

**LEGEND**

1. Drive link (406-010-426-101)
2. Bearing and liner (406-010-417-101)
3. Cup washer (406-010-412-101)
4. Cotter pin (MS24655-155)
5. Nut (MS14144L5)
6. Nut (MS14144L5)
7. Bolt (NAS6605D61)
8. Cotter pin (MS24655-155)
9. Bolt (NAS6204-7)
10. Nut (MS21042L4)
11. Swashplate outer ring (406-010-411-117)

T 120 TO 160 IN-LB
(13.6 TO 18.1 N-m)

T₁ 75 TO 95 IN-LB
(8.47 TO 10.7 N-m)

NOTES

1. Washer shown is correctly installed.
2. Washers under bolt head (9) and nut (10) are not shown for clarity.

Figure 1. Correct cup washer direction, installation of

(b) If a cup washer is installed incorrectly, remove and replace the swashplate outer ring, each cup washer, bearing and liner, and drive link where the cup washer was installed incorrectly. Replace these parts in accordance with Part II of the Accomplishment Instructions in Bell Helicopter Textron Alert Service Bulletin No. 407-02-55, dated October 29, 2002.

Note 2: In Part II, step 3.a. of the alert service bulletin, the swashplate is incorrectly referenced as item 10 of Figure 1. The reference should state item 11.

(c) An alternative method of compliance or adjustment of the compliance time that provides an acceptable level of safety may be used if approved by the Manager, Regulations Group, Rotorcraft Directorate, FAA.

Operators shall submit their requests through an FAA Principal Maintenance Inspector, who may concur or comment and then send it to the Manager, Regulations Group.

Note 3: Information concerning the existence of approved alternative methods of compliance with this AD, if any, may be obtained from the Regulations Group.