

■ 210. In § 180.413, paragraph (b)(6) is revised to read as follows:

**§ 180.413 Repair, modification, stretching, rebarrelling, or mounting of specification cargo tanks.**

\* \* \* \* \*

(b) \* \* \*

(6) MC 330 and MC 331 cargo tanks must be repaired in accordance with the repair procedures described in CGA Technical Bulletin TB-2 (IBR, see § 171.7 of this subchapter) and the National Board Inspection Code (IBR, see § 171.7 of this subchapter). Each cargo tank having cracks or other defects requiring welded repairs must meet all inspection, test, and heat treatment requirements in § 178.337-16 of this subchapter in effect at the time of the repair, except that postweld heat treatment after minor weld repairs is not required. When a repair is made of defects revealed by the wet fluorescent magnetic particle inspection, including those repaired by grinding, the affected area of the cargo tank must again be examined by the wet fluorescent magnetic particle method after hydrostatic testing to assure that all defects have been removed.

\* \* \* \* \*

■ 211. In § 180.509, in paragraph (g)(1)(ii), Note 2 following the table is revised to read as follows:

**§ 180.509 Requirements for inspection and test of specification tank cars.**

\* \* \* \* \*

(g) \* \* \*

(1) \* \* \*

(ii) \* \* \*

**Notes:** \* \* \*

2. Any reduction in the tank car shell may not affect the structural strength of the tank car so that the tank car shell no longer

conforms to Section 6.2 of the AAR Specifications for Tank Cars (IBR, see § 171.7 of this subchapter).

\* \* \* \* \*

■ 212. In § 180.513, paragraph (a) is revised to read as follows:

**§ 180.513 Repairs, alterations, conversions, and modifications.**

(a) In order to repair tank cars, the tank car facility must comply with the requirements of appendix R of the AAR Specifications for Tank Cars (IBR, see § 171.7 of this subchapter).

\* \* \* \* \*

■ 213. In § 180.515, paragraph (a) is revised to read as follows:

**§ 180.515 Markings.**

(a) When a tank car passes the required inspection and test with acceptable results, the tank car facility shall mark the date of the inspection and test and the due date of the next inspection and test on the tank car in accordance with appendix C of the AAR Specifications for Tank Cars (IBR, see § 171.7 of this subchapter). When a tank car facility performs multiple inspection and test at the same time, one date may be used to satisfy the requirements of this section. One date also may be shown when multiple inspection and test have the same due date.

\* \* \* \* \*

■ 214. In § 180.517, paragraph (a) is revised to read as follows:

**§ 180.517 Reporting and record retention requirements.**

(a) *Certification and representation.* Each owner of a specification tank car shall retain the certificate of construction (AAR Form 4-2) and related papers certifying that the

manufacture of the specification tank car identified in the documents is in accordance with the applicable specification. The owner shall retain the documents throughout the period of ownership of the specification tank car and for one year thereafter. Upon a change of ownership, the requirements in Section 1.3.15 of the AAR Specifications for Tank Cars (IBR, see § 171.7 of this subchapter) apply.

\* \* \* \* \*

■ 215. In § 180.519, paragraph (c) is revised to read as follows:

**§ 180.519 Periodic retest and inspection of tank cars other than single-unit tank car tanks.**

\* \* \* \* \*

(c) *Visual inspection.* Tanks of Class DOT 106A and DOT 110A-W specifications (§§ 179.300 and 179.301 of this subchapter) used exclusively for transporting fluorinated hydrocarbons and mixtures thereof, and that are free from corroding components, may be given a periodic complete internal and external visual inspection in place of the periodic hydrostatic retest. Visual inspections shall be made only by competent persons. The tank must be accepted or rejected in accordance with the criteria in CGA C-6 (IBR, see § 171.7 of this subchapter).

\* \* \* \* \*

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**Samuel G. Bonasso,**

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