

TABLE 1 TO SUBPART KKKK OF PART 63—EMISSION LIMITS FOR NEW OR RECONSTRUCTED AFFECTED SOURCES

If you apply surface coatings to metal cans or metal can parts in this subcategory . . .	then for all coatings of this type . . .	you must meet the following organic HAP emission limit in kg/liter solids (lbs HAP/gal solids): ^a
1. One and two-piece draw and iron can body coating	a. Two-piece beverage cans—all coatings	0.04 (0.31)
	b. Two-piece food cans—all coatings	0.06 (0.50)
	c. One-piece aerosol cans—all coatings	0.08 (0.65)
2. Sheetcoating	Sheetcoating	0.02 (0.17)
3. Three-piece can assembly	a. Inside spray	0.12 (1.03)
	b. Aseptic side seam stripes on food cans	1.48 (12.37)
	c. Non-aseptic side seam stripes on food cans	0.72 (5.96)
	d. Side seam stripes on general line non-food cans	1.18 (9.84)
	e. Side seam stripes on aerosol cans	1.46 (12.14)
4. End lining	a. Aseptic end seal compounds	0.06 (0.54)
	b. Non-aseptic end seal compounds	0.00 (0.00)

^aIf you apply surface coatings of more than one type within any one subcategory you may calculate an OSEL according to § 63.3551(i).

You must comply with the emission limits that apply to your affected source in the following table as required by § 63.3490(a) through (c).

TABLE 2 TO SUBPART KKKK OF PART 63.—EMISSION LIMITS FOR EXISTING AFFECTED SOURCES

If you apply surface coatings to metal cans or metal can parts in this subcategory . . .	then for all coatings of this type . . .	you must meet the following organic HAP emission limit in kg HAP/liter solids (lbs HAP/gal solids): ^a
1. One and two-piece draw and iron can body coating	a. Two-piece beverage cans—all coatings	0.07 (0.59)
	b. Two-piece food cans—all coatings	0.06 (0.51)
	c. One-piece aerosol cans—all coatings	0.12 (0.99)
2. Sheetcoating	Sheetcoating	0.03 (0.26)
3. Three-piece can assembly	a. Inside spray	0.29 (2.43)
	b. Aseptic side seam stripes on food cans	1.94 (16.16)
	c. Non-aseptic side seam stripes on food cans	0.79 (6.57)
	d. Side seam stripes on general line non-food cans	1.18 (9.84)
	e. Side seam stripes on aerosol cans	1.46 (12.14)
4. End lining	a. Aseptic end seal compounds	0.06 (0.54)
	b. Non-aseptic end seal compounds	0.00 (0.00)

^aIf you apply surface coatings of more than one type within any one subcategory you may calculate an OSEL according to § 63.3551(i).

You must comply with the emission limits that apply to your affected source in the following table as required by § 63.3490(d).

TABLE 3 TO SUBPART KKKK OF PART 63.—EMISSION LIMITS FOR AFFECTED SOURCES USING THE CONTROL EFFICIENCY/OUTLET CONCENTRATION COMPLIANCE OPTION

If you use the control efficiency/outlet concentration option to comply with the emission limitations for any coating operation(s) . . .	then you must comply with one of the following by using an emissions control system to . . .
1. in a new or reconstructed affected source	a. reduce emissions of total HAP, measured as THC (as carbon), ^a by 97 percent; or b. limit emissions of total HAP, measured as THC (as carbon) ^a to 20 ppmvd at the control device outlet and use a PTE.
2. in an existing affected source	a. reduce emissions of total HAP, measured as THC (as carbon), ^a by 95 percent; or b. limit emissions of total HAP, measured as THC (as carbon) ^a to 20 ppmvd at the control device outlet and use a PTE.

^aYou may choose to subtract methane from THC as carbon measurements.

If you are required to comply with operating limits by § 63.3492, you must comply with the applicable operating limits in the following table.