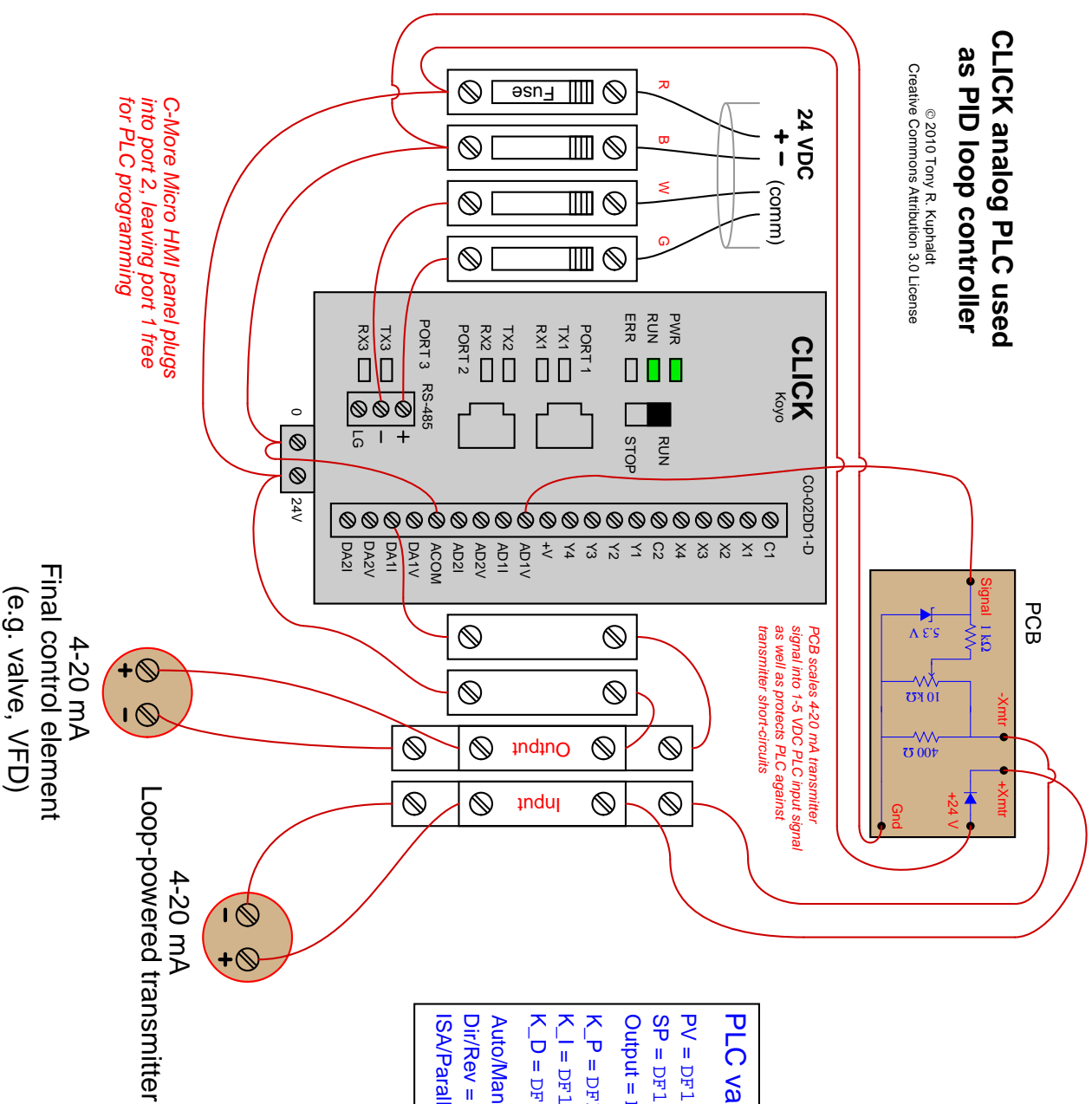


CLICK analog PLC used as PID loop controller

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PLC variable list:

PV = DF1 (floating point)
SP = DF10 (floating-point)
Output = DF3 (floating-point)
K_P = DF12 (floating-point)
K_I = DF13 (floating-point)
K_D = DF14 (floating-point)
Auto/Man = C1 (bit) 1=Auto 0=Man
Dir/Rev = C2 (bit) 1=Dir 0=Rev
ISA/Parallel = C3 (bit) 1=ISA 0=Parallel