMBRIDGE, MASS 02139 DWS NO. CONTRACT		MANNED SPACECRAFT CENTER HOUSTON, TEXAS	
DRAWN <i>R. W. Turner</i> 7 JUL 64 CHECKED <i>Ed Foster</i> 8 JUL 64 APPROVAL <i>Benjamin</i> 4 DEC 64 APPROVAL <i>J. L. Hume</i> 12/23/64		RELAY, ARMATURE (GENERAL PURPOSE)	
NASA APPROVAL <i>W. J. R. Hume</i> 12-22-64 MIT APPROVAL <i>W. J. R. Hume</i> 12/22/64		SPECIFICATION CONTROL DRAWING	
CODE IDENT NO. SIZE C		NASA DRAWING NO. 1010784	
SCALE		WT	SHEET 3 OF 4

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REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL
-	INITIAL RELEASE CLASS A PER TDRR 15068	12-23-64	WJH
A	REVISED PER TDRR 16051	2/9/65	WJH
B	REVISED PER TDRR 23137	10/14/65	WJH

D

TABLE I										
DASH NO.	SCHEMATIC NO.	FIGURE NO.	NOMINAL RATED COIL VOLTAGE (VOLTS DC)	PULL-IN VOLTAGE (VOLTS DC)			DROP-OUT VOLTAGE (VOLTS DC)		COIL RESISTANCE RANGE AT +25°C (OHMS)	PIN LENGTH "A"
				MAX (OVER AMBIENT TEMP RANGE)	MINIMUM (AT +25°C)	MIN (OVER AMBIENT TEMP RANGE)	MAX (OVER AMBIENT TEMP RANGE)	MIN (OVER AMBIENT TEMP RANGE)		
-1	A	1	28.0	18.0	9.0	5.0	14.0	1.0	745 TO 990	1.00 MIN
-2	A	2	28.0	18.0	9.0	5.0	14.0	1.0	745 TO 990	1.00 MIN
-3	A	3	28.0	18.0	9.0	5.0	14.0	1.0	745 TO 990	1.00 MIN
-4	A	4	28.0	18.0	9.0	5.0	14.0	1.0	745 TO 990	1.00 MIN
-5	A	1	12.0	9.3	4.1	2.3	7.2	0.41	170 TO 235	1.00 MIN
-6	A	2	12.0	9.3	4.1	2.3	7.2	0.41	170 TO 235	1.00 MIN
-7	A	3	12.0	9.3	4.1	2.3	7.2	0.41	170 TO 235	1.00 MIN
-8	A	4	12.0	9.3	4.1	2.3	7.2	0.41	170 TO 235	1.00 MIN
-9	B	3	28.0	18.0	9.0	5.0	14.0	1.0	745 TO 990	.210/.190
-10	B	3	28.0	22.0	9.0	5.0	18.0	1.0	1350 TO 1650	.210/.190



SCHEMATIC B
CONTACTS SHOWN DE-ENERGIZED
(NUMBERS FOR REF ONLY)

THE PART NUMBER IS THE DRAWING NUMBER PLUS THE APPLICABLE DASH NUMBER.

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LIST OF MATERIALS			
MIT INSTRUMENTATION LAB CAMBRIDGE, MASS 02139 CONTRACT NAS 9-497		MANNED SPACECRAFT CENTER HOUSTON, TEXAS	
DRAWN <i>P. L. Turner</i> DATE <i>7/12/64</i> CHECKED <i>Ed Foster</i> DATE <i>8/10/64</i> APPROVAL <i>Beaumont</i> DATE <i>12/6/64</i> APPROVAL <i>J. J. Kline</i> DATE <i>12/6/64</i>		RELAY ARMATURE (GENERAL PURPOSE)	
HEAT TREATMENT		SPECIFICATION CONTROL DRAWING	
NASA APPROVAL <i>W. J. Kline</i> DATE <i>12-22-64</i>	CODE IDENT NO.	SIZE	NASA DRAWING NO.
MIT APPROVAL <i>W. J. Kline</i> DATE <i>12-22-64</i>		C	1010784
NEXT ASSY		SCALE	WT
USED ON		SHEET 4 OF 4	
APPLICATION			